### Accepted Manuscript

Title: Thermal Aggregation of Human Immunoglobulin G in Arginine Solutions: Contrasting Effects of Stabilizers and Destabilizers

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Shiraki

PII: S0141-8130(17)31907-4

DOI: http://dx.doi.org/doi:10.1016/j.ijbiomac.2017.06.085

Reference: BIOMAC 7765

To appear in: International Journal of Biological Macromolecules

Received date: 29-5-2017 Revised date: 20-6-2017 Accepted date: 20-6-2017

Please cite this article as: Shunsuke Yoshizawa, Tsutomu Arakawa, Kentaro Shiraki, Thermal Aggregation of Human Immunoglobulin G in Arginine Solutions: Contrasting Effects of Stabilizers and Destabilizers, International Journal of Biological Macromoleculeshttp://dx.doi.org/10.1016/j.ijbiomac.2017.06.085

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## ACCEPTED MANUSCRIPT

# Thermal Aggregation of Human Immunoglobulin G in Arginine Solutions: Contrasting Effects of Stabilizers and Destabilizers

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