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## Characterization of solid-fluid equilibrium regions of computed constantoverall-composition phase diagrams



### Sabrina Belén Rodriguez-Reartes, Jorge A. Guapacha, Marcelo S. Zabaloy\*

Planta Piloto de Ingeniería Química (PLAPIQUI), Departamento de Ingeniería Química (DIQ), Universidad Nacional del Sur (UNS)-CONICET, CC 717, 8000, Bahía Blanca, Argentina

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#### ABSTRACT

In this work we studied the features of the solid-fluid region of computed binary constant-overall-composition phase diagrams (COCPDs), by resorting to calculated constant solidified-fraction curves. As generally done for constant overall composition (COC) mixtures, we computed phase envelopes (made of fluid–fluid equilibrium (FFE) and solid-fluid equilibrium (SFE) segments), together with appropriate segments of solid-fluid–fluid equilibrium (SFE) curves. Besides, for achieving a more complete characterization of solid-fluid regions of computed COCPDs, we calculated sets of constant solidified fraction curves. A methodology to find the quantitative connection among these curves and already computed SFFE lines is proposed. The results obtained for heterogeneous regions suggest the existence of complex patterns of behavior, for phase equilibria involving fluid and solid phases. Some of them could be regarded as unexpected. The proposed approach can be applied, in general, to binary systems which present precipitation, in pure form, of the heavy compound.

#### 1. Introduction

The phase behavior over wide pressure ranges of binary systems made of a light compound (e.g., CO2, CH4, C3H8) and an organic compound having a relatively high molecular weight is of interest in a number of applications, e.g, Refs. [1-5]. Within the ranges of conditions of interest, these systems may present fluid-fluid (FFE), solid-fluid (SFE), liquid-liquid-vapor (LLVE) and solid-fluid-fluid (SFFE) equilibria. Typically, transition pressures (temperatures) are measured at set temperature (pressure), and set overall composition (COCPDs), through the synthetic method, covering a temperature (pressure) range. The result is a set of measured points (segments) of the phase envelope of the COCPD, eventually together with sets of points (segments) of threephase equilibrium lines. This is shown in the pressure-temperature space. Appropriate models for these complex systems may be useful to interpolate and extrapolate experimental information, and to study possible patterns of phase behavior. One of such models has been used in Refs. [1-4].

An approach for describing solubilities of solids (SFE) at high pressures is the use empirical density-based correlations (EDBCs) [5,6]. They properly correlate existing solubility data in the pressure range from 10 MPa to 30 MPa [6]. EDBCs are based on the observation that, in the mentioned region, a double logarithmic plot (i.e., logarithm of the solubility vs. logarithm of the solvent density) yields a linear

relationship [6]. However, the extrapolation of EDBCs beyond the mentioned limits fails (i.e., it fails at low temperatures or at very high pressures, where liquid-like densities appear) [6]. A list of the empirical approaches most used for modeling solubilities of solids in supercritical fluids can be found in ref [5].

EDBCs provide information about situations where a solid phase coexists with a fluid phase, but without giving information on the individual phases themselves. On the other hand, equations of state (EOSs) of the van der Waals family, e.g., the PR-EOS [7], give complete information for (mixed or pure) fluid phases; while (pure) solid fugacity equations (PSFugEs, [8-12]), e.g., the one used in this work (described in Section 3.1.1), do the same for solid phases made of pure compounds. From combining EOSs and PSFugEs it is possible to calculate all kinds of multiphase-multicomponent equilibria involving fluid and solid phases, except for those equilibria where solid solutions, i.e., solid phases not made of a single component, are present. A variety of EOSs may be used for describing the properties of supercritical fluid mixtures [5], e.g., Soave-Redlich-Kwong (SRK) EOS, Peng-Robinson (PR) EOS, group contribution (GC) EOS, perturbed hard-sphere chain (PHSC) EOS, quasi-chemical nonrandom lattice fluid (QLF) EOS, multifluid nonrandom lattice fluid (MF-NLF) EOS, etc [5]. Care should be exercised when choosing and EOS: sophisticated EOSs can yield an inconsistent behavior [13]. Attempts have been made of defining a single relationship between pressure, temperature, density and composition to

\* Corresponding author. E-mail addresses: mzabaloy@plapiqui.edu.ar, marcelo.santiago.zabaloy@gmail.com (M.S. Zabaloy).

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Nomenclature		
Symbols and acronyms		
$1^{st}$ CEP $2^{nd}$ CEP $C_1, C_2, C$	2 <sup>nd</sup> critical end point 3 Constants that characterize the pure heavy component SLE	
CEP	curve Critical end point	
COC COCPD		
DL EDBC	(vertical) dashed line Empirical density-based correlation	
EOS $\hat{f}_2(T, 1, 1)$	Equation of state $v_0$ ) Fugacity of the pure heavy component ("2"), in liquid state, at system <i>T</i> and <i>P</i>	
$f_2^S(P, T,$	state, at system T and P $v_0$ ) Fugacity of the pure heavy component ("2") in solid state at system T and P	
FF	Fluid-fluid	
FFE	Fluid–fluid equilibrium	
FI	Full isopleth	
GC-EOS	Group contribution EOS	
HT	High temperature	
I-C-FPF-	L Isopleth fluid-fluid Constant Fluid-Phase-Fraction Line	
	L Isopleth solid-fluid Constant Solid-Phase-Fraction Line	
IE	Isopleth two-phase Envelope	
INE	Isopleth Non-Enveloping two-phase line	
L	Liquid	
LL	Liquid-liquid	
LLE	LL equilibrium	
LLV	Liquid-liquid-vapor	
LLVE	LLV equilibrium	
LT	Low temperature	
MF-NLF-EOS Multifluid nonrandom lattice fluid EOS		
MPgAc		
Р	Absolute pressure	
P <sub>crit</sub>	Critical (absolute) pressure	
	c Percentage of solidified heavy component (MPgAc)	
PHSC-EOS Perturbed hard-sphere chain EOS		
	Peng-Robinson EOS	
PSFugE		
$P_{tp}$	Pure compound vapor-liquid equilibrium $P$ at $T_{tp}$ (consistently obtained from the PR-EOS)	
PVT	Pressure-temperature-volume	

QLF-EOS	Quasi-chemical nonrandom lattice fluid EOS
R	the universal gas constant
S	Solid
SF	Solid-fluid
SFE	SF equilibrium
SFF	Solid-fluid-fluid
SFFE	SFF equilibrium
SF-MD	Binary solid-fluid master diagram
SL	Solid-liquid
SLE	SL equilibrium
SLV	Solid-liquid-vapor
SLVE	SLV equilibrium
SLV-HT	High temperatur SLV locus
SLV-LT	Low temperature SLV locus
SRK-EOS	Soave-Redlich-Kwong EOS
SV	Solid-vapor
SVE	SV equilibrium
Т	Absolute temperature
T <sub>crit</sub>	Critical (absolute) temperature
TP	Triple point
tpd	Reduced tangent plane distance
$T_{tp}$	Triple point absolute temperature for the pure heavy
	compound
$u_2$	Mole fraction of component "2"
V	Vapor
$v_o$	Pure heavy component molar volume in liquid state
$v_u$	Molar volume of fluid phase of composition $u_2$
$v_x$	Molar volume of fluid phase of composition $x_2$
W2	Mole fraction of component "2" in the S phase
W <sub>2,SLV</sub>	Mole fraction of component "2" in S phase at SLVE
X2	Mole fraction of component "2" in the fluid phase
X <sub>2,SLV</sub>	Mole fraction of component "2" in l phase at SLVE
Y <sub>2,SLV</sub>	Mole fraction of component "2" in V phase at SLVE
$\mathbf{Z}_2$	Overall composition (mole fraction of component "2") of
	the binary system
Greek lett	ers
$\Delta \upsilon^{S-L}$	Solid-liquid molar volume difference ( $v_{solid} - v_{liquid}$ )
$\Phi_{\rm F}$	Fluid phase fraction (mole basis)
$\Phi_{\rm S}$	Solid phase fraction (mole basis)
*5 *L	$\Phi = \left( 0 \right)$

describe simultaneously both, the fluid state and the solid state, e.g., ref [14].

In the present work we applied the PSFugE approach described by Prausnitz [10] and presented in more detail by Firoozabadi [9], but in the particular form of ref [2], to the calculation of the fugacity of the pure solid phase (see Section 3.1.1 for more details). Such form is continuous at the triple point temperature [12], and it can be applied, over wide ranges of pressure (or density), to multiphase equilibria involving pure solids coexisting with fluid mixtures.

With regard to the literature sources of high pressure experimental solid-fluid equilibrium data the reader may consult the comprehensive review in Ref. [5].

In previous works, we calculated COCPDs including the two-phase envelope and the appropriate segments of SFFE lines. The systems considered were  $CO_2$  + medroxyprogesterone acetate (MPgAc) [2],  $CO_2$  + progesterone [4] and  $CH_4$  + n-triacontane [4]. On the other

hand, only phase envelopes were computed in other works. In this last case the studied systems were  $CO_2$  + Mitotane [1],  $C_3H_8$  + n-eicosane [3] and  $CO_2$  + n-eicosane [3]. In all cases [1–4], the phase envelopes included SFE and FFE segments. The systems in Refs. [1] and [2] present retrograde melting behavior. This is also the case for systems  $CO_2$  + progesterone [4] and  $CO_2$  + n-eicosane [3]. For a detailed description of retrograde melting behavior see Ref. [4].

 $\Phi_S$  of SL system (at set  $z_2$ ) under SLVE

 $\Phi_{\rm S}$  of SV system (at set  $z_2$ ) under SLVE

Acentric factor

As an illustrative example, Fig. 1 shows, for system  $CO_2(1) + MPgAc(2)$ , a computed COCPD. The overall MPgAc mole fraction is  $z_2 = 9.2404 \times 10^{-5}$ . Fig. 1 depicts the calculated phase envelope (solid line) and it shows the appropriate segment of the calculated solid-liquid-vapor (SLV) line. This line characterizes, at least partially, the SFE region. The phase envelope has a single segment which is of the solid-fluid type. Based on the limited information it provides, the phase diagram of Fig. 1 has no FFE segments in its phase envelope, and, in principle, it would not have FFE regions either.

 $\Phi_{S}^{L}$  $\Phi_{S}^{V}$ 

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