



Quantum chemistry calculation and experimental study of CO₂/CH₄ and functional group interactions for the design of solubility selective membrane materials



Decai Yu^{*}, Scott Matteucci, Eric Stangland, Edward Calverley, Heidi Wegener, Denise Anaya

The Dow Chemical Company, Core Research and Development, 1776 Building, Midland, MI 48674, USA

ARTICLE INFO

Article history:

Received 28 January 2013

Received in revised form

21 March 2013

Accepted 24 March 2013

Available online 6 April 2013

Keywords:

Quantum chemistry

Binding Energy

Solubility selectivity

Carbon dioxide

Methane

Functional polymer membrane materials

ABSTRACT

The separation of CO₂ from CH₄ in the natural gas sweetening process would benefit from a membrane material which has a high solubility selectivity between these two molecules. In this study, quantum chemistry calculations were used to screen a set of twelve representative functional groups by comparing their CO₂ and CH₄ binding energies, as well as the binding energy differences. The calculation results indicate that non-base groups, such as acids and their salts, may help improve the solubility selectivity of polymeric membrane materials for CO₂ over CH₄. Experimental measurements of CO₂ solubility in polyacrylic acid (PAA) confirmed that acid groups can help absorb CO₂ and enhance the selectivity over CH₄. However, the selectivity increase due to the acid functional group is not exceptional. Further quantum chemistry study of functional group interactions reveals that strongly polar functional groups can have self-interactions and form “dimers” in the polymer. The formation of functional group dimers may decrease the solubility of CO₂ because of their weaker interactions with CO₂ than isolated functional groups. In addition, our calculations show that water can interact more favorably with polar functional groups than CO₂. Therefore the presence of water may decrease CO₂ solubility.

© 2013 Elsevier B.V. All rights reserved.

1. Introduction

Natural gas sweetening is one of the most important gas separation processes in the energy industry because the acid gases, mostly carbon dioxide (CO₂) and hydrogen sulfide (H₂S), can corrode the distribution pipeline and CO₂ does not have heating value [1–3]. In comparison to the amine scrubbing technology, membrane separation seems to be more environmentally friendly because there is no amine solution loss to the atmosphere [2,4]. For membrane technologies to be more competitive, highly selective and permeable functional membrane materials have to be designed. The permeability (P) of a solute in a membrane material can be approximated as the product of its diffusivity (D) and solubility (S) [5,6]. The design of functional materials to increase carbon dioxide (CO₂) solubility selectivity over methane (CH₄) would require a good understanding of the interactions between CO₂/CH₄ and the potential functional groups. Experimental determination of these interactions is costly and time-consuming. Often, it is difficult to identify and isolate these interactions. Quantum chemistry calculations, however, can assist the study of such interactions in a fast and quantitatively accurate manner. With the choice of the right level of theory and a good

basis set, these calculations often give accurate results on the binding energies of molecules [7–9]. In fact, quantum chemistry screening has become a common practice in the scientific research for materials innovation, such as drug discovery [10] and design of functional materials [11,12].

Carbon dioxide is a Lewis acid gas. Therefore it is quite natural to design polymers with basic groups, such as amine, while excluding polymers with acidic groups, such as carboxylic acid. However, we have to realize that CO₂ has two types of atoms: C is an electron acceptor (Lewis acid) and while O is an electron donor (Lewis base). Most functional groups have both electron donors and acceptors at the same time. The absorption of CO₂ to a functional group usually happens through two or more interactions, so even an acid group could have affinity for CO₂ [13]. The absorption strength strongly depends on the polarities of the absorbates and the absorbing functional groups. As such, functional groups with high polarity may have strong interactions with, and may help absorb, CO₂. For CO₂/CH₄ separations, it is preferable to have functional groups that have strong interactions with CO₂ and weak interactions with CH₄, however interactions that are too strong might interfere with CO₂ diffusion through the polymer. To that end, quantum chemistry calculations have been conducted to obtain the CO₂ and CH₄ binding energies with a series of chemical structures (or functional groups). The binding energies of CO₂ and CH₄ for a total of twelve functional groups attached to hexane were calculated. Hexane was used instead of polyethylene for the following reasons: first, hexane

^{*} Corresponding author. Tel: +1989638 3746.

E-mail address: dyu@dow.com (D. Yu).

reduced the effect of neighboring atoms on the binding energy calculations; second, studying the binding of CO₂ in a bulk system is not computationally feasible because of the number of atoms involved and the large number of systems that may be needed for statistical averaging. After the initial screening, solubility measurements were performed with two polymers, polyacrylic acid (PAA) and sodium polyacrylate (Na-PAA). The results were then compared with polyethylene, polyester amide (PEA) and poly(ethylene glycol) diacrylate. Finally, to explain our experimental results, the effects of functional group self interactions and water contamination on CO₂ absorption were studied.

2. Computational and experimental details

2.1. Computational method

The binding energies were calculated at the MP2 level of theory with a triple-zeta basis set 6-311++G(d,p) (except for a few, which used a smaller basis set as noted in the paper) using the Gaussian

09 [14] software. In our simulations, we found that it was necessary to use this large basis set to converge structures involving metal ions. Basis set superposition errors (BSSE) were subtracted for all binding energy calculations using the counterpoise method [15]. Binding energy ($E_{binding}$) of A with B was calculated as

$$E_{binding} = E(A + B) - E(A) - E(B).$$

Therefore, the more negative the binding energy, the stronger the interaction between A and B. The partial charges of atoms were obtained using the ChelpG [16] method as implemented in Gaussian, which fits the partial charge of atoms to the electrostatic potentials as derived from quantum chemistry calculations.

2.2. Materials

ENGAGE™ 8130, an ethylene-co-octene polyolefin elastomer, was obtained internally from The Dow Chemical Company and had a density of 0.86 g/cc and a Melt Index @190 °C 10–16 dg/min. Poly-acrylic acid (PAA) with an average $M_v \sim 450,000$ and

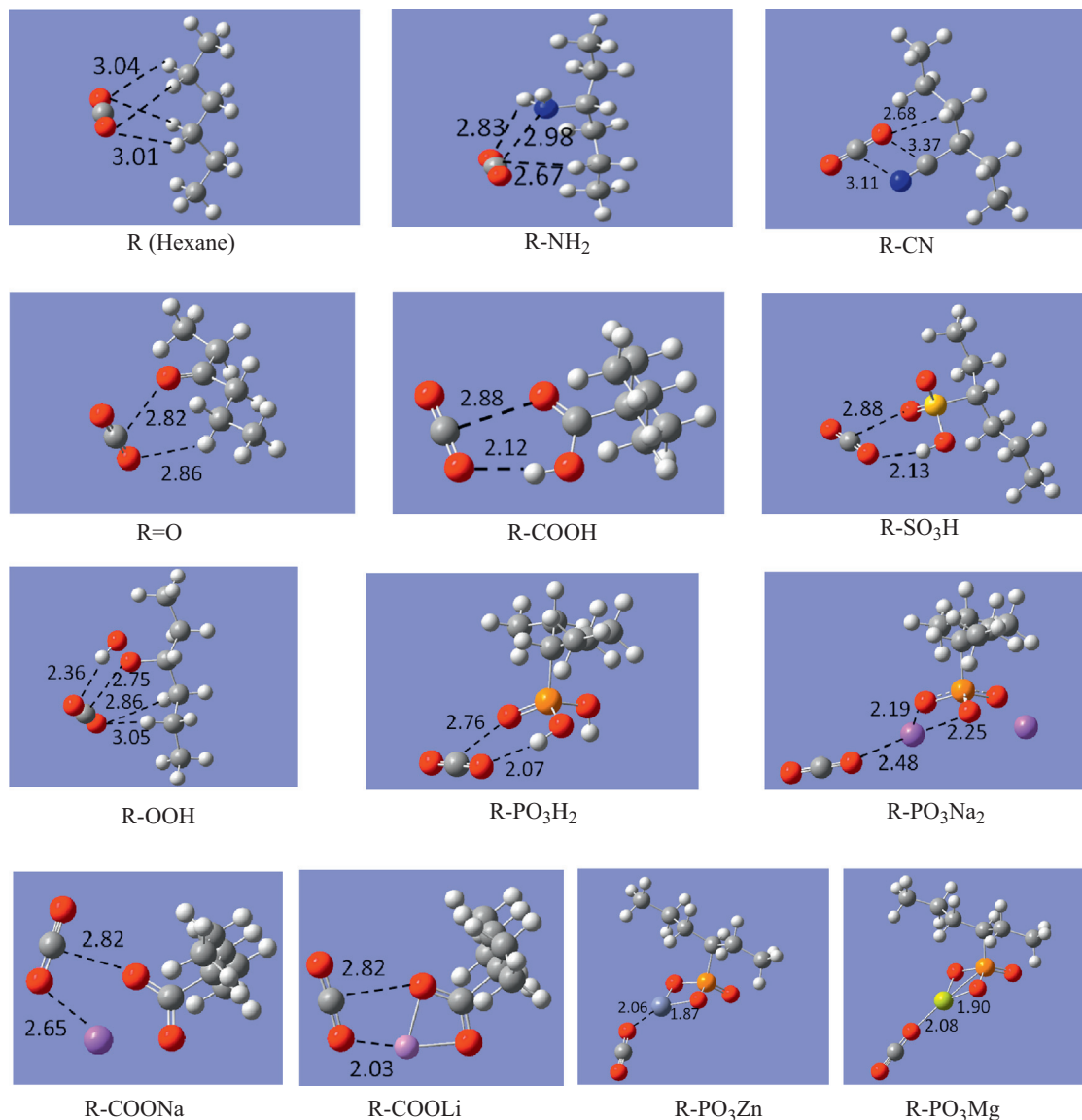


Fig. 1. The minimum energy configurations of CO₂-FG complexes (FG: functional group; attached to hexane). The unit of distance is Å. Red, gray, white, blue, orange, dark yellow, big purple, small purple, silver blue, and light yellow spheres represent O, C, H, N, P, S, Na, Li, Zn, and Mg atoms, respectively. (For interpretation of the references to color in this figure legend, the reader is referred to the web version of this article.)

Download English Version:

<https://daneshyari.com/en/article/633996>

Download Persian Version:

<https://daneshyari.com/article/633996>

[Daneshyari.com](https://daneshyari.com)