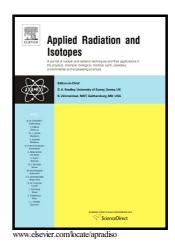
### Author's Accepted Manuscript

A low-energy set-up for gamma-ray spectrometry of NORM tailored to the needs of a secondary smelting facility

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PII: S0969-8043(16)30632-7

DOI: http://dx.doi.org/10.1016/j.apradiso.2016.12.048

Reference: ARI7711

To appear in: Applied Radiation and Isotopes

Received date: 31 August 2016 Revised date: 20 December 2016 Accepted date: 21 December 2016

Cite this article as: G. Lutter, I. Vandael Schreurs, T. Croymans, W. Schroeyers, S. Schreurs, M. Hult, G Marissens, H. Stroh and F. Tzika, A low-energy set-up for gamma-ray spectrometry of NORM tailored to the needs of a secondar smelting facility, *Applied Radiation and Isotopes* http://dx.doi.org/10.1016/j.apradiso.2016.12.048

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#### **ACCEPTED MANUSCRIPT**

# A low-energy set-up for gamma-ray spectrometry of NORM tailored to the needs of a secondary smelting facility

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#### **ABSTRACT**

A measurement station dedicated for quantitative radiological characterisation of naturally occurring radionuclides in a metallurgical company and based on gamma-ray spectrometry was developed. The station is intended for performing quality control of final non-ferrous metal products and for radiological checks of incoming materials. A low-background point-contact HPGe-detector was used and the signal was split in two branches to enable collecting simultaneously spectra with high amplification (for gamma-ray energies below 250 keV) and low amplification.

**Keywords:** <sup>210</sup>Pb; <sup>210</sup>Po; metallurgy; industry; gamma-ray spectrometry; naturally occurring radionuclides

#### 1. Introduction

In the context of striving for a sustainable society, industrial residue is increasingly used as input-material for certain industries. Many metals can for example be extracted and recycled in this way. In the frame of the European project "MetroNORM" (Metrology for processing materials with high natural radioactivity) several European NMIs (National Metrological

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