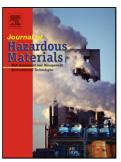
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ACCEPTED MANUSCRIPT

TUNGSTEN OXIDE - FLY ASH OXIDE COMPOSITES IN ADSORPTION AND PHOTOCATALYSIS

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*corresponding author: cristina.bogatu@unitbv.ro., tel: +40 268 473113, fax: +40 268 473473 Highlights

- A novel fly ash WO₃ composite was synthesised via mild hydrothermal treatment.
- Simultaneous dyes and copper adsorption efficiently runs on the composite.
- *In situ* tandem systems (TiO₂-WO₃) supports the high photocatalytic activity.
- The processes kinetics mainly depends on the dye's structure and flexibility.
- Thermodynamics depends on the copper dye/ copper-dye-substrate interactions.

Abstract

A novel composite based on tungsten oxide and fly ash was hydrothermally synthetized to be used as substrate in the advanced treatment of wastewaters with complex load resulted from the textile industry. The proposed treatment consists in one single step process combining photocatalysis and adsorption. The composite's crystalline structure was investigated by X-ray diffraction and FTIR, while atomic force microscopy (AFM) and scanning electron microscopy (SEM) were used to analyze the morphology. The adsorption capacity and photocatalytic properties of the material were tested on mono- and multi-pollutants systems containing two dyes (Bemacid Blau - BB and Bemacid Rot - BR) and one heavy metal ion-Cu²⁺, and the optimized process conditions were identified. The results indicate better removal efficiencies using the novel composite material in the combined adsorption and photocatalysis, as compared to the separated processes. Dyes removal was significantly enhanced in the photocatalytic process by adding hydrogen peroxide and the mechanism was presented and discussed. The pseudo second order kinetics model best fitted the experimental data, both in the adsorption and in the combined process. The kinetic parameters were calculated and correlated with the properties of the composite substrate.

Keywords: adsorption, photocatalysis, fly-ash, tungsten oxide, wastewater treatment

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