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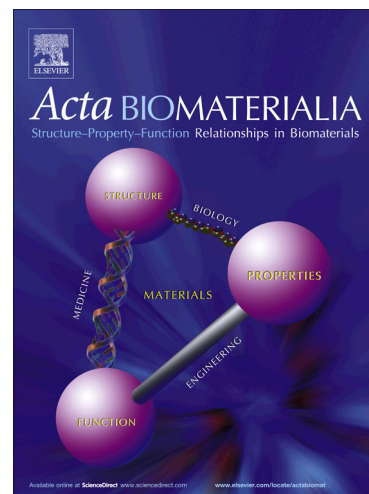
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3D Breast Cancer Microtissue reveals the role of tumor microenvironment on the transport and efficacy of free-Doxorubicin *in vitro*

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