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## **ACCEPTED MANUSCRIPT**

Polymer- $Ti_3C_2T_x$  composite membranes to overcome the trade-off in solvent resistant nanofiltration for alcohol-based system

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#### **Abstract**

Solvent resistant nanofiltration (SRNF) technology is an energy efficient and environmentally friendly alternative to purify alcohol-based mixtures, but there exists a challenge in overcoming the trade-off between membrane flux and rejection. Herein, as the representative of the emerging family of MXenes, Ti<sub>3</sub>C<sub>2</sub>T<sub>x</sub> nanosheets with abundant -OH groups are chosen as nanofillers to prepare SRNF composite membrane after being incorporated into two typical polymer matrixes: hydrophilic polyethyleneimine (PEI) and hydrophobic polydimethylsiloxane (PDMS). Systematic characterizations and measurements suggest that the uniformly dispersed Ti<sub>3</sub>C<sub>2</sub>T<sub>x</sub> nanosheets enhance the thermal/mechanical stabilities and solvent resistance for both polymer-based membranes through steric effects and/or interfacial interactions. Besides, the horizontally-lied Ti<sub>3</sub>C<sub>2</sub>T<sub>x</sub> nanosheets give significant promotion on the transfer of alcohol molecules by providing additional pathways along nanosheet surface using -OH as adsorption site. Particularly, they afford improvements of alcohol flux as high as 30% to PEI-based membrane and 162% to PDMS-based

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