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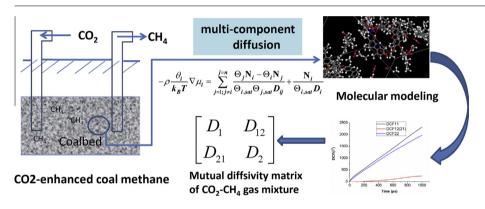
# Detailed study on self- and multicomponent diffusion of CO<sub>2</sub>-CH<sub>4</sub> gas mixture in coal by molecular simulation



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#### G R A P H I C A L A B S T R A C T



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#### ABSTRACT

Gas diffusion plays a key role in CO<sub>2</sub>-enhanced recovery of coal bed methane (ECBM), where more than one types of gases coexist and multicomponent gas diffusion occurs. Such process is now usually described by non-coupled two-component gas diffusion equations which exclude the interactions between gases. Self-diffusion and mutual diffusion of CO<sub>2</sub>-CH<sub>4</sub> mixture are investigated through molecular simulation for the first time. The self-diffusion coefficients of CO<sub>2</sub> and CH<sub>4</sub> decrease with gas concentration but increase with temperature. The mutual diffusion coefficients of binary gas mixture of  $CO_2$ -CH<sub>4</sub> in coal are computed through Maxwell-Stefan diffusion theory. A 2D diffusivity matrix |D|(with diagonal element  $D_i$  and non-diagonal element  $D_{ii}$ ) is obtained to depict the mutual diffusion of the gas mixture. It is found that  $CO_2$  (CH<sub>4</sub>) diffusion is coupled with CH<sub>4</sub> (CO<sub>2</sub>). The diffusion coupling strength of CO<sub>2</sub> and CH<sub>4</sub> decreases with increasing gas concentration. Temperature positively affects D<sub>ii</sub> but minimally influences  $D_{i}$ , resulting in large ratios of  $D_{ii}/D_i$  at high temperatures. It means that CO<sub>2</sub>-CH<sub>4</sub> diffusion correlation interactions, which are not present in non-coupled pure gas diffusion equations, are necessary to analyze gas mixture diffusion in coal. In this case, non-coupled pure gas diffusion equations are inadequate for description of  $CO_2$ -CH<sub>4</sub> mixture diffusion. The coupling between the gases can be ignored only at very high temperatures (T > 400 K), which means a large depth of coal bed in ECBM engineering.

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#### 1. Introduction

Large amounts of methane (CH<sub>4</sub>) are adsorbed in coal bed and can be extracted as high-efficiency energy. Injection of  $CO_2$ enhances the production of coal bed methane because coal tends to adsorb higher amounts of  $CO_2$  than CH<sub>4</sub>. In enhanced coal bed methane recovery (ECBM), methane adsorbed in micro-pores is desorbed first, then diffuses into fractures of coal bed, and finally is extracted through permeation flow [1]. Diffusion is an important means to transport methane from micro-pores to fractures. This process is relatively slower than permeation flow, which occurs in fractures of coal bed, and regarded as a rate-limiting step during gas production. Therefore, the diffusion mechanisms of the CH<sub>4</sub> and  $CO_2$  in coal must be elucidated to increase coal bed methane yield and quality [2].

Many experiments were conducted to study gas diffusion in coal. Thimons [3] considered methane flow through coal as Knudsen diffusion and determined methane diffusion coefficients at relatively high pressures. Olague et al. [4] analyzed diffusivities for methane and nitrogen through gas-solid chromatography coupled with moment analysis. "Solid coal discs" method [5] and volumetric methods [6,7] are also used to obtain gas diffusivities in coal block. Gas diffusion is influenced by the pore structure of coal [4], methane concentration [8], gas pressure upon CO<sub>2</sub> and CH<sub>4</sub> [9,10], and adsorbate molecule size [11]. Yao et al. [12] proposed that low-field nuclear magnetic resonance (NMR) method is a potential noninvasive analytical technique used to characterize the methane adsorption capacity of coals.

Molecular dynamics (MD) is an effective tool used in numerical simulation to explore the underlying mechanism of macroscopic processes at the atomic level [13]. Some scholars employed MD simulation to investigate coal-gas interactions. Niekerk [14] applied MD simulations to examine the initial stages of solvent-coal interactions during solvent swelling. Tambach et al. [15] explained the preferential CO<sub>2</sub> adsorption over CH<sub>4</sub> in the pores of specific coal types at the atomic scale. MD simulations are also used to investigate gas diffusion [16]. In our previous work [17], the gas sorption isotherms and self-diffusivities of CO<sub>2</sub> and CH<sub>4</sub> were calculated. Zhang et al. [18] reported that the moisture content of brown coal considerably affects O<sub>2</sub> diffusion during coal oxidation. Xiang et al. [19] determined the adsorption isotherm and self-diffusion coefficients (SDC) of pure components of coal (CH<sub>4</sub>, CO<sub>2</sub>, and H<sub>2</sub>O).

Most of previous experimental and MD works focused on diffusion of pure components (CO<sub>2</sub> or CH<sub>4</sub>). However, more than two gases exist as mixture in ECBM. Thus far, coupled diffusion of gas mixture (CO<sub>2</sub>-CH<sub>4</sub> mixture) in coal has not been investigated yet. Diffusion of gas mixture follows multicomponent diffusion theory [Eq. (2)], in which diffusion of one species is related not only to its own chemical gradient but also to the chemical gradient of another species [20]. Therefore, gas diffusion in a gas mixture differs from pure-component diffusion. Multicomponent gas diffusion is common in industries [21]. Researchers investigated the mutual diffusion of fluid mixtures in porous media, including metal-organic frameworks, silica, and carbon materials [22–28]; in several situations, mutual diffusion of gas mixtures is not equivalent to that of pure gases. As such, the cross term in Eq. (2), namely,  $D_{ij}$ , is not negligible. In the present work, coal is treated by a special porous material. Mutual and self-diffusion of CO2-CH4 mixture are investigated by MD simulations for the first time. The effects of gas concentration, component mole fraction, and temperature on mutual and self-diffusivity are discussed. This study aims to determine the mutual diffusion coefficient of CO<sub>2</sub>-CH<sub>4</sub> mixture in coal first, then evaluate whether or not gas mixture diffusion in ECBM follows the multicomponent gas diffusion equation, and assess whether or not non-coupled pure gas diffusion equations are adequate for analysis of gas mixture diffusion.

#### 2. Simulation method

#### 2.1. Theory of diffusion

Diffusion coefficients are categorized as SDC and transport diffusivity, which are used to characterize molecular transport and mobility within porous materials. Self-diffusion indicates random motions or mixing of particles in the thermodynamic equilibrium. In MD simulation, SDC  $D_{iself}$  of component *i* is computed by Einstein equation [29]

$$D_{iself} = \frac{1}{2dN_i} \lim_{t \to \infty} \frac{d}{dt} \sum_{l=1}^{N} (r_{l,i}(t) - r_{l,i}(0))^2,$$
(1)

where  $N_i$  is the number of molecules of the component *i*, *d* is the dimension of the system, and  $r_{l,i}(t)$  is the position vector of molecule *l* at time *t*.

Transport diffusion represents particle motions driven by chemical or concentration gradient, which results in net mass transport. Maxwell and Stefan [20] proposed a general theory, namely Maxwell–Stefan (M-S) theory, for multicomponent diffusion in porous materials. Gases are mainly adsorbed in the micro-pores (less than 2 nm diameter) of coal, and diffusion in small pores are dominated by surface diffusion [30]. Diffusing molecules never escape from the force field of pore walls. With coal as (n + 1)th component in the coal–gas diffusion system with n types of gas and based on dusty gas model, the M-S diffusion equations for the mutual diffusion in the coal are [30–33]:

$$-\rho \frac{\theta_i}{k_B T} \nabla \mu_i = \sum_{j=1, j \neq i}^{j=n} \frac{\Theta_j N_i - \Theta_i N_j}{\Theta_{i,sat} \Theta_{j,sat} O_{ij}} + \frac{N_i}{\Theta_{i,sat} D_i}, \quad i = 1, \dots n$$
(2)

where  $\rho$  is the coal density expressed as the number of unit cells per cubic meter,  $k_B$  is the Boltzmann constant, *T* is the temperature,  $\Theta_i$  is the loading of the component *i*,  $\Theta_{i,sat}$  is the saturation loading of the component *i*,  $\mu_j$  is the chemical potential expressed in Joules per molecule,  $N_i$  is the molar flux of component *i* expressed in molecules per square meter per second, and *n* is the total number of diffusing species. The fractional occupancy  $\theta_i$  is defined as

$$\theta_i = \frac{\Theta_i}{\Theta_{i,sat}} \tag{3}$$

 $D_i$  is mutual diffusion coefficient (MDC) that reflects the interactions between species *i* and the coal. The binary exchange coefficient  $D_{ij}$  reflects the correlation effect among different components in mixture diffusion. Eq. (2) can be rewritten into ndimensional matrix notation as [31,32]

$$\mathbf{N} = -\rho[\mathbf{B}]^{-1}[\Gamma](\nabla\Theta) \tag{4}$$

where n-dimensional square matrix [B] is defined as:

$$B_{ii} = \frac{1}{D_i} + \sum_{j=1, j \neq i}^n \frac{\theta_j}{D_{ij}}, \quad B_{ij} = -\frac{\theta_i}{D_{ij}}i, j = 1, 2 \dots n$$
(5)

Thermodynamic factor  $[\Gamma]$  is defined by

$$\frac{\theta_i}{k_B T} \nabla \mu_j = \sum_{j=1}^n \Gamma_{ij} \nabla \theta_j, \quad \Gamma_{ij} = \left(\frac{\Theta_{j,sat}}{\Theta_{i,sat}}\right) \frac{\Theta_i}{\Theta_j} \frac{\partial f_i}{\partial \Theta_j} = \frac{\theta_i}{\theta_j} \frac{\partial \ln f_i}{\partial \ln \theta_j} i, j$$
$$= 1, 2 \dots n \tag{6}$$

Eq. (4) is similar to (n + 1)-component Fick diffusion equation, where fluid flux (*N*) is proportional to the concentration gradient [34].

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