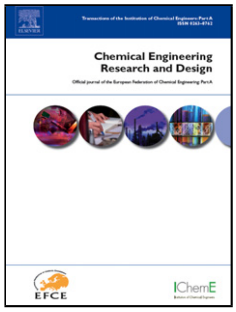
# Accepted Manuscript




Title: Butanol production in a sugarcane biorefinery using ethanol as feedstock. Part II: integration to a second generation sugarcane distillery

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## Research Highlights

- Butanol from renewable resources has attracted increasing interest
- Butanol production from second generation ethanol was investigated
- High investment on the butanol plant can be an obstacle to viability
- The use of butanol as liquid fuel presents advantages if compared to gasoline
- LCA integrated to economic analysis is proposed for sustainability assessment