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Is *Pichia pastoris* a realistic platform for industrial production of recombinant human interferon gamma?

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ABSTRACT

Human interferon gamma (hIFN γ) is an important cytokine in the innate and adaptive immune system, produced commercially in *Escherichia coli*. Efficient expression of hIFN γ has been reported once for *Pichia pastoris* (Wang et al., 2014) – a proven heterologous expression system. This study investigated hIFN γ expression in *P. pastoris* replicating the previous study and expanding by using four different strains (X33: wild type; GS115: HIS⁻Mut⁺; KM71H: Arg⁺, Mut⁻ and CBS7435: Mut^S) and three different vectors (pPICZaA, pPIC9 and pPpT4aS). In addition, the native sequence (NS) and two codon-optimised sequences (COS1 and COS2) for *P. pastoris* were used. Methanol induction yielded no expression/secretion of hIFN γ in X33, highest levels were recorded for CBS7435: Mut^S (~16 µg. L⁻¹). mRNA copy number calculations acquired from RT-qPCR for GS115-pPIC9-COS1 proved low abundance of mRNA. A 10-fold increase in expression of hIFN γ was achieved by lowering the minimal free energy of the mRNA and 100-fold by Mut^S phenotypes, substantially lower than reported by Wang et al. (2014). We conclude that commercial production of low cost, eukaryotic recombinant hIFN γ is not an economically viable in *P. pastoris* to achieve economic viability.

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1. Introduction

Natural human interferon gamma (hIFN γ) is a glycoprotein comprised of 166 amino acids including a secretory signal sequence of 23 amino acids, encoded by a single gene on chromosome 12 [1,2]. hIFN γ is classed a cytokine with miscellaneous functions in the regulation of innate and adaptive immune system responses. It has been reported to be an immuno-modulatory clinically effective drug due to its pleiotropic effects against a wide range of diseases like cancers, hepatitis and tuberculosis [3].

To date, commercial production of recombinant hIFN γ is limited to expression in *E. coli*, which is branded as Actimmune[®] and approved by the US-Food & Drug Administration, (FDA) for the

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treatment of chronic granulomatous disease and severe malignant osteopetrosis [1,2]. This recombinant form of hIFN γ is an unglycosylated monomer composed of 143 amino acids, rendering it less protease-resistant, resulting in a shorter half-life in the bloodstream compared to the glycosylated form [1–3]. Other drawbacks associated with *E. coli* expression systems include: potential for endotoxin contamination and the formation of intracellular protein aggregates, termed inclusion bodies, requiring a complex purification and protein refolding process. This increases the final cost of the product [3].

To overcome these limitations, expression of recombinant hIFN γ was attempted in various hosts like *Saccharomyces cerevisiae* 20B-12 [4], insect cells lines *Spodoptera frugiperda*, *Spodoptera exigua*, and *Spodoptera litura*. [5], Chinese hamster ovary (CHO) [3,6], wild-type mice strain C57BL/6 [7], rat cell line 3Y1-B [8], monkey and human cells [9]; however; high costs of cultivation and purification, contamination, low yields, low biological activity and short half-life of the product also adversely impacted on the use of these expression systems [10].

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Abbreviations		
AOXaBMGYbBMMYbCHOCCOS1CCOS2CGOIghIFNγfHPLCfMFEfMGYfNSfTmf	Australian Genome Research Facility alcohol oxidase buffered glycerol complex medium buffered methanol complex medium Chinese hamster ovary codon-optimised sequence 1 codon-optimised sequence 2 gene of interest human interferon gamma high pressure liquid chromatography minimum free energy minimal glycerol medium minimal methanol medium native sequence melting temperature yeast nitrogen base	

Another yeast-based expression system for recombinant hIFN γ is the methylotrophic yeast, *Pichia pastoris* (synonym. *Komagataella pastoris*), a proven successful heterologous expression system for the production of hundreds of recombinant proteins [11]. The *P. pastoris* expression systems offer distinct advantages such as easy manipulation, high cell densities, cultivation in low acidity reducing the chance of contamination, low cost of production, eukaryotic post-translational modification and secretion, including protein folding and glycosylation [11].

Commercially available *P. pastoris* strains are the auxotrophic strains GS115 (the *HIS4* mutant), KM71H (the *AOX1* and *ARG4* mutant), the reconstituted prototrophic strain X-33 and protease-deficient strains such as SMD1168. However, use of these strains for commercial applications is restricted by intellectual property [11]. In contrast, some strains of *P. pastoris* like CBS7435, are not protected by patent and, thus represent an alternative for production purposes [11].

The most commonly used promoter capable of driving recombinant protein expression in *P. pastoris*, is the strong alcohol oxidase (*AOX*) promoter which is only inducible with methanol [12]. Two *AOX* operons can be found in the *P. pastoris* chromosome: *AOX1* is responsible for the major *AOX* activity, and *AOX2*, which plays a minor role [12]. Recombinant gene techniques for transformation of *P. pastoris* can leave either or both *AOX* gene sets functional, only the *AOX2*, or neither. Thus, the resulting phenotypes are referred to as Mut⁺ (methanol utilisation plus), Mut^S (methanol utilisation slow), or Mut⁻ (methanol utilisation minus), respectively. Expression efficiency for a recombinant protein in a particular recombinant is not predictable, and available information is at odds in this respect [12].

This study was based on the study by Wang et al. (2014) using native and *P. pastoris* codon-optimised sequences of hIFN γ and expanded the study using eight combinations of *P. pastoris* strains, vectors and sequences. Surprisingly, expression were orders of magnitudes lower than previously reported [10]. Based on our low expression/secretion results for all constructs and in agreement with very recently published results [13], we conclude that the *P. pastoris* expression/secretion system is at present not economically viable for commercial production of eukaryotic recombinant hIFN γ (Animation 1).

Supplementary video related to this article can be found at http://dx.doi.org/10.1016/j.biologicals.2016.09.015.

2. Material and methods

2.1. Strains, sequences, vectors and cloning

2.1.1. Strains

Four strains of *P. pastoris* with different characteristics were used; **X33**: wild-type strain containing two active *AOX* genes resulting in Mut⁺ phenotype, **GS115**: A His⁻ mutant (mutation of *HIS4*), with the His⁻ Mut⁺ phenotypes, **KM71H**: A mutant strain with *ARG4* (arginosuccinate lyase) and disruption of *AOX1*, creating a Mut^S Arg⁺ phenotype, **CBS7435**, **Mut^S**: a knockout of the *AOX1* gene derived from the wild-type CBS7435 strain.

2.1.2. Sequences

In this study, two distinct codon-optimised sequences of $hIFN\gamma$ were synthesised based on the codon preference of *P. pastoris* by InvitrogenTM, GeneArtTM Strings, and one copy of the native sequence of $hIFN\gamma$ "NCBI: NM_000610.2; UniProtKB: P01579" was used as a positive control (Fig. 1).

2.1.3. Vectors

The vectors used in this study for transformation of *P. pastoris* are shown in (Fig. 2). **pPIC9:** was provided by Invitrogen[™] (catalogue no. K1710-01). This plasmid contains a methanol-inducible AOX1 promoter, the α -mating secretion signal at the 5' end of the gene of interest (GOI) and the HIS4 gene for selection enabling the GS115 strain to biosynthesise histidine. The sequence of the GOI was inserted at Notl and EcoRI restriction sites. Then, the construct was linearized using Sall restriction endonuclease prior to transformation. **pPICZ**αA: was provided by Invitrogen[™] (catalogue no. K1710-01). This plasmid contains a methanol-inducible AOX1 promoter, the α -mating secretion signal and a polyhistidine tag (HIS-tag) at 5' and 3' ends of the GOI, respectively. The ZeocinTM resistance gene (Sh ble) is placed in the plasmid which allows selection of successful transformants on Zeocin[™] containing medium plates. The sequence of the GOI was inserted at EcoRI and NotI restriction sites. Then, 5 µg of the construct was linearized using SacI restriction endonuclease prior to transformation. **pPpT4** α **S:** was provided by Protein Expression Facility at The University of Queensland (Brisbane, Australia). This plasmid contains the methanol-inducible AOX1 promoter and the α -mating secretion signal at the 5′ end of the GOI. The Zeocin[™] resistance gene (*Sh ble*) was placed in the plasmid which allows selection of successful transformants on Zeocin[™] containing medium plates [14] The native secretion signal was omitted from the sequence of the GOI followed by insertion at SnaBI and Notl restriction sites. Then, 5 µg of the construct was linearized using Swal restriction endonuclease prior to transformation.

Gene sequences in vectors (pPICZ α A and pPpT4 α S) were verified by using ABI BigDye Terminator v3.1 sequencing, conducted by the Australian Genome Research Facility (AGRF). Data analysis was performed using the software SequencerTM 4.7 (Gene Codes Corporation).

¹ In this study, several codon-optimised sequences were designed for *P. pastoris* based on codon preference. COS1 was selected according to similarity of GC% and T_m to the NS. Upon review, RNA truncation due polyadenylation (poly A) signals appeared possible. COS2 was designed by replacing putative poly A signals (bases 292–297, 331–338 and 457–466) and lowering the predicted minimum free energy (MFE) of the mRNA compared to COS1 (Section 2.8).

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