## Accepted Manuscript

Title: Quality by Design approach for studying the impact of formulation and process variables on product quality of oral disintegrating films

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PII: S0378-5173(17)30460-X

DOI: http://dx.doi.org/doi:10.1016/j.ijpharm.2017.05.048

Reference: IJP 16696

To appear in: International Journal of Pharmaceutics

Received date: 17-3-2017 Revised date: 16-5-2017 Accepted date: 21-5-2017

Please cite this article as: Mazumder, Sonal, Pavurala, Naresh, Manda, Prashanth, Xu, Xiaoming, Cruz, Celia N., Krishnaiah, Yellela S.R., Quality by Design approach for studying the impact of formulation and process variables on product quality of oral disintegrating films.International Journal of Pharmaceutics http://dx.doi.org/10.1016/j.ijpharm.2017.05.048

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### ACCEPTED MANUSCRIPT

# Quality by Design approach for studying the impact of formulation and process variables on product quality of oral disintegrating films

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