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### ACCEPTED MANUSCRIPT

## Mineralogical and Geochemical Features of the Alteration Processes of 1

#### Magmatic Ores in the Beni Bousera Ultramafic Massif (North Morocco). 2

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#### 8 Abstract

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9 The Beni Bousera ultramafic massif (Internal Rif, Morocco) is characterized by the 10 presence of two types of small-scale magmatic mineralizations (i) a mineralization consisting mainly of chromite and Ni arsenides associated to orthopyroxene and cordierite (Cr-Ni ores), 11 and (ii) a mineralization mainly composed of magmatic Fe-Ni-Cu sulfides containing variable 12 amounts of graphite and chromite associated to phlogopite, clinopyroxène and plagioclase (S-13 G ores). Theses ores underwent High-T (450-550°C) and Low-T (150-300°C) alteration 14 15 processes.

The High-T alteration processes are tentatively related to intrusion of leucogranite 16 dykes. They are preserved in the Galaros Cr-Ni ore deposit where nickeline is partly dissolved 17 and transformed to maucherite, and orthopyroxene alters to phlogopite. Ni and Co were 18 mobilized to the fluid phase, rising up their availability and promoting their diffusion into 19 chromite and phlogopite, which have significantly higher contents in Ni and Co in phlogopite-20 rich ores than in orthopyroxene- and nickeline-rich ones. 21

The Low-T alteration processes are related to serpentinization/weathering spatially 22 23 associated with a regional shear zone. They affected both the Cr-Ni and S-G ores. In the Cr-Ni ores, Ni-arsenides were completely leached out while chromite is fractured within a matrix 24 25 of chlorite, vermiculite and Ni-rich serpentine. In S-G ores, the silicates were altered into amphibole, Fe-rich chlorite and pectolite in clinopyroxene- and plagioclase-bearing ores 26 27 while sulfides were completely leached out in phlogopite-bearing ores where iron oxides and hydroxides, and Fe-rich vermiculite were deposited. Chromite composition is not affected by 28 29 the Low-T alteration processes.Keywords : Chromite-Ni arsenide ores, Sulfide-graphite ores, 30 alteration processes, serpentinization, Beni Bousera ultramafic massif, Rif, Morocco.

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