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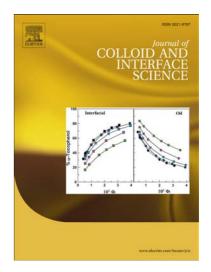
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## **ACCEPTED MANUSCRIPT**

# Nano-micro structured superhydrophobic zinc coating on steel for prevention of corrosion and ice adhesion.

J.D. Brassard<sup>a</sup> \*, D. K. Sarkar<sup>b</sup> J. Perron<sup>a</sup>, A. Audibert-Hayet<sup>c</sup>, & D. Melot<sup>c</sup>

<sup>a</sup>Anti-icing Materials International Laboratory (AMIL)

Université du Québec à Chicoutimi, 555 Blvd. Université, Chicoutimi (Saguenay), Québec G7H 2B1, Canada.

<sup>b</sup> Centre Universitaire de Recherche sur l'Aluminium (CURAL),

Université du Québec à Chicoutimi, 555 Blvd. Université, Chicoutimi (Saguenay), Québec G7H 2B1, Canada.

<sup>c</sup> TOTAL, 2, place de la Coupole - La Défense 6 - 92078 La Défense Cedex, Paris, France.

Contact: jean-denis.brassard@uqac.ca

#### **Abstract**

Thin films of zinc have been deposited on steel substrates by electrodeposition process and further functionalized with ultra-thin films of commercial silicone rubber, in order to obtain superhydrophobic properties. Morphological feature, by scanning electron microscope (SEM), shows that the electrodeposited zinc films are composed of micronano rough patterns. Furthermore, chemical compositions of these films have been analyzed by x-ray diffraction (XRD) and infra-red (IRRAS). An optimum electrodeposition condition, based on electrical potential and deposition time, has been obtained which provides superhydrophobic properties with a water contact angle of  $155 \pm 1^{\circ}$ . The corrosion resistance properties, in artificial seawater, of the superhydrophobic zinc coated steel are found to be superior to bare steel. Similarly, the measured ice adhesion strength on superhydrophobic surfaces, using the centrifugal adhesion test (CAT), is found to be 6.3 times lower as compared to bare steel. This coating has

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