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Suchith Chellappan, Vaishakh Nair, Sajith V, Aparna K

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### **ACCEPTED MANUSCRIPT**

# Experimental validation of biochar based green bronsted acid catalysts for simultaneous esterification and transesterification in biodiesel production.

#### Suchith Chellappan<sup>a</sup>, Vaishakh Nair<sup>b</sup>, SajithV<sup>c</sup>, AparnaK<sup>a,\*</sup>

<sup>a</sup>Department of Chemical Engineering, National Institute of Technology Calicut, India.

<sup>b</sup>Institute of Physical Chemistry, Polish Academy of Sciences, Kasprzaka 44/52, 01-224 Warsaw, Poland. <sup>c</sup>School of Nano Science and Technology, National Institute of Technology Calicut, India.

#### Abstract

In this study, a variety of novel biochar based bronsted acid catalysts were prepared from low cost potentialfeedstocks *viz.*, cassava peel, irul sawdust, coconut shell and their catalytic activity for biodiesel production were compared. The optimization studies of biochar generation were carried out based on the influence of pyrolysis temperature and heating duration, for the preparation of acid catalyst with superior activity. The elemental analysis, surface functional groups, thermal stability, crystallographic structure, surface morphology and pore size distribution of all biochars and its sulfonated catalystswere characterizedthoroughly. The performance of the sulfonated biochar catalysts for the synthesis of biodiesel from *Derris indica* L seed oil was evaluated and compared. The cassava peel biochar based catalyst with a total acid density of 2.9 mmol/g and sulfonic acid group density of 1.7 mmol/g showed the best result among the sulfonated biochar catalysts for the enhanced biodiesel production.

Keywords: Biochar, Pyrolysis, Sulfonation, Acid catalyst, Transesterification

<sup>\*</sup>Corresponding Author. Tel: (+91) 9495669099, E-mail: aparnak@nitc.ac.in (Aparna. K)

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