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Authors: Wei-Jhe Sun, Changquan Calvin Sun



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## ACCEPTED MANUSCRIPT

### Ribbon thickness influences fine generation during dry granulation

Wei-Jhe Sun and Changquan Calvin Sun\*

Pharmaceutical Materials Science and Engineering Laboratory, Department of Pharmaceutics, University

of Minnesota, 9-127B Weaver-Densford Hall, 308 Harvard Street S.E., Minneapolis, MN 55455

\*Corresponding author Changquan Calvin Sun, Ph.D. 9-127B Weaver-Densford Hall 308 Harvard Street S.E. Minneapolis, MN 55455 Email: sunx0053@umn.edu Tel: 612-624-3722 Fax: 612-626-2125

#### Abstract

Uncontrolled fine generation during the milling process is a challenge for dry granulation by roller compaction. Here, we report the observation that ribbon thickness can significantly influence percentage of fines. Thus, among other parameters, ribbon thickness needs to be controlled for the development of a robust roller compaction process and ensure successful scale up.

Keywords. Dry granulation, roller compaction, ribbon thickness, microcrystalline cellulose

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