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Highly efficient In–Sn alloy catalysts for electrochemical reduction of CO₂ to formate



Qiang Lai, Na Yang, Gaoging Yuan*

Key Laboratory of Functional Molecular Engineering of Guangdong Province, School of Chemistry and Chemical Engineering, South China University of Technology, Guangzhou, PR China

ARTICLE INFO	A B S T R A C T
Keywords: Electrochemical reduction of CO ₂ Indium–tin alloy Formate Bimetallic catalysts	Gas diffusion electrodes (GDEs), including GDE- $In_{0.90}Sn_{0.10}$, GDE- $In_{0.47}Sn_{0.53}$ and GDE- $In_{0.22}Sn_{0.78}$, were pre- pared by electrodeposition of In–Sn alloys on carbon fiber paper, and then used to explore the electroreduction of CO ₂ to formate in aqueous solution. Compared with commercial indium or Sn foil catalysts, the GDE- $In_{0.90}Sn_{0.10}$ electrode in particular is shown to have excellent catalytic performance towards electroreduction of CO ₂ to formate, with a high Faradaic efficiency (~92%). More importantly, the catalytic activity of GDE- $In_{0.90}Sn_{0.10}$ remained reasonably stable over a 22-hour period of electrolysis, and a relatively high electrolytic current density (15 mA cm ⁻²) was obtained in an aqueous medium, demonstrating its potential for electro- chemical reduction of CO ₂ to formate.

1. Introduction

Carbon dioxide is a non-toxic, abundant and cheap source of carbon. The electrochemical reduction of CO₂ has attracted much attention in recent decades as it can be used to produce valuable chemicals (CO, CH₄, C₂H₄, CH₃OH, HCOOH, HCOO⁻, etc.) under mild conditions [1]. Among the range of products of CO2 electroreduction, formate is particularly attractive since formic acid is an important chemical that can be used in pesticides, leather processing, pharmaceuticals and fuel cells [2]. Much research effort has been devoted to the development of efficient electrocatalysts for the conversion of CO₂ to formate. Various metals and alloys, including Bi [3], Pb [4], Pt [5], Sn [6] and In [7], have been shown to be efficient catalysts for the electroreduction of CO2 to formic acid or formate. Recent investigations have focused on tin- and indium-based catalysts [6-17]. These studies have greatly improved the electrochemical reduction of CO2. However, it should be noted that some key issues have not yet been solved, such as the deactivation of catalysts, low Faradaic efficiency (FE) and low electrolytic current density. In previous studies [7,8,17,18], the deactivation of catalysts was usually observed after a short period of electrolysis (1-6 h). With indium electrodeposited on a graphite backbone as the catalyst, the FE of formate production decreased almost linearly from 65% to 36% during a 24-hour period of electrolysis [9]. From the viewpoint of industrial applications, it is still a great challenge to develop a stable catalyst system with high activity for the electrochemical reduction of CO₂ to formate. However, it should be noted that claims

that fixation of CO₂ could impact its level in the atmosphere would require a scale of technology and the availability of energy on a scale that is beyond reality [19].

In this work, we report a highly efficient and stable In–Sn alloy that catalyses the reduction of CO₂ to formate in aqueous solutions. Our investigations revealed that In-Sn alloys (especially In_{0.90}Sn_{0.10}) have excellent catalytic performance, which is superior to that of the single metal electrodes. The activity of the GDE-In_{0.90}Sn_{0.10} electrode catalyst remains almost stable during a 22-hour electrolysis with a high FE (~92%) towards formate formation and a current density of 15 mA cm^{-2} in a CO₂-saturated KHCO₃ (0.1 mol L⁻¹) electrolyte solution. To the best of our knowledge, this is one of the best results for catalysing electroreduction of CO₂ to formate to date.

2. Experimental

In-Sn alloy catalysts for use in GDE-In_xSn_{1-x} electrodes were electrodeposited on carbon fiber paper (GDE, Toray, TGP-H090) using a galvanostat at 15 mA cm^{-2} for 5 min at room temperature. The electroplating solution consists of $In_2(SO_4)_3$, Na_2SnO_3 (18 g L⁻¹), methanesulfonic acid and D-gluconic acid (complexing agent). GDE-In_xSn_{1 - x} electrode catalysts with different compositions could be obtained by changing the concentration of $In_2(SO_4)_3$ in the electroplating bath (2, 6 and 12 g L^{-1} for the three alloys studied).

An electrochemical workstation (CH Instrument 660 C, Chenhua, China) was used for all the electrochemical experiments. The linear

E-mail address: gqyuan@scut.edu.cn (G. Yuan).

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^{*} Corresponding author.

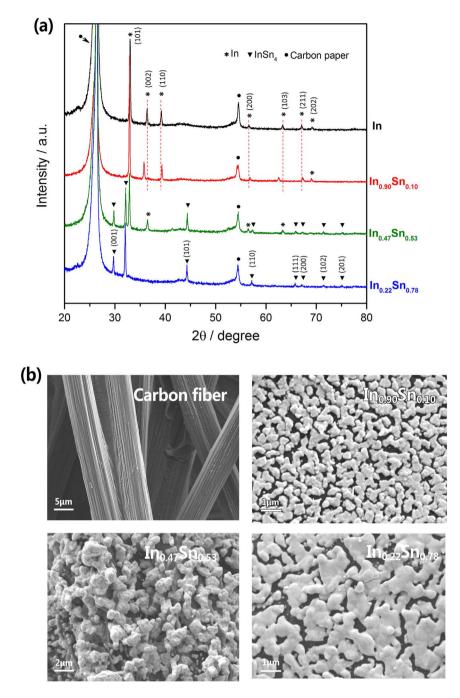


Fig. 1. (a) XRD patterns and (b) SEM images of the GDE- $In_{0.90}Sn_{0.10}$, GDE- $In_{0.47}Sn_{0.53}$ and GDE- $In_{0.22}Sn_{0.78}$ electrodes.

sweep voltammetry (LSV) and electrolysis were performed in a conventional three-electrode H-type cell with cathode and anode chambers separated by a Nafion 117 cation-exchange membrane (Dupont, USA). Leak-free Ag/AgCl (saturated KCl) was used as a reference electrode. The electrochemical reduction of CO₂ at various potentials was performed under a continuous flow of CO₂. For the sake of clarity, the potential reported in this work was transformed to the reversible hydrogen electrode (RHE) scale: *E* (vs. RHE) = *E* (vs. Ag/AgCl) + 0.197 V + pH × 0.059 V.

XRD (X-ray diffraction) analysis was performed using a D8 Advance Bruker AXS with a Cu-K_{α} radiation ($\lambda = 0.15406$ nm) source operating at 40 kV and 40 mA. The morphologies and surface components of the as-prepared electrodes were observed using a field-emission scanning electron microscope (FE-SEM, Zeiss Merlin, Germany) equipped with an energy dispersive spectrometer (EDS, Oxford, UK). An inductively coupled plasma-atomic emission spectrometer (ICP-AES, Prodigy, USA) was used to analyse the bulk compositions of the electrodeposits. The formate produced was quantified by ion chromatography (ICS-1000, Dionex, USA).

3. Results and discussion

The compositions of the three electrodeposited GDE-In_xSn_{1 - x} alloy electrode catalysts were determined by EDS and ICP-AES and found to be GDE-In_{0.90}Sn_{0.10}, GDE-In_{0.47}Sn_{0.53} and GDE-In_{0.22}Sn_{0.78}, respectively. The XRD patterns of these GDE-In_xSn_{1 - x} electrodes are shown in Fig. 1a. The broad diffraction peaks at $2\theta = 26.4^{\circ}$ and 54.5° come from the carbon paper [12]. Fig. 1a suggests that the pure indium metal electrodeposited on a GDE electrode has a face-centred tetragonal structure (JCPDS No. 05-0642). For the GDE-In_{0.90}Sn_{0.10} electrode, it can be seen that In_{0.90}Sn_{0.10} consists of an indium crystal phase. However, the diffraction peaks of In_{0.90}Sn_{0.10} alloy are shifted slightly

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