

# A novel method to decompose two potent greenhouse gases: Photoreduction of SF<sub>6</sub> and SF<sub>5</sub>CF<sub>3</sub> in the presence of propene

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Received 23 February 2007; received in revised form 23 May 2007; accepted 29 May 2007  
Available online 2 June 2007

## Abstract

SF<sub>5</sub>CF<sub>3</sub> and SF<sub>6</sub> are the most effective greenhouse gases on a per molecule basis in the atmosphere. Original laboratory trial for photoreduction of them by use of propene as a reactant was performed to develop a novel technique to destroy them. The highly reductive radicals produced during the photolysis of propene at 184.9 nm, such as •CH<sub>3</sub>, •C<sub>2</sub>H<sub>3</sub>, and •C<sub>3</sub>H<sub>5</sub>, could efficiently decompose SF<sub>6</sub> and SF<sub>5</sub>CF<sub>3</sub> to CH<sub>4</sub>, elemental sulfur and trace amounts of fluorinated organic compounds. It was further demonstrated that the destruction and removal efficiency (DRE) of SF<sub>5</sub>X (X represented F or CF<sub>3</sub>) was highly dependent on the initial propene-to-SF<sub>5</sub>X ratio. The addition of certain amounts of oxygen and water vapor not only enhanced the DRE but avoided the generation of deposits. In both systems, employment nitrogen as dilution gas lessened the DRE slightly. Given the advantage of less toxic products, the technique might contribute to SF<sub>5</sub>X remediation.  
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**Keywords:** Trifluoromethyl sulfur pentafluoride; Sulfur hexafluoride; Propene; Photodegradation; Reductive radicals

## 1. Introduction

Our planet nowadays is 0.6–0.7 °C warmer than it was in 1880 and additional global warming of 0.57–0.6 °C will occur in the future even if atmospheric constituents and other climate forcings remain fixed at today's values [1,2]. Such an elevation of global temperature is predicted to raise sea level, increase ozone depletion [3], threaten water supplies, forests, agriculture and so on. The experts in the field of climate change have arrived at an agreement that the anthropogenic discharge of greenhouse gases is responsible for the observed global warming over the last 50 years [4].

Sulfur hexafluoride (SF<sub>6</sub>) is a chemically inert gas possessing unique physical and chemical properties that make it ideal for plasma etching [5,6]. Being nontoxic, nonflammable, it is an ideal substance employed as dielectric gas in semiconductor and insulator in sealed electric power equipment, cover

gas in magnesium production and casting, as well as an atmospheric and subterranean tracer gas [7]. First detected in the atmosphere in 1999 [8], trifluoromethyl sulfur pentafluoride (SF<sub>5</sub>CF<sub>3</sub>) originates as a by-product of fluorochemical manufacture and a breakdown product in high-voltage equipment [9,10]. SF<sub>6</sub> and SF<sub>5</sub>CF<sub>3</sub> are part of a class of super greenhouse gases that have GWP<sub>100</sub> (global warming potential with time horizon of 100 years) of up to 23,900 and 17,500–18,600 [11,12]. In spite of their low concentration, SF<sub>6</sub> and SF<sub>5</sub>CF<sub>3</sub> can significantly contribute to global warming due to their extensive radiative forcing, 0.52 W m<sup>−2</sup> ppbv<sup>−1</sup> and 0.59 W m<sup>−2</sup> ppbv<sup>−1</sup> [8,13], respectively on a per molecule basis. Once released into the atmosphere, such molecules will only be removed in tens of centuries due to lightning and ion-molecule reactions in the atmosphere [14–17]. These features have brought such compounds into greenhouse gases that the Kyoto Protocol seeks to control. It is therefore the right time to devise methods of eliminating or reducing these gases.

Approaches to achieve the elimination of SF<sub>6</sub> include: combustion, chemical–thermal elimination, non-equilibrium plasma [18–22]. Owing to the high chemical stability of SF<sub>6</sub>, a temperature over 1100 °C is a usual requirement for an ideal abatement efficiency in combustion. Even if the temperature is high enough,

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the combustion process is still incomplete with  $\text{NO}_x$  released. In addition, erosion-proof material for the equipment is somewhat expensive.  $\text{SF}_6$  does undergo decomposition and oxidation in an electrical discharge. The by-products from plasma processing are discerned as  $\text{SF}_4$ ,  $\text{SF}_2$ ,  $\text{S}_2\text{F}_{10}$ ,  $\text{SO}_2\text{F}_2$ ,  $\text{SOF}_2$ ,  $\text{SOF}_4$ , and  $\text{S}_2\text{O}_2\text{F}_{10}$ , some of which are noxious to human health or harmful to the environment [18]. All these drawbacks inhibit the application of such technologies. As for  $\text{SF}_5\text{CF}_3$ , the abatement technique has not been reported in literature hitherto.

Photoreduction technique for pollutants elimination still belongs to a new area. Nevertheless, it has exhibited its efficiency in specific pollutants abatement [23,24]. This paper focuses on photochemical approach to reduce the emission of  $\text{SF}_6$  and  $\text{SF}_5\text{CF}_3$ . The basic clue is to utilize the active species produced during the photolysis of propene to effectively dissociate  $\text{SF}_6$  and  $\text{SF}_5\text{CF}_3$ , so as to facilitate the development of a new process for the conversion of  $\text{SF}_6$  and  $\text{SF}_5\text{CF}_3$ . The end-products and photodegradation mechanism are discussed as well.

## 2. Experimental

### 2.1. Reagents

The reagents used, and their purities were as follows:  $\text{SF}_6$  (99.9%) obtained from Shanghai Refrigerant Products Inc.;  $\text{SF}_5\text{CF}_3$  (99.0%) and propene (99.5%) from Wuxi Xinnan Chemical Gas Inc.; argon ( $\geq 99.99\%$ ), nitrogen ( $\geq 99.999\%$ ) and oxygen ( $\geq 99.2\%$ ) from Shanghai Pujiang Special Gas Corporation. Styrene at purity of 99.0% was purchased from Shanghai Chemical Reagent Inc. and was subjected to repeated freeze–pump–thaw cycling before use. Except for styrene, the reagents were not further purified before use.

### 2.2. Photodegradation devices and procedures

Photodegradation studies were conducted in a homemade stainless steel reaction cell (460 mm in length and 32 mm in diameter) (see Fig. 1). The low-pressure mercury lamp (15 W, Shanghai Huade Lighting Ltd.) emitting 184.9 nm and 253.7 nm radiation was placed inside the reaction cell. To begin with an experiment, specific reactant gases were introduced into the cell through a glass vacuum system that had been described in detail

elsewhere [10]. Before being exposed to irradiation, the cell was stationed for long enough to ensure that the gases inside were fully mixed.

All the photochemical experiments were performed at  $329 \pm 1$  K. For each experimental condition, three replicate experiments were carried out.

### 2.3. Analysis

#### 2.3.1. Quantitative analysis

After irradiation, the concentration of  $\text{SF}_5\text{X}$  (X represented F or  $\text{CF}_3$ ) remaining in the reaction cell was measured by FT-IR. The FT-IR spectrometer (Nexus-470IR, Nicolet) operated at a spectral resolution of  $1\text{ cm}^{-1}$  over the range from  $500\text{ cm}^{-1}$  to  $4000\text{ cm}^{-1}$ . Gas sample from the reaction cell was directly expanded into an evacuated gas vessel (an infrared pathlength of 5.0 cm) equipped with a pair of KBr windows before FT-IR measurement. Each spectrum was averaged from 64 interferograms. Considering the absorbance of  $\text{SF}_6$  and  $\text{SF}_5\text{CF}_3$ , at  $910\text{--}960\text{ cm}^{-1}$  and  $858\text{--}927\text{ cm}^{-1}$ , respectively, followed the Beer–Lambert law in the  $0\text{--}2.14\text{ mol m}^{-3}$  range, the destruction and removal efficiency of  $\text{SF}_6$  or  $\text{SF}_5\text{CF}_3$  (DRE, defined as the amount of  $\text{SF}_5\text{X}$  destructed/the amount of  $\text{SF}_5\text{X}$  before irradiation) was monitored by the absorbance at the corresponding band.

#### 2.3.2. Qualitative analysis

GC–MS system was employed to identify the products in the gas phase. To achieve a better signal/noise ratio, the gaseous sample for product identification was collected from 16 duplicate experiments and condensed in a liquid nitrogen trap. After warmed to room temperature, the sample was analyzed by GC–MS. GC–MS system consisted of a gas chromatograph (Varian CP 3800) with a column (Gas-Pro,  $30\text{ m} \times 0.32\text{ mm}$ ) swept by helium and a mass spectrometer (Varian Saturn 2000) with an electron impact ionization source of 70 eV energy operating at  $200^\circ\text{C}$ . The column temperature was initially held at  $50^\circ\text{C}$  for 2 min and then programmed up to  $180^\circ\text{C}$  at  $10^\circ\text{C min}^{-1}$ .

The chemical composition of the deposit generated during the photodegradation reaction was characterized by X-ray photoelectron spectroscopy (XPS). The photoelectron spectra were measured at room temperature under a vacuum of  $1 \times 10^{-6}\text{ Pa}$  using ESCA system (PHI 5000C, PerkinElmer Co.). A monochromatic  $\text{Al K}\alpha$  ( $1486.6\text{ eV}$ ) with the working power of 250 W at the voltage of 14.0 kV was employed as the excitation source. Survey scans were performed with pass energy of 93.90 eV. For the Ag 3d5/2 line, these conditions produced a full-width at half-maximum of 0.8 eV. The obtained spectra were calibrated from the charge effect using the C 1s featured at 284.50 eV.

## 3. Results and discussion

### 3.1. Photodegradation reaction

Propene and styrene are two potential reagents to dissociate  $\text{SF}_6$  and  $\text{SF}_5\text{CF}_3$  under UV irradiation on the assumption that

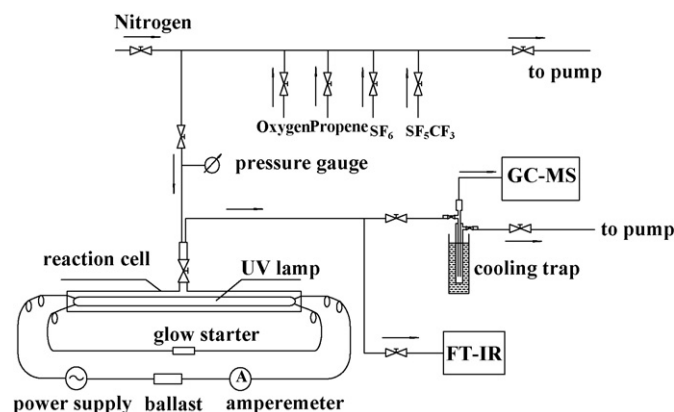


Fig. 1. Schematic diagram of the experimental system used in this work.

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