#### G Model IJP 14056 1-8

International Journal of Pharmaceutics xxx (2014) xxx-xxx



Contents lists available at ScienceDirect

### International Journal of Pharmaceutics



journal homepage: www.elsevier.com/locate/ijpharm

1 Pharmaceutical nanotechnology

#### 2 Preparation and study of tramadol imprinted micro-and nanoparticles

- by precipitation polymerization: Microwave irradiation and 3
- conventional heating method

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#### ARTICLE INFO

Article history: Received 15 March 2014 Received in revised form 29 April 2014 Accepted 30 April 2014 Available online xxx

Keywords: Binding affinity Molecularly imprinted nanoparticles Microwave Precipitation polymerization Tramadol

#### ABSTRACT

In the present work a series of tramadole imprinted micro- and nanoparticles were prepared and study their recognition properties. Methacrylic acid (MAA), as a functional monomer, ethylene glycol dimethacrylate (EGDMA) as a cross-linker and different solvents (chloroform, toluene and acetonitrile (ACN)) were used for the preparation of molecularly imprinted polymers (MIPs) and non-imprinted polymers (NIPs). Several factors such as template/monomer molar ratio, volume of polymerization solvent, total monomers/solvent volume ratio, polymerization condition (heating or microwave irradiation) were also investigated. Particle size of the polymers, transmission electron microscopy (TEM), Fourier transform infrared spectroscopy (FT-IR), rebinding, selectivity tests and release study were applied for evaluation of the polymers. The optimized polymers with smaller particle size and superior binding properties were obtained in acetonitrile under heating method. MIPA4 with a size of 42.6 nm and a binding factor (BF) of 6.79 was selected for selectivity and release tests. The polymerization was not successful in acetonitrile and toluene under microwave irradiation. The MIPA4 could selectively adsorb tramadol, compared to imipramine, naltrexone and gabapentin. The data showed that tramadol release from MIPA4 was significantly slower than that of its non-imprinted polymer. Therefore, MIP nanoparticles with high selectivity, binding capacity and ability to control tramadol release could be obtained in precipitation polymerization with optimized condition.

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#### 10 **1. Introduction**

11 Molecular imprinting technique is one of the most attractive 12 and promising method to create template-shaped cavities in 13 polymeric network with memory of the template molecule to be 14 used in molecular recognition. The active binding site in a 15 molecularly imprinted polymer (MIP) has a unique geometric 16 structure which is particularly selective for a template molecule 17 (Beltran et al., 2007; Haginaka, 2009; Kan et al., 2009; Mohajeri 18 and Ebrahimi, 2008; Mohajeri et al., 2011). Several factors (e.g. 19 template-monomer interactions, the stoichiometry and

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http://dx.doi.org/10.1016/j.ijpharm.2014.04.071  $0378\text{-}5173/ \odot$  2014 Published by Elsevier B.V.

20 concentration of the template and monomers, the kind and 21 polarity of the porogen and the temperature of polymerization) influence the selectivity performance of MIPs (Batra and Shea, 2003; Mijangos et al., 2006). Many efforts have been done over the years to develop MIPs for different applications (Malaekeh-Nikouei et al., 2012; Mohajeri and Ebrahimi, 2008; Mohajeri et al., 2010, 2012; Pérez-Moral and Mayes, 2004). The MIPs have been evaluated recently as the new drug delivery systems to increase the drug loading capacity and sustain the drug release in aqueous media (Cirillo et al., 2004; Mohajeri et al., 2012). Typically, MIPs were prepared by bulk polymerization as brittle monoliths which are then ground and sieved to create a large surface area and appropriate size of particles (Esfandyari-Manesh et al., 2011; Luliński et al., 2012). Unfortunately, this procedure is timeconsuming, causes loss of materials, the cavities of the MIPs may be destroyed, reduced the efficiency of binding assay due to difficult 36 access to the depth of the polymer matrix (Yoshimatsu et al., 2007) 37 and also the irregular shape of such MIP particles generally give

Please cite this article in press as: Seifi, M., et al., Preparation and study of tramadol imprinted micro-and nanoparticles by precipitation polymerization: Microwave irradiation and conventional heating method, Int J Pharmaceut (2014), http://dx.doi.org/10.1016/j. ijpharm.2014.04.071

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38 less binding recognition in adsorption procedure (Abouzarzadeh 39 et al., 2012; Esfandyari-Manesh et al., 2011; Poma et al., 2010). To 40 simplify and optimize the synthesis procedure and to enhance the 41 performance of MIP particles, alternative synthetic tactics have 42 been applied to avoid the need for grinding the polymer monolith, 43 sieving and separating the imprinted particles (Abouzarzadeh 44 et al., 2012; Mohajeri et al., 2011). Several methods such as 45 suspension polymerization (Zhang et al., 2009), core-shell 46 emulsion polymerization (Gao et al., 2011) and mini-emulsion 47 polymerization (Curcio et al., 2009) have been reported for 48 preparation of polymeric imprinted micro- and nanoparticles. 49 Although, these methods have clear value, optimization of 50 dependable experimental protocols can be lengthful, the general 51 enforceability is suspicious in some cases, and the residual 52 emulsifier or stabilizer, remain in polymerization media, poten-53 tially affect the selectivity of the final imprinted polymer. The 54 precipitation polymerization, as an alternative to above mentioned 55 methods, is a marvelous and simple approach which could be 56 applied as a general method for producing high-quality spherical 57 imprinted particles. Precipitation polymerization is a surfactant-58 free method that involves polymerization of monomers in an 59 excess of solvent (Wang et al., 2007). This method has been also 60 used for preparation of MIP nanoparticles. Due to the higher 61 surface area-to-volume ratios in nanoparticles, the imprinted 62 cavities are more easily accessible for the templates, and the 63 binding kinetics are improved (Gao et al., 2011; Poma et al., 2010). 64 MIPs are stable under different conditions such as heating, organic 65 solvents and different pH values. Their stability and other 66 beneficial properties, make them attractive for numerous appli-67 cations such as chemosensor (Guan et al., 2008), surface plasmon 68 resonance (SPR) sensor (Matsui et al., 2005), water treatment (Caro 69 et al., 2005), artificial antibodies (Ramstrom et al., 1996a), 70 separation of enantiomers from a chiral compound (Ramstrom 71 et al., 1996b; Schweitz et al., 1997a, 1998), based stationary phases 72 for capillary electro chromatography (Schweitz et al., 1997a,b), 73 solid-phase extraction (Andersson, 2000) and high performance 74 liquid chromatography (HPLC) stationary phase (Lai et al., 2007). 75 Previous studies indicated that the MIP nanoparticles have a good 76 potential for the controlled delivery of drugs and can increase the 77 time of drug release (Ciardelli et al., 2004; Kryscio and Peppas, 78 2009; Puoci et al., 2004). Also, MIP nanoparticles can enhanced the 79 capacity of template loading versus the monolith polymers that 80 synthesized by bulk polymerization (Cacho et al., 2004). The 81 present research was focused on the synthesis of tramadol

82 {(1R, 2R)-2-[(dimethylamino)methyl]-1-(3-methoxyphenyl)cyclo-83 hexanol} imprinted micro- and nanoparticles with high loading 84 capacity and selectivity. Tramadol is a centrally acting synthetic 85 analgesic compound that is not derived from natural sources 86 (Sindrup et al., 1999). Tramadol overdose and poisoning has been 87 increased recently especially in young adults with a history of drug 88 abuse and mental disorders (Shadnia et al., 2008). Nausea and 89 vomiting, depression, tachycardia, seizures and prolonged hypo-90 glycemia are the most common symptoms of tramadol poisoning 91 (Marquardt et al., 2005; Mugunthan and Davoren, 2012; Taghad-92 dosinejad et al., 2011). Also, this toxic molecule is a potent water 93 pollutant chemical agent which should be detected and removed 94 from waste water in a water treatment process (Rúa-Gómez and 95 Püttmann, 2012). Therefore, preparation of molecularly imprinted 96 polymeric beads is valuable for application in HPLC column and 97 chemical sensor design for analysis of tramadol in water and 98 biological fluid. Also, the molecularly imprinted polymeric beads 99 could be evaluated as a drug delivery system for sustaining the 100 tramadol release and thereby decreasing its toxicity and adverse 101 effects following oral administration. In this work, a series of 102 tramadol imprinted polymers were prepared using MAA and 103 EGDMA as monomers and ACN, toluene and chloroform as 104 polymerization solvent. The polymerization was initiated and 105 continued under microwave irradiation or conventional heating 106 method and the performance of the final MIP particles was studied 107 in different experiments.

#### 2. Materials and methods

### 2.1. Chemicals

110 Methacrylic acid (MAA, purity: 98%) and ethylene glycol 111 dimethacrylate (EGDMA, purity: 98%) were purchased from 112 Sigma-Aldrich (Steinheim, Germany); chloroform, toluene, aceto-113 nitrile (ACN), methanol and acetic acid were of high purity or HPLC 114 grade and obtained from Merck (Darmstadt, Germany). 115 2,2'-Azobisisobutyronitrile (AIBN, purity: 98%) was obtained from 116 ACROS (Geel, Belgium). All other chemicals and reagents were of 117 the highest available purity and used as purchased. Tramadol 118 hydrochloride and gabapentin were provided by Daru Pakhsh 119 Company (Tehran, Iran), imipramine hydrochloride by Sobhan 120 Darou Company (Rasht, Iran) and naltrexone hydrochloride by Iran 121 Daru Company (Tehran, Iran) (Fig. 1). Tramadol base (as the 122 template for imprinting process) was prepared by alkalinization of

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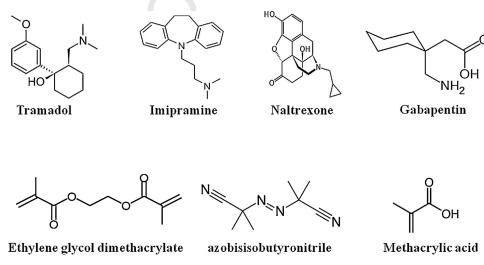


Fig. 1. Structures of chemicals used in this study.

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