

Research Note

On the involvement of radical oxygen species O^- in catalytic oxidation of benzene to phenol by nitrous oxideValery S. Chernyavsky^a, Larisa V. Pirutko^a, Anthony K. Uriarte^b, Alexander S. Kharitonov^a,
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Abstract

Catalytic oxidation of benzene to phenol by nitrous oxide over Fe-MFI zeolites was studied in relation to the active oxygen species taking part in the oxidation. A linear dependence of the reaction rate on the concentration of independently identified active sites generating O^- radicals (α sites) was obtained within a broad range of values. The dependence is interpreted as convincing evidence of the O^- involvement in the catalytic (not only stoichiometric) oxidation of benzene to phenol. This conclusion is of particular importance in connection with a long discussion in the literature on a possible role of O^- radicals in selective oxidation catalysis over V and Mo oxides. Reliable evidence of the catalytic role of O^- obtained with zeolites may renew general interest in the once-suggested but not recognized role of radical oxygen in oxidation over widely used metal oxide catalysts.

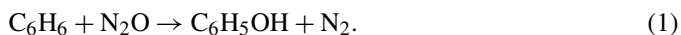
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1. Introduction

It is generally understood that identification of catalytically active sites may provide breakthrough progress in understanding the mechanism of catalysis. But this approach involves significant experimental difficulties. Therefore, despite much effort, the number of catalytic reactions, which were quantitatively correlated with the identified active sites, is very small and limited to several reactions of the acidic type [1–3]. This problem is particularly difficult for selective oxidation catalysis, which is conducted mainly over vanadium- and molybdenum-based oxide systems [4–8]. The chemical composition of these systems is quite labile and may readily vary with changing reaction conditions, making the situation especially unfavorable for experimental studies.

In this connection, of great interest are Fe-containing MFI zeolites that perform the oxidation of benzene to phenol by nitrous oxide (BTOP reaction) with a very high selectivity,



This reaction has been the subject of many experimental and theoretical studies [9–15]; many recent results were published in a special issue of *Catalysis Today* [16]. Mössbauer spectroscopy has proven to be a particularly efficient technique for investigating the iron state in zeolites; it provides evidence that the active sites of Fe-MFI zeolites (α sites) are extralattice complexes of bivalent iron capable of redox transformation of $Fe^{2+} \leftrightarrow Fe^{3+}$ in the presence of N_2O [17–21]. On N_2O dissociation, these sites generate a radical form of surface oxygen O^- , designated as O_{α}^- (α -oxygen). Similar to O^- radicals on V and Mo oxides [22], O_{α}^- on Fe-MFI exhibits very high reactivity, which strongly distinguishes it from the rest oxygen of a zeolite catalyst, thus allowing reliable identification and quantification of α -oxygen and α sites. At room tempera-

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Table 1

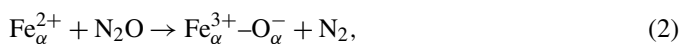
Catalytic properties of Fe-containing MFI zeolites of aluminosilicate (AS), borosilicate (BS) and titanosilicate (TS) composition^a

Sample	C_{Fe} (wt%)	C_{α} (10^{17} sites/g)	g_{cat} (g)	N_{α} (10^{17} sites)	Conversion (mol%)		Reaction rate		
					C_6H_6	N_2O	R_g (mmol/(g h))	R_{Fe} (10^{-19} mmol/(Fe h))	R_{α} (10^{-19} mmol/(site h))
1 Fe-AS (0.006)	0.006	0.6	1.05	0.63	0.3	2.6	0.4	6.3	63
2 Fe-AS (0.03)	0.03	6.5	1.03	6.7	1.4	15	2.3	7.2	36
3 Fe-AS (0.05)	0.05	20	0.34	6.7	1.2	12	5.4	10.0	27
4 Fe-AS (0.06)	0.06	22	0.30	6.8	1.5	16	8.0	12.5	36
5 Fe-AS (0.18)	0.19	60	0.11	6.8	1.1	12	15	7.5	25
6 Fe-AS (0.53)	0.53	190	0.04	6.8	1.0	12	42	7.4	22
7 Fe-BS (1.0)	1.0	30.0	0.22	6.7	1.1	13	8.0	0.7	27
8 Fe-BS (2.5)	2.5	130	0.05	7.0	0.9	11	28	1.0	22
9 Fe-TS (0.95)	0.95	55.0	0.12	6.7	1.2	13	15	1.5	27
10 Fe-TS (1.8)	1.8	92.0	0.08	7.2	1.1	13	23	1.2	25

^a Reaction conditions: feed mixture: 5.5 mol% N_2O , 50 mol% C_6H_6 , helium balance; space rate 2 ccm/s; reaction temperature 375 °C. Reagents conversions and reaction rates correspond to the reaction time of 15 min.

ture, α -oxygen can readily perform stoichiometric oxidation of various hydrocarbons, including benzene, to yield hydroxylated products [23,24].

The electronic state of α -oxygen studied in [18,25,26] is of particular interest. Dubkov et al. [18] using Mössbauer spectroscopy showed that one O_{α} atom performs one-electron oxidation of the active iron according to



which identified α -oxygen as a monocharged radical species, O_{α}^{-} . The formal charge of α -oxygen was investigated and discussed in detail by Starokon et al. [25]. A thorough quantitative study of the “autoreduction” process of the iron taking place in the course of α -site formation allowed these authors to conclude that in terms of the charge one regular oxygen anion, O^{2-} , is equivalent to two atoms of α -oxygen, thus again revealing its radical nature, O_{α}^{-} . This conclusion has been supported by theoretical calculations of Malykhin et al. [26].

The radical nature of α -oxygen has sparked great interest related to a long discussion in the literature on a possible role of O^{-} radicals in selective oxidation over metal oxides, and may affect the present-day mechanistic concepts of the oxidation catalysis. This situation makes particularly high demand on the conclusion cogency that α sites, generating O_{α}^{-} radicals, are precisely the sites that perform not only the stoichiometric, but also catalytic, oxidation of benzene to phenol. Some arguments for this conclusion were given in previous work [9,11,27,28]. The most convincing additional evidence for the catalytic role of O_{α}^{-} would be a reliable linear dependence of the reaction rate on the concentration of α sites, C_{α} . Verifying such dependence within a broad range of C_{α} values is the aim of the present work.

2. Experimental

Samples for performing the BTOP experiments were selected from the previously studied iron-containing MFI zeolites [27,29]. The idea behind this selection was to provide a representative collection of samples with a wide variation of α -site concentration. The samples were prepared via hydrothermal

synthesis and have the aluminosilicate (AS), borosilicate (BS), and titanosilicate (TS) composition of the zeolite matrices. The previously accepted nomenclature was used to denote the samples (Table 1); for example, Fe-AS (0.05) denotes the zeolite sample of aluminosilicate composition containing 0.05 wt% Fe.

The concentrations of α sites, C_{α} , listed in Table 1 were given previously [27,29]. The values of C_{α} were measured based on the amount of dinitrogen evolved in reaction (2), as well as on the amount of α oxygen $^{16}\text{O}_{\alpha}^{-}$ deposited to the surface and detected by isotopic exchange with dioxygen $^{18}\text{O}_2$, in a vacuum setup at room temperature. For the samples studied, C_{α} differs by more than two orders of magnitude.

Catalytic experiments were conducted in an automated-flow setup with chromatographic analysis of the gas phase. An important purpose of the work was to provide the most reliable comparison of the reaction rates for different samples, despite great differences in their BTOP activity. To avoid extrapolation, all samples were tested at the same temperature (375 °C) and with the same composition of a feed mixture (5.5 mol% N_2O , 50 mol% C_6H_6 , balance helium). Depending on the value of C_{α} , the catalyst weight was varied from 0.04 to 1.05 g (Table 1) to provide approximately equal number of α sites, N_{α} , engaged in the reaction. In most cases, $N_{\alpha} = (6\text{--}8) \cdot 10^{17}$ sites (Table 1).

The samples were loaded into the reactor made of a quartz tube with 7 mm i.d. The volume of the loaded material in all cases was 2 cm³. If the volume of catalyst was less than that, it was mixed with crushed quartz to bring the total volume to 2 cm³. The only exception is sample Fe-AS (0.006), which has a very low concentration of α sites. In this case, with the volume of loaded catalyst of 2 cm³, the value of N_{α} is nearly 10 times lower than in other samples.

The reaction mixture was fed at a space rate of 2 cm³/s. Under these conditions, conversion of the reagents was quite low, $X_{\text{C}_6\text{H}_6} = 0.9\text{--}1.5\%$ for benzene and $X_{\text{N}_2\text{O}} = 11\text{--}16\%$ for nitrous oxide (Table 1). This allowed us to calculate the reaction rate using a model of differential reactor. The reaction rate normalized to the catalyst weight, R_g , was obtained by the following equation:

$$R_g = V \cdot C_{\text{PhOH}} \cdot g_{\text{cat}}^{-1}, \quad (3)$$

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