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## ACCEPTED MANUSCRIPT

Effect of growth period on the multi-scale structure and physicochemical properties of cassava starch

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### **Highlights**

- South China 5 (SC5) cassava starches with various growth periods were evaluated
- Growth time led to slight changes in lamellar and crystalline structures
- Pasting behaviors of SC5 starches were apparently altered by growth time
- 9 months growth time was the turning point for cassava starch properties

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