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Synthesis of oxidized glycerol monooleate-chitosan polymer and its hydrogel formation for sustained release of trimetazidine hydrochloride

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ABSTRACT

In this paper, a lipid material glycerol monooleate was used as the starting material to synthesize the oxidized glycerol monooleate (OGMO). OGMO was subsequently linked to chitosan (CS) via imine bonds (-C=N-) to obtain a new chitosan-based polymer (OGMO-CS), which can form hydrogels rapidly in aqueous media. Scanning electron microscopy, swelling behavior studies and degradation kinetics studies were performed to demonstrate the effect of this synthetic modification on the hydrogels formation of chitosan network and in vitro drug release. The effects of OGMO-CS type, dry hydrogels percentage, release media and drug loading on the sustained release of the model drug trimetazidine hydrochloride were evaluated. The release profiles of the hydrogels could be described by the Peppas–Sahlin mechanism, a combination of Fickian diffusion and Case-II relaxation. Based on the fact that numerous pharmaceutical lipids are available, the present study may pave the way for other lipids to be employed as modifiers of chitosan for more innovative chitosan derivatives with versatile properties and pharmaceutical applications.

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23 **1. Introduction**

Hydrogels are three-dimensional cross-linked polymer network 24 that exhibits the ability to swell in aqueous solutions to many times 25 their original volume (Peppas et al., 2000). Their affinity to absorb 26 water is attributed to the presence of hydrophilic groups such as 27 -OH, -CONH₂, -COOH and -SO₃H within the molecular structure 28 (Peppas and Khare, 1993). Hydrogels will swell instead of being 29 dissolved in aqueous solutions due to the critical cross-links present 30 31 in the hydrogel structure. Fully swollen hydrogels have excellent biocompatibility and low toxicity because of their similar physical 32 properties to living tissues (Kim et al., 2008). 33

³⁴ Chitosan (CS) is a cationic polysaccharide composed of ³⁵ randomly distributed β -(1-4)-linked D-glucosamine and N-acetyl-³⁶ D-glucosamine units (Chandy and Sharma, 1990). It has a highly ³⁷ stable crystalline structure that can only be dissolved in dilute ³⁸ acids (pH \leq 5.0) through the protonation of the free amino groups ³⁹ but cannot form hydrogels spontaneously in the acidic solution. ⁴⁰ The reactive amino groups and the hydroxyl groups in CS can

http://dx.doi.org/10.1016/j.ijpharm.2014.02.001 0378-5173/© 2014 Published by Elsevier B.V. be either physically associated (Berger et al., 2004) or chemically cross-linked (Hennink and van Nostrum, 2012) to some functional reagents such as PEG (Kulkarni et al., 2005), Konjac Glucomannan (Yu et al., 2007), sodium hexametaphosphate (Gupta and Jabrail, 2006), starch (Tang et al., 2003), hyaluronic acid (Tan et al., 2009) or carboxylic compounds (Lu et al., 2007) to obtain many new derivatives, which possess versatile properties and have been investigated as drug delivery vehicles.

In the present study, a rarely reported lipid modifier for CS was investigated to offer the groundwork for further lipids use in modifying CS, based on the present knowledge on the diversity and safety of lipids, as well as their comprehensive applications in pharmaceutics (Akoh, 2005; Wasan, 2006). Glyceryl monooleate (GMO) was used as a novel starting material for the preparation of CSbased pharmaceutical hydrogels. GMO is a polar amphiphilic lipid that can form liquid crystalline phases depending on the water content and temperature (Engstrom, 1990). In the presence of excess water, GMO forms gels with high viscosity, known as the cubic phase. However, the water uptake of GMO is very slow, with a swelling ratio of lower than 1.5% in 12 h. Its swelling is strongly dependent on the temperature and the initial water content of GMO (Lee et al., 2003). Once contact with water, the surface of GMO produces a viscous gel, which prevents further immersion of water and

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makes GMO very difficult to be handled. All of these restrict the use of GMO and its formation of hydrogels.

Ganguly et al. used CS and GMO to prepare an in situ gel with and without a cross-linker (glutaraldehyde) (Ganguly and Dash, 2004). It is conceivable that it is hard to prepare the gel due to the gel formation of GMO alone in aqueous media and the resultant high viscosity, even with the help of a prolonged period of sonication. Besides, this system would produce reversible gel formation and imprecise control of drug release because the network formation by this interaction was purely physical (Bhattarai et al., 2010). With the addition of glutaraldehyde, the gel properties and drug release were enhanced (Ganguly and Dash, 2004). However, this toxic cross-linker may be of great concern for oral delivery (Bhattarai et al., 2010).

In this paper, we synthesized oxidized glycerol monooleate 78 (OGMO) from GMO and subsequently used OGMO as a novel mod-79 ifier to prepare new OGMO-CS polymers with different degrees of 80 substitution and OGMO-CS based hydrogels. The effect of OGMO-81 CSs on the physicochemical and release profiles of the new matrix 82 was also investigated. Trimetazidine hydrochloride (TMH), an 83 effective anti-ischemic agent which has the marketed sustained release tablets (Marzilli, 2003), was used as the model drug.

2. Materials and methods

2.1. Materials

Chitosan (CS, MW = 1×10^4 , degree of deacetylation = 85.46%) 88 was purchased from Jinan Haidebei Marine Bioengineering Co., Ltd. (Shandong, China). Glycerol monooleate (GMO) was kindly gifted 90 by Danisco A/S Co., Ltd (Copenhagen, Denmark). Trimetazidine 91 hydrochloride (purity of 99.7%) was purchased from Hubei-Sihuan 92 Pharmaceuticals Co., Ltd. Sodium periodate was provided by 97 Guangdong Guanghua Chemical Factory Co., Ltd. (Guangdong, 0/ China). Sodium triacetoxyborohydride (STAB-H, analytical grade) 05 was purchased from Henan Wanxiang Technology & Trade Co., Ltd. (Henan, China). Acetic acid, N,N-dimethylformamide (DMF), 07 ethanol, sulfuric acid, hydroxylammonium chloride and other 98 agents were analytical grade. 99

HepG2 cell lines were purchased from the Cell Bank of Shang-100 101 hai Institute of Biochemistry and Cell Biology, Chinese Academy of Science. HepG2 cells were grown in the Dulbecco's Modified 102 Eagle Medium (DMEM) supplemented with 10% heat-inactivated 103 calf serum (Sijiqing Biological Engineering Materials Co., Ltd., 104 105 Hangzhou, China), 100U/ml penicillin G and 100U/ml streptomycin (pH7.4), in a water jacketed CO₂ incubator with a humidified 106 atmosphere of 5% CO₂ at 37 °C. 107

2.2. Synthesis of oxidized glyceryl monooleate (OGMO) 108

OGMO was synthesized by oxidizing GMO with sodium perio-109 date (Scheme 1a), a compound with high selectivity for oxidative 110 cleavage of vicinal glycols (Perlin, 2006). GMO (10g) was first dis-111 solved in absolute ethanol to obtain 50 ml of solution. 25 ml of 112 distilled water was added. After stirring for 1 h, 0.5% sulfuric acid 113 solution was added drop-wise to adjust the pH to 4.5. 50 ml of 114 sodium periodate aqueous solution (18%, w/v) was added to the 115 mixture and stirred at 45 °C for 3 h in the dark. OGMO was then 116 collected by separating the oily upper phase from the reaction solu-117 tion. 118

2.3. Synthesis of oxidized glycerol monooleate-modified chitosan 119 (OGMO-CSs) 120

121 OGMO-CSs were obtained by introducing OGMO into the N-terminal of glucosamine units of chitosan through one-pot 122

reductive amination (Scheme 1b). STAB-H, a mild and selective reducing agent, was used for the reductive amination of ketones and aldehydes (Abdel-Magid and Mehrman, 2006) in the synthesis process. 2g of CS was suspended in 100 ml of acetic acid solution (1%, v/v) and stirred until it was completely dissolved. On the basis of the molecular weight (10,000), the number of monomers (59) and the deacetylation of CS (85.46%), 2g of CS is equivalent to 0.01 mol of amine group. Sodium hydroxide (0.5 mol/l) was added slowly to adjust the pH (approximately 12), resulting in the precipitation of expanded CS. The oyster white suspension was then filtered. The expanded CS on the filter membrane was subsequently transferred into a flask containing 50 ml of DMF. OGMO was added to the flask and the pH of the mixture was adjusted to approximately 6.5 using acetic acid. After stirring for 6 h at ambient temperature, STAB-H was added slowly (the molar ratio of STAB-H to OGMO = 1.4:1). The reaction continued for another 24 h. The filtered cake, OGMO-CS, was collected and fully washed with absolute ethanol to completely eliminate the free OGMO. About 0.33 g (equivalent to 0.001 mol aldehyde group), 0.65 g, 0.97 g and 1.62 g of OGMO were used in the synthesis to obtain OGMO-CS1, OGMO-CS2, OGMO-CS3 and OGMO-CS4, respectively, by varying the molar ratios of amine group in CS to aldehyde group in OGMO from 10:1, 5:1.10:3-2:1.

2.4. Characterization of OGMO, OGMO-CSs

2.4.1. Determination of the oxidized degree of OGMO

The oxidized degree (OD) of OGMO was determined by measuring the molar weight of the aldehyde groups applying the hydroxylamine hydrochloride potentiometric titration, which has been proved to be reliable without using a standard (Zhao and Heindel, 1991). After drying in a vacuum oven at 25 °C to constant weight, hydroxylamine hydrochloride (8.75 g) was dissolved in 100 ml of 70% ethanol solution and 3.0 ml of methyl orange reagent (0.05%) was then added. The solution was diluted to 500 ml with 70% ethanol solution to obtain hydroxylamine hydrochloride solution (0.25 mol/l). 0.45 g of OGMO was dissolved in 25 ml of the hydroxylamine hydrochloride solution and stirred at room temperature in the dark for 2 h. Afterwards, each sample was titrated with standardized sodium hydroxide solution until the red-toyellow end point was achieved. Simultaneously, pH changes were recorded. The equivalent volume could be determined more precisely by the first derivative of the titration curve. The oxidation product was measured in triplicate. The OD of OGMO was calculated by:

$$OD(\%) = \frac{V_{NaOH} \times N_{NaOH} \times 10^{-3} \times MW_{OGMO}}{W_{sample}} \times 100$$

where $V_{\rm NaOH}$ and $N_{\rm NaOH}$ are the equivalent volume and the concentration of the standardized sodium hydroxide solution, respectively. MW_{OGMO} is the molecular weight of OGMO. W_{sample} is the weight of the oxidation product added in the hydroxylamine hydrochloride potentiometric titration.

2.4.2. Elemental analysis

The degree of substitution (DS) of OGMO-CSs was estimated using the automatic elemental analyzer Vario EL III (Elementar Analysensysteme GmbH., Hanau, Germany).

2.4.3. Fourier transforms infrared spectroscopy (FTIR)

FTIR was performed to confirm the formation of a new modified chitosan by OGMO. The FTIR data of OGMO, CS and OGMO-CSs were collected by using Tensor-27 Infrared Spectroscopy (Bruker, Germany) over the wavenumber range of $4000-400 \,\mathrm{cm}^{-1}$. Each

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