



## Research paper

## Preparation of porous oxide layers by oxygen bubble templated anodic deposition followed by galvanic displacement



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## ABSTRACT

Galvanic displacement reactions between porous PbO<sub>2</sub>, prepared by oxygen bubble templated anodic deposition, and the low-valent cations Mn<sup>2+</sup>, Co<sup>2+</sup> and Sn<sup>2+</sup>, have been studied using electrochemical methods, SEM-EDS and XPS. These reactions occur at open circuit by immersion of PbO<sub>2</sub> coated electrodes in aqueous solutions of the cations and lead to the formation of outer oxide layers onto porous PbO<sub>2</sub>, whose composition and chemical nature have been assessed by XPS. The growth of the outer oxide layers has been studied by combining Evans' diagrams with SEM-EDS and XPS results, as a function of experimental variables, such as the chemical nature of the cations, their concentration and the solution temperature. The combination of oxygen bubble templated anodic deposition and galvanic displacement provides a route for the preparation of porous low-conductivity electroactive oxides not attainable by direct electrodeposition. Deposition of Co<sub>3</sub>O<sub>4</sub> thin layers by galvanic displacement results in a strong enhancement of the activity of porous PbO<sub>2</sub> electrodes in the oxygen evolution reaction.

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## 1. Introduction

During the last three decades, galvanic replacement reactions have been extensively used in the preparation of electrocatalysts based on nanostructured materials, mainly metal nanoparticles [1–7]. In those reactions, nanoparticles of a sacrificial, less noble metal undergo oxidation by the cations of a nobler metal, and are progressively dissolved, while the noble metal forms a deposit on them. The formation of an alloy between sacrificial and noble metals may be an intermediate step of the overall process that proceeds then to complete replacement of the sacrificial metal, with formation of noble metal nanoparticles. Oh et al. [8] have recently reported on the extension of galvanic replacement to the synthesis of metal oxide nanocrystals. These authors described in detail the reaction of Mn<sub>3</sub>O<sub>4</sub> nanocrystals with Fe(ClO<sub>4</sub>)<sub>2</sub> solutions, to yield Fe<sub>2</sub>O<sub>3</sub> nanocages, and showed that similar processes occurred when either Mn<sub>3</sub>O<sub>4</sub> or Co<sub>3</sub>O<sub>4</sub> nanoparticles reacted with

SnCl<sub>2</sub> solutions. In a recent preliminary account [9], our group reported on the reaction between porous PbO<sub>2</sub> layers and Mn(CH<sub>3</sub>COO)<sub>2</sub> solutions. The basic chemistry involved in this process was the same as in Oh et al. paper [8], though with different chemicals and different dimensions of the solid objects (layers some μm thick in our work, nanoparticles in theirs).

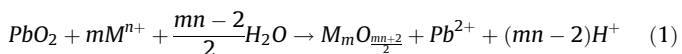
Our work described in [9] aimed at exploring a new approach to the preparation of porous oxide layers potentially interesting for electrochemical applications. Porous PbO<sub>2</sub> layers were prepared by oxygen bubble templated anodic deposition [10,11]. In this process, analogous to the more common hydrogen bubble templated electrodeposition of porous metals [12–16], but occurring at the anode, PbO<sub>2</sub> was deposited from Pb<sup>2+</sup> solutions at large current densities that caused simultaneous, extensive oxygen evolution. We showed that porous PbO<sub>2</sub> layers prepared by oxygen bubble templated anodic deposition exchanged much larger charges than compact layers with identical mass, when cycled in H<sub>2</sub>SO<sub>4</sub> solutions, due to their enhanced surface area [11]. Porous layers of other metal oxides would be interesting as electrode materials. However, the oxygen bubble templated anodic deposition of porous oxides cannot be extended to compounds whose electrical resistivity, significantly higher than that of PbO<sub>2</sub>, prevents the use

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of large current density. Thus, we investigated a two-step process, by combining oxygen bubble templated anodic deposition and galvanic displacement. The latter step may be generally represented by equation (1)



where  $\text{PbO}_2$  represents a porous layer and  $\text{M}^{n+}$  a low-valent cation that can be oxidized to a solid oxide in a spontaneous reaction that takes place at open circuit. Our preliminary report concerned this two-step preparation route, for  $\text{M}^{n+} = \text{Mn}^{2+}$  [9], and showed that an amorphous Mn oxide outer layer formed onto  $\text{PbO}_2$ . Since the  $\text{PbO}_2$  layers were not entirely replaced by the new oxide, we preferred to call the process “galvanic displacement”, rather than “galvanic replacement”, and we maintain the same wording here.

In the present paper, we largely extend the scope of our preliminary study [9] by describing new results about galvanic displacement reactions between porous  $\text{PbO}_2$  and three cations,  $\text{Mn}^{2+}$ ,  $\text{Co}^{2+}$  and  $\text{Sn}^{2+}$ , focusing on the following issues:

- (i) Kinetics of growth of the outer layers, studied by SEM.
- (ii) Effect of experimental variables, such as  $\text{M}^{n+}$  ion nature, ion concentration and temperature.
- (iii) Chemical nature of the compound(s) constituting the outer layers, studied by XPS (this information could not be achieved by XRD of amorphous layers [9]).
- (iv) Partial reactions that combine in the galvanic displacement process, studied with electrochemical methods currently used in corrosion research.
- (v) Electrochemical behaviour of modified  $\text{PbO}_2$  porous layers in the oxygen evolution reaction (OER).

We show that thermodynamic considerations help in assessing the feasibility of oxide–oxide galvanic displacement reactions, but do not allow the prediction of the thickness of the outer layers that are formed. This work provides new insight on the oxides chemical nature, their growth mechanism, and their possible electrochemical activity.

## 2. Experimental

$\text{PbO}_2$  porous layers were deposited onto different electrodes: (i) Ni disc electrodes ( $0.317\text{ cm}^2$ ) polished with abrasive paper and used as RDE at  $900\text{ rev min}^{-1}$ ; (ii) stationary Au screen-printed electrodes (discs with a  $0.125\text{ cm}^2$  geometric surface area, manufactured by DropSens, Oviedo, Spain). Electrodeposition of  $\text{PbO}_2$  was performed in  $0.05\text{ M Pb}(\text{CH}_3\text{SO}_3)_2$ ,  $0.60\text{ M CH}_3\text{SO}_3\text{H}$ , with a two-electrode configuration, at  $1\text{ A cm}^{-2}$  anodic current density (referred to the electrode geometric surface area). Other experimental details were reported in [10,11], where it was shown that  $\text{PbO}_2$  deposits with the same morphology were obtained onto Ni or Au.

Galvanic displacement reactions were carried out by immersing the  $\text{PbO}_2$ -coated electrodes, at open circuit, in the following solutions:

for  $\text{M}^{n+} = \text{Mn}^{2+}$ , either  $0.20\text{ M Mn}(\text{CH}_3\text{COO})_2$ ,  $0.20\text{ M CH}_3\text{COOH}$  or  $0.02\text{ M Mn}(\text{CH}_3\text{COO})_2$ ,  $0.20\text{ M CH}_3\text{COOH}$ ,  $0.40\text{ M NaCH}_3\text{COO}$  (both  $\text{pH } 4.8 \pm 0.1$ );

for  $\text{M}^{n+} = \text{Co}^{2+}$ ,  $0.20\text{ M Co}(\text{NO}_3)_2$ ,  $0.02\text{ M CH}_3\text{COOH}$ ,  $0.20\text{ M NaCH}_3\text{COO}$  ( $\text{pH } 4.8 \pm 0.1$ );

for  $\text{M}^{n+} = \text{Sn}^{2+}$ ,  $0.02\text{ M Sn}(\text{CH}_3\text{COO})_2$ ,  $0.10\text{ M HClO}_4$ . Only in this case the solution was purged with  $\text{N}_2$ .

The temperature of the solutions used in galvanic displacement reactions, controlled with a thermostat, was varied between  $25^\circ\text{C}$  and  $75^\circ\text{C}$ . The potential of the  $\text{PbO}_2$ -coated electrodes was

monitored during the galvanic displacement process with respect to a mercurous sulphate electrode (MSE).

The electrocatalytic activity of pristine and modified  $\text{PbO}_2$  porous electrodes in the OER was tested by recording linear voltammograms in  $1.0\text{ M NaOH}$  at  $25^\circ\text{C}$ , with a  $1\text{ mV s}^{-1}$  scan rate.

Electrochemical tests were performed with an Autolab PGSTAT 302N. Pseudo-steady-state current-potential curves for both  $\text{PbO}_2$  reduction and divalent cations oxidation were recorded with  $1\text{ mV s}^{-1}$  scan rate. The reduction of  $\text{PbO}_2$  was performed either in  $0.20\text{ M CH}_3\text{COOH}$ ,  $0.4\text{ M NaCH}_3\text{COO}$ , or in  $0.1\text{ M HClO}_4$ ,  $0.04\text{ M NaCH}_3\text{COO}$ . The oxidation of  $\text{Mn}^{2+}$ ,  $\text{Co}^{2+}$  or  $\text{Sn}^{2+}$  was carried out in the same solutions used in galvanic displacement reactions, using a stationary Ni disc electrode (for  $\text{Mn}^{2+}$ ,  $\text{Co}^{2+}$ , at  $\text{pH } 4.8$ ) or  $0.0314\text{ cm}^2$  Au disc electrode (for  $\text{Sn}^{2+}$ , at  $\text{pH } 1.0$ ).

SEM images and EDS analyses were obtained with a FEI Quanta 200 FEG ESEM instrument, equipped with a field emission gun, operating at an accelerating voltage variable in the range of  $20\text{--}30\text{ kV}$ . Cross-sectional images of modified  $\text{PbO}_2$  layers were recorded with samples obtained by fracturing Au screen-printed electrodes.

XPS analyses were performed with a Perkin-Elmer  $\Phi$  5600-ci spectrometer using Al  $K\alpha$  radiation ( $1486.6\text{ eV}$ ). The sample analysis area was  $800\text{ }\mu\text{m}$  in diameter. Survey scans were obtained in the  $0\text{--}1350\text{ eV}$  range ( $187.8\text{ eV}$  pass energy,  $0.8\text{ eV step}^{-1}$ ,  $0.05\text{ s step}^{-1}$ ). Detailed scans were recorded for the C1s, O1s, Pb4f, Mn2p, Mn3s, Co2p and Sn3d regions ( $23.5\text{ eV}$  pass energy,  $0.1\text{ eV step}^{-1}$ ,  $0.1\text{ s step}^{-1}$ ). The standard deviation for the BEs values was  $\pm 0.2\text{ eV}$ . The experimental uncertainty on the reported atomic composition values did not exceed  $\pm 5\%$ . The XPS spectrometer was calibrated by assuming the binding energy (BE) of the Au  $4f_{7/2}$  line at  $83.9\text{ eV}$  with respect to the Fermi level. The BE shifts were corrected by assigning to the C1s peak associated with adventitious hydrocarbons a value of  $284.8\text{ eV}$  [17]. Samples were mounted on steel holders and introduced directly in the fast-entry lock system of the XPS analytical chamber. The data analysis involved Shirley-type background subtraction, non-linear least-squares curve fitting adopting Gaussian-Lorentzian peak shapes, and peak area determination by integration [18]. The atomic compositions were evaluated from peak areas using sensitivity factors supplied by Perkin-Elmer, taking into account the geometric configuration of the apparatus [19].

## 3. Results and Discussion

### 3.1. Galvanic displacement reactions between $\text{PbO}_2$ and low-valent cations

Porous  $\text{PbO}_2$  layers were prepared according to the procedures described in [10,11], i.e. by galvanostatic electrolyses carried out at large current densities in  $\text{Pb}(\text{CH}_3\text{SO}_3)_2$ ,  $\text{CH}_3\text{SO}_3\text{H}$  solutions. Anodic current density and deposition charge were fixed at  $1\text{ A cm}^{-2}$  and  $26\text{ C cm}^{-2}$ , respectively. The resulting porous layer thickness was between  $16\text{ }\mu\text{m}$  and  $18\text{ }\mu\text{m}$ .

Galvanic displacement reactions involving  $\text{Mn}^{2+}$  or  $\text{Co}^{2+}$  were carried out in moderately acid acetate solutions because both divalent cations and the  $\text{Pb}^{2+}$  ions formed by  $\text{PbO}_2$  reduction were soluble in those media. A more acid medium,  $\text{pH } 1$ , was required for the  $\text{PbO}_2/\text{Sn}^{2+}$  reaction, to prevent  $\text{Sn}^{2+}$  hydrolysis: at that  $\text{pH}$  value, the concentration of  $\text{Sn}^{2+}$  in equilibrium with  $\text{SnO}$  was just above  $0.1\text{ M}$  [20], ca. 5 times higher than the  $\text{Sn}^{2+}$  concentration we employed. The solution volume and the divalent cation concentrations were both large enough to allow the successive reaction of many  $\text{PbO}_2$  samples, without significant change in  $\text{Mn}^{2+}$ ,  $\text{Co}^{2+}$  or  $\text{Sn}^{2+}$  concentrations. We had no evidence that accumulation of minor amounts of  $\text{Pb}^{2+}$  in solution affected the galvanic displacement reactions.

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