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Short communication

Direct catalytic decomposition of nitrous oxide gas over rhodium supported on lanthanum silicate



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A R T I C L E I N F O

ABSTRACT

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1. Introduction

Nitrous oxide (N_2O) is a highly potent greenhouse gas with an atmospheric lifetime of 150 years, and its warming effect is ca. 300 times higher than that of carbon dioxide [1]. In addition, N₂O causes stratospheric ozone layer depletion, similar to that caused by chlorofluorocarbons [2]. Since the main industrial sources of N₂O emissions are manufacturing plants of adipic and nitric acid, end-of-pipe treatment is necessary from the viewpoint of reducing global warming and ozone depletion.

To date, several N₂O removal methods have been proposed such as thermal decomposition [3,4], selective catalytic reduction (SCR) [5–7], and direct catalytic decomposition [8–21]. In particular, the direct decomposition of N₂O into N₂ and O₂ is an optimal route for N₂O abatement because the required temperature is lower than that of thermal decomposition (over 800 °C) [4] and there is no need for reducing additives such as ammonia and urea. Rh-based catalysts [8,9], zeolites [10–12], hexaaluminates [13–15], perovskites [16–18], and spinels [19–21] have been reported to exhibit high activities for direct N₂O decomposition.

The mechanism of direct N_2O decomposition was suggested as shown in the following steps [22–25]. In the first step, N_2O gas is adsorbed on the catalytic active site (*):

$$N_2O(g) +^* \rightarrow N_2O^* \tag{1}$$

The environmental impacts of nitrous oxide (N₂O) have received much attention, including contributions to the greenhouse effect and ozone depletion. Currently, the direct catalytic decomposition of N₂O is considered to be the simplest and most promising method for N₂O abatement. In this study, we focused on the high activity of rhodium and the oxide-ion conducting property of lanthanum silicate and prepared novel Rh/La₁₀Si_{6-x}Fe_xO_{27- δ} (*x* = 1.0) exhibited the highest catalytic activity and N₂O was completely decomposed at 600 °C.

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where N_2O^* is adsorbed N_2O on an active site. Subsequently, the N_2O^* is decomposed to N_2 gas and adsorbed oxygen (O^*):

$$N_2 O^* \rightarrow N_2(g) + O^*$$
 (2)

Finally, the O^* is removed by reaction with a N_2O molecule (Eq. (3)) or combination of two close O^* (Eq. (4)), and thereby, the catalytic active site is regenerated:

$$O^* + N_2 O(g) \rightarrow N_2(g) + O_2(g) +^*$$
(3)

$$20^* \rightarrow O_2(g) + 2^*$$
 (4)

In this mechanism, the removal of the adsorbed oxygen (Eqs. (3) and (4)) is the rate determining step and the residual O^{*} in the active sites prevents further N₂O adsorption.

In this study, we focused on an oxide-ion conducting solid to facilitate adsorbed oxygen removal by supplying an oxide ion from the crystal lattice for catalyzing effective N₂O decomposition. Hence, we selected La₁₀Si₆O₂₇ (LS) solid as an oxide-ion conducting promoter. LS has a hexagonal (*P*6₃/*m*) apatite-type structure with an oxide-ion conducting pathway along the *c*-axis [26,27]. Therefore, by combining the LS promoter and a Rh catalyst that has N₂O decomposition activity [8,9], Rh-supported on La₁₀Si₆O₂₇ (Rh/LS) was developed and its catalytic activity was investigated. For further enhancing catalytic activity, the Si⁴⁺ ion sites in the apatite-type LS solid were partially substituted with larger ionic-size and lower-valent Fe³⁺ (ionic radius: 0.063 nm) [28] relative to Si⁴⁺ (0.040 nm) [28]. This substitution caused an expansion of the lattice size and formation of oxide-ion vacancies for ion migration. Since iron is expected to show two types of valence states

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(+3 and +2), enhancement in oxygen release properties due to the redox chemistry of iron was expected. From this concept, Rh-supported on La₁₀Si₆ – $_x$ Fe_xO₂₇ – $_\delta$ (Rh/LSFx) was synthesized and the N₂O decomposition properties were investigated.

2. Experimental

The apatite-type $La_{10}Si_6 - {}_xFe_xO_{27} - {}_\delta$ (LSF*x*) solids were prepared by a sol-gel method. Rh was loaded on the LSF*x* solids by impregnation. After impregnation, the powders were calcined at 600 °C to obtain 1 wt% Rh/LSF*x*. For comparison, a 1 wt% Rh/La₂O₃ (Rh/La₂O₃) sample was also synthesized by the same methods.

The LSFx samples were identified by X-ray powder diffraction (XRD). The AC conductivity (σ) was measured by a complex impedance method. After Rh was loaded, the N₂O decomposition reaction were carried out in a conventional fixed-bed flow reactor with a feed gas mixture of 0.5 vol% N₂O–99.5 vol% He. The gas composition was analyzed using a gas chromatograph, and the catalytic activity was evaluated in terms of N₂O conversion. The experimental details are given in the Supplementary Material.

3. Results

The XRD patterns of the LSFx solids are presented in Fig. 1. The samples with $x \le 1.0$ have single phase hexagonal apatite-type structures, whereas LSF1.3 is a two-phase mixture of an apatite-type oxide and LaFeO₃. Fig. 2 shows the lattice parameters (*a* and *c*) of the apatite-type phase in the prepared samples. In the compositional region that holds a single phase of the apatite-type structure ($x \le 1.0$), both *a* and *c* almost linearly increased with increasing Fe content (*x*) due to the replacement of Si⁴⁺ ions (ionic radius: 0.040 nm) [28] in LS with larger Fe³⁺ ions (0.063 nm) [28]. When the Fe content (*x*) was above 1.0, the lattice parameters of the apatite-type phase had almost the same values as those of LSF1.0, indicating that the solid solubility limit composition of the apatite-type structure is LSF1.0.

Fig. 3 presents the compositional dependence of the AC conductivity at 600 °C for LSFx solids. The conductivity increased with increasing Fe content (x), and the highest conductivity was obtained for the solid solubility limit composition (LSF1.0). On the contrary, LSF1.3 with a two-phase mixture exhibited low conductivity compared to that of LSF1.0. The origins of such change are discussed in Section 4.

For Rh-supported on LSFx catalysts, the compositions measured by X-ray fluorescence analysis were in good agreement with their stoichiometric values within experimental error (Table S1), while the phase of



Fig. 1. XRD patterns of the LSFx solids.



Fig. 2. Compositional dependencies of the lattice parameters (*a* and *c*) of apatite-type phase in the LSFx solids.

the Rh could not be identified by XRD measurements owing to its low content. From X-ray photoelectron spectroscopy results shown in Fig. S1, the oxidation states of surface Rh in Rh/LS and Rh/LSF1.0 were confirmed to be trivalent Rh³⁺ [29]. In addition, the valence state of Fe in Rh/LSF1.0 was assigned to be trivalent Fe³⁺ [30–32] (Fig. S2). From the scanning electron microscopy observations of Rh/LS and Rh/LSF1.0 (Fig. S3), the particles formed aggregates and their sizes were not so different between Rh/LS (3.4 µm) and Rh/LSF1.0 (4.3 µm). The Brunauer–Emmett–Teller (BET) specific surface areas of Rh/LSFx catalysts, shown in Table S1, were almost the same and had small values of ca. 4 m² · g⁻¹ owing to the high-temperature calcination of LSFx promoters at 1000 °C.

Fig. 4 shows the temperature dependence of N₂O conversion in the Rh/LSFx catalysts for comparison with the result of the Rh/La₂O₃; La_2O_3 contains the main elements (La and O) of $La_{10}Si_6O_{27}$ and showed a low AC conductivity ($\sigma < 10^{-7} \text{ S} \cdot \text{cm}^{-1}$ at 600 °C). Regardless of low surface area of Rh/LS (4.3 $m^2 \cdot g^{-1}$) compared to that of Rh/La₂O₃ $(10.8 \text{ m}^2 \cdot \text{g}^{-1})$, the N₂O conversion activity for Rh/LS was significantly enhanced compared to that for Rh/La₂O₃; for instance, the N₂O conversions at 600 °C for Rh/LS and Rh/La₂O₃ were 91.9% and 69.5%, respectively. For the Rh/LSFx catalysts with $x \le 1.0$, where LSFx promoters hold the single phase, the N₂O conversion activity further increased with increasing Fe content (x). The highest activity was obtained for Rh/LSF1.0, and the N₂O was completely decomposed at 600 °C. Here, the formation of neither NO nor NO₂ were detected at 600 °C. In addition, Rh/LSF1.0 exhibited high resistance to O₂, CO₂, and H₂O coexistence (Fig. S4). The reaction mechanism of N₂O decomposition and the effect of Fe in these catalysts are discussed in the next section.

To characterize the oxygen release properties, TPR profiles using hydrogen were measured and the results of Rh/LSF1.0, Rh/LS, and Rh/La₂O₃ are shown in Fig. 5. The reduction temperatures of Rh/LS and



Fig. 3. Compositional dependency of the AC conductivity of the LSFx solids.

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