



# Structure-dependent analysis of energy dissipation in gas–solid flows: Beyond nonequilibrium thermodynamics



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## HIGHLIGHTS

- Structure-dependent analysis of energy dissipation rate is presented for fluidization.
- Minimum energy dissipation rate applies to homogeneous flow state.
- EMMS predicts the choking transition but minimum energy dissipation rate fails.

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## ABSTRACT

Gas–solid fluidized bed is a typical dissipative system, featuring meso-scale structures with bimodal distribution of parameters. The energy-minimization multi-scale (EMMS) model focuses on such dissipative characteristics and has shown many successful applications. In previous work, through structure-dependent analysis of mass, momentum and energy conservation, we have discussed the consistency between the hydrodynamic equations of two-fluid model (TFM) and those of the EMMS model. In this work, we extend this structure-dependent analysis to the extremum behavior of dissipation processes, revealing that the solution based on the minimum energy dissipation rate applies only to homogeneous, dilute flow states, but fails in the particle–fluid compromising fluidization regime, in particular, fails to predict choking transition. By comparison, the EMMS variational stability condition that is based on the principle of compromise in competition between dominant mechanisms well describes the flow regimes of fluidization. This work unfolds a fresh viewpoint to understand the EMMS stability condition that is beyond the analysis of extremum of energy dissipation. And it is expected to boost the development of EMMS-based meso-scale modeling in broader realm of multiphase flow systems.

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## 1. Introduction

Gas–solid fluidized beds are normally operated at dissipative states, featuring heterogeneous, meso-scale structures with non-Maxwellian distribution of solid velocity (Li and Kwauk, 1994; Wang and Chen, 2015). It was revealed that such complex behavior can be approximated with a locally dilute–dense, two-phase structure with bimodal velocity and density distributions (Bhusarapu et al., 2006; Chen et al., 2013; Li and Kwauk, 1994; Wang and Chen, 2015; Zhang et al., 2003; Mei et al., 2016; Pandey et al., 2004; Lin et al., 2001; Bai et al., 1999; Cui et al., 2000).

The traditional two-fluid model (TFM), which was prevalent in coarse-grid simulation of fluidized beds (Agrawal et al., 2001; Gidaspow, 1994; Nieuwland et al., 1996), was established on the

presumption of local equilibrium with nearly Maxwellian and homogeneous distribution of particles. As a result, it failed to predict certain fluidization characteristics, e.g., S-shaped profile of voidage together with high superficial relative velocity in circulating fluidized bed with Geldart A particles (Geldart, 1973), where these fine particles are alternately aggregated and dispersed, staying far from local equilibrium states (Hong et al., 2016; Jiradilok et al., 2006; Wang and Chen, 2015; Wang et al., 2010; Yang et al., 2003). For coarse particles belonging to Geldart B, the effect of meso-scale structure is not as strong as in the case of fine particles, the clustering phenomenon can hence be captured using the traditional TFM approach (Tsu and Gidaspow, 1990), though the solid flux is still hard to predict (Lu et al., 2011).

To take into account the effects of meso-scale structures in fluidized beds, some approaches have been proposed (Agrawal et al., 2001; Li and Kwauk, 1994; Parmentier et al., 2012; Schneiderbauer and Pirker, 2014), among which the energy-minimization

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