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## A novel CAU-10-H MOF membrane for hydrogen separation under hydrothermal conditions

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## Abstract

Hydrogen selective membranes with excellent hydrothermal stability are highly demanded in ethanol steam reforming. For this goal, a novel CAU-10-H MOF membrane has been prepared on  $\alpha$ -Al<sub>2</sub>O<sub>3</sub> disc for the first time by *in situ* solvothermal synthesis. The as-prepared CAU-10-H membrane shows high selectivity for H<sub>2</sub> with mixed gas separation factors of 10.5 and 74.7 for H<sub>2</sub>/CO<sub>2</sub> and H<sub>2</sub>/CH<sub>4</sub> binary mixtures, respectively, indicating the successful synthesis of CAU-10-H membrane with high-quality. The performance of the CAU-10-H membrane for hydrogen separation in the presence of steam was systematically investigated by variation of feed pressure (2-5 bar) and temperature (150-300 °C). The CAU-10-H membrane is selective for H<sub>2</sub>, with separation factors of 11.1 and 5.67 for H<sub>2</sub> over CO<sub>2</sub> and H<sub>2</sub>O, respectively. More importantly, the CAU-10-H membrane is still structure-preserving and hydrogen-selective after long-term test under hydrothermal conditions. These results demonstrate that the CAU-10-H membrane is an excellent candidate for hydrogen separation in a membrane reactor.

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