

# Accepted Manuscript

Design, Fabrication, and *In Vitro* Testing of Novel Three-Dimensionally Printed Tympanic Membrane Grafts

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PII: S0378-5955(15)30281-1

DOI: [10.1016/j.heares.2016.03.005](https://doi.org/10.1016/j.heares.2016.03.005)

Reference: HEARES 7132

To appear in: *Hearing Research*

Received Date: 21 December 2015

Revised Date: 7 March 2016

Accepted Date: 9 March 2016

Please cite this article as: Kozin, E.D., Black, N.L., Cheng, J.T., Cotler, M.J., McKenna, M.J., Lee, D.J., Lewis, J.A., Rosowski, J.J., Remenschneider, A.K., Design, Fabrication, and *In Vitro* Testing of Novel Three-Dimensionally Printed Tympanic Membrane Grafts, *Hearing Research* (2016), doi: 10.1016/j.heares.2016.03.005.

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5 **Title:** Design, Fabrication, and *In Vitro* Testing of Novel Three-Dimensionally Printed  
6 Tympanic Membrane Grafts  
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26  
27 **Conflict of Interest:** None  
28

29 **Financial Disclosure:** None  
30

31 **Keywords:** tympanic membrane, 3D printing, holography, tympanoplasty, biomimetic,  
32 tissue engineering  
33

34 **Formatted for:** Hearing Research  
35

36 **Word Count:** 6485  
37

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