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# Numerical studies on the surface effects caused by inhomogeneities on torsional fretting

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#### ABSTRACT

This research explores the influence of inhomogeneities on the torsional fretting via a newly developed semi-analytical method with considering the load history. The disturbances of elastic fields caused by inhomogeneities are modeled based on Eshelby's equivalent inclusion method. Solutions are achieved iteratively through considering the coupling of surface tractions and subsurface inhomogeneities. The influences of a single inhomogeneity are investigated, revealing that the presence of an inhomogeneity causes significant surface effects on the torsional fretting. Further, the influences of inhomogeneity distribution parameters on the torsional fretting performance are quantified, demonstrating the capability of the proposed method.

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#### 1. Introduction

Fretting, defined as the oscillatory movements of small amplitudes occur along the contact interface between two objects, may affect the service life of a material due to rapid crack formation and surface wear. For a ball-on-flat contact configuration, fretting can be categorized as four basic modes: tangential, radial, rotational, and torsional, according to the relative motion directions [1]. Among them, torsional fretting presents as the relative motion induced by reciprocating torsion under alternating load, which is one of the main contact modes existed in many engineering and natural systems, such as spinning balls against raceways and retention rings, a ball joint connecting a control arm to the steering knuckle, ball and socket in mammal shoulder and hip joints, artificial hip and knee joints involving rolling and sliding during walking [2]. Therefore, it is important to analyze torsional contact quantitatively and to understand the failure mechanisms induced by torsional fretting.

A torsional contact problem is complex when the contacting bodies are under a limited torque insufficient to cause full sliding. As early as 1951, Lubkin [3] firstly proposed a concept that the contact surface was composed by two parts: stick zone and slip zone. The analytical solutions of surface shear tractions and moment as functions of the radius of stick during a loading process derived. Torsional contact-related problems have been widely studied since then. Deresiewicz [4] extended Lubkin's solution and more useful solutions with considering an oscillating torque of fixed amplitude were obtained. Keer [5], Hills and Sackfield [6] proposed a set of analytical solutions for the stress fields induced by surface shear traction during a loading process. Recently, the analytical solution for torsional contact is still attractive to many research scholars [7–9]. On the other hand, many beneficial experimental studies on torsional fretting have also been conducted. Briscoe et al. [10.11] investigated the fretting wear behavior of poly (methylmethacrylate) (PMMA) substrate contacting against steel balls experimentally, and found that contact zone kinematic conditions, including torsional fretting, rotational fretting, etc., play a major role in determining the wear resistance of the PMMA. Systematic experiments on torsional fretting were carried out by Cai and colleague [2,12–14] to explore the wear performance of materials like LZ50 steel, PMMA, Ti6Al7Nb alloy, etc. More recent experimental works were reported in Refs. [15,16].

based on two loaded elastic spheres with identical materials were

Quantitative analyses on the torsional contact are critical to understanding the mechanisms of torsional fretting fatigue. Advancement of computational methods and increase in computational power allow the development of more realistic numerical models. As a typical full numerical method, finite element method (FEM) was used by Cuttino and Dow [17] to study elliptic contact involving torque, and by Segalman et al. [18] to verify their model for the torque-twist angle relationship. However, the FEM is time







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 $q_x, q_y$ 

 $S_x, S_y$ 

 $S_{klmn}$ 

 $r_x, r_y, r_z$ R

r

#### Nomenclature

<i>a</i> Hertzian contact radius, m
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stick zone radius, mm

 $C_{ijkl}$ ,  $C^*_{ijkl}$  elastic moduli of the matrix and inhomogeneity, MPa  $C_p^{y_{u_x}}, C_p^{u_y}, C_p^{u_z}$  influence coefficients relating pressure to surface displacements, mm/MPa

- $C_{q_x}^{u_x}, C_{q_x}^{u_y}, C_{q_x}^{u_z}, C_{q_y}^{u_z}, C_{q_y}^{u_y}, C_{q_y}^{u_z}$  influent coefficients relating shear tractions to surface displacements, mm/MPa
- $E_1$ Young's modulus of the half space, GPa
- Young's modulus of the loaded sphere, GPa  $E_2$
- Ei Young's modulus of the inhomogeneity, GPa
- $E(\mathbf{k})$ complete elliptical integral of the second kind
- $E(\phi, k')$ incomplete elliptical integral of the second kind
- $F(\phi, k')$ incomplete elliptical integral of the first kind
- applied tangential load along the x, y direction, N  $F_x$ ,  $F_y$ surface gap, mm g  $G_1$ shear modulus of the half space, GPa shear modulus of the sphere, GPa  $G_2$  $h_0$ initial gap, mm
- Η depth of the cuboidal inhomogeneity, mm
- Η influence coefficient matrix relates the eigenstrain to the surface displacement, mm
- *I*<sub>c</sub>, *I*<sub>stick</sub>, *I*<sub>slip</sub> contact, stick and slip regions K(k)complete elliptical integral of the first kind
- $M_z$ torque along the *z* direction, N mm
- maximum Hertzian pressure, MPa
- р maximum Hertzian pressure, MPa
- $p_h$
- radius of the spherical inhomogeneity, mm  $q_r$

consuming when solving contact problems for tribological components, where the contact regions are much smaller than the contact bodies. In recent years, semi-analytical methods (SAMs) have proven more efficient than the FEM in solving contact problems. The SAMs combine the advantages of numerical and analytical methods. The fundamental solutions are analytical responses to a unit excitation, usually in the form of a Green's function, and the final results are obtained from the superposition of the fundamental solutions. The influence coefficient, which relates a response to an excitation in a unit cell, is obtained from those fundamental solutions. By using the SAMs, Wang et al. [19] considered the effects of a tangential load and a twisting moment and found that the coupling of a normal load, a tangential load and a twisting moment makes the contact behavior much more complex. Partial slip contacts of dissimilar materials under coupled normal and tangential loads were also studied with the SAMs 20-23]. The effects of loading path were not considered for the above studies. Leroux and Nélias [24], Gallego et al. [25] and Wang et al. [26] established more general fretting algorithms involving the loading path.

In the above works, the materials of contacting bodies were assumed homogeneous. However, inhomogeneities, defined as domains having properties different from those of the surrounding material (matrix) [27], are inevitably existed in many engineering materials. The presence of inhomogeneities can significantly alter torsional contact performance of materials due to their produced disturbances to the elastic field. The modeling of the influence of inhomogeneities on the elastic field of materials were explored by some researchers since the pioneering work by Eshelby [28,29]. In his work, the well-known equivalent inclusion method (EIM) was proposed innovatively to solve the stress field of an ellipsoidal inhomogeneity with replacing the inhomogeneity by an equivalent inclusion subjected to a properly selected eigenstrain

$u_x$ , $u_y$ , $u_z$	surface displacements in three directions caused by
	surface tractions, mm
$u_x^*, u_v^*, u_v^*$	$u_z^*$ perturbed surface displacements in three directions
5	caused by eigenstrains, mm
W	normal load, N
x, y, z	space coordinates, mm
$\delta_x, \delta_y, \delta_z$	rigid displacements parallel to the $x$ , $y$ , and $z$
	direction, mm
$\Delta E$	energy dissipation per cycle, N mm
$\theta$	twist angle
$\varepsilon_{kl}^0$	strain caused by surface tractions
$\varepsilon^*_{ij}$	eigenstrain
$\mu_{f}$	friction coefficient
$\nu_1$	Possion's ratio of the half space
$\nu_2$	Possion's ratio of the loaded sphere
$ u_i $	Possion's ratio of the inhomogeneity
Special sy	vmbols
*	convolution

radius of the spherical inhomogeneity, mm

radius of the spherical inhomogeneity, mm

radius of the loaded sphere, mm

disturbed strain

disturbed strain

semi axes of the ellipsoidal inhomogeneity, mm

Eshelby tensor relating the eigenstrain to

Eshelby tensor relating the eigenstrain to the

distribution. The EIM can be effective in handling degenerated two-dimensional (2D) plane inhomogeneities [30,31] and threedimensional (3D) multiple inhomogeneities [32,33]. Recently, the EIM was introduced to deal with heterogeneous contact problems [34]. Moreover, integrated with a rolling-contact fatigue (RCF) life prediction model, the EIM was applied to investigate the RCF lives of composites [35].

Non-metallic inhomogeneity plays a major role in affecting the contact mechanism of materials. External loads can make the inhomogeneities interact with the matrix, resulting in localized stress concentrations and unexpected deformations on the surface, which further modifies the surface traction distribution [17]. Such an interaction between the surface tractions or deformations and inhomogeneities under contact loads must be fully considered for heterogeneous torsional contact problems. In order to better understand the influence of inhomogeneity on torsional contact of heterogeneous materials, a general model based on a semianalytical method is developed by using the EIM and fast Fourier transform (FFT) algorithms. The load history can be taken into account in the new model. Inhomogeneity beneath the surface is set as ellipsoidally shaped. With different combinations of the three principal axes, an ellipsoidal inhomogeneity can conveniently represent various shapes, such as spheres, flat cracks, and cylindrical microwires. It is expected that the simulation results can shed light on the nature of the fretting phenomena in tribological components.

#### 2. Numerical modeling of torsional contact for heterogeneous materials

Typical point contact problems are investigated. Heterogeneous torsional fretting is simplistically modeled as torsional contact

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