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³ Mechanical properties of endothelialized fibroblast-derived vascular scaffolds stimulated in a bioreactor

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ABSTRACT

There is an ongoing clinical need for tissue-engineered small-diameter (<6 mm) vascular grafts since clin- 30 ical applications are restricted by the limited availability of autologous living grafts or the lack of suit- 31 ability of synthetic grafts. The present study uses our self-assembly approach to produce a fibroblast- 32 derived decellularized vascular scaffold that can then be available off-the-shelf. Briefly, scaffolds were 33 produced using human dermal fibroblasts sheets rolled around a mandrel, maintained in culture to allow 34 for the formation of cohesive and three-dimensional tubular constructs, and then decellularized by 35
immersion in dejonized water. Constructs were then endothelialized and perfused for 1 week in an immersion in deionized water. Constructs were then endothelialized and perfused for 1 week in an appropriate bioreactor. Mechanical testing results showed that the decellularization process did not 37 influence the resistance of the tissue and an increase in ultimate tensile strength was observed following 38 the perfusion of the construct in the bioreactor. These fibroblast-derived vascular scaffolds could be 39 stored and later used to deliver readily implantable grafts within 4 weeks including an autologous 40 endothelial cell isolation and seeding process. This technology could greatly accelerate the clinical avail- 41 ability of tissue-engineered blood vessels. 42

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47 1. Introduction

 Cardiovascular diseases are the leading cause of death in indus- trialized countries. In 2010, 397,000 coronary artery bypass graft (CABG) procedures were performed in the USA [\[1\].](#page--1-0) The autologous saphenous vein and the internal mammary artery are considered as the gold standard biologic materials for this procedure. However, these vessels can be restricted both in quality and quan- tity, therefore impeding accessibility. This limited access to ade- quate replacement vessels is especially problematic for patients requiring repeated bypass procedures [\[2\].](#page--1-0) Synthetic prostheses, while very appropriate for large-diameter applications (>6 mm), have intrinsic inadequate patency rates when used as CABG or for peripheral vascular repair below the knee related to their pro-60 thrombotic characteristics $[3,4]$. Since the pioneering but incom-plete work of Weinberg and Bell [\[5\]](#page--1-0), many tissue-engineering

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approaches have been developed to solve the clinical need for 62 small-diameter (<6 mm) vascular grafts $[6-10]$. However, most of 63 the proposed solutions have displayed subphysiological mechani- 64 cal properties and low patency results both in vitro and in vivo. 65

Our laboratory has developed an entirely biological tissue-engi- 66 neered blood vessel (TEBV), completely devoid of any synthetic or 67 exogenous material, using our self-assembly approach $[6]$. This 68 methodology relies on the capability of cells to produce extracellu-

69 lar matrix (ECM) components when cultured in the presence of 70 ascorbic acid and other appropriate growth conditions [\[11,12\].](#page--1-0) 71 The resulting cell sheets can be comprised of human cells such 72 as fibroblasts or smooth muscle cells and their ECM, and can be 73 rolled around a mandrel to generate cohesive cylindrical structures 74 [\[6,13\].](#page--1-0) Endothelial cells can then be seeded in the lumen to create 75 an endothelium $[6]$. However, the production of such constructs 76 can take from 6 weeks $[14]$ to as long as 28 weeks, depending upon 77 the required thickness and the cell types used [\[13\].](#page--1-0) Recent 78 advances from our group combining the use of fibroblast-derived 79 ECM scaffolds and smooth muscle cells reduced the production 80 time of this specific tissue-engineered substitute, following 81 smooth muscle cell seeding, from 6 weeks to 4 weeks [\[14\].](#page--1-0) 82

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 In order to produce TEBV using 3D scaffolds, many groups have investigated the combination of allogeneic vascular matrices derived from human cadaveric or animal tissue and vascular or mesenchymal cells, or induced pluripotent stem cells [\[9,15,16\].](#page--1-0) Another strategy without the use of cells involved heparin-coated 88 decellularized porcine aortas [\[17\]](#page--1-0). Recently, a case study was pub- lished on the use of allogeneic fibroblast-derived grafts for hemo- dialysis access, revealing no evidence of an immune response by 91 known reactive antibodies $[18]$. Indeed, the literature suggests that cultured dermal fibroblasts do not express major histocom-93 patibility complex class II antigens [\[19\]](#page--1-0) and there is clinical evi- dence that allogeneic fibroblast tissues are well tolerated by the immune system following implantation [\[20,21\]](#page--1-0).

 The current study presents the development of a tissue-engi- neered fibroblast-derived vascular scaffold (FDVS). The self-assem- bly methodology was used to develop a fibroblastic tubular vessel that was ultimately decellularized to obtain a scaffold. Following the decellularization process, TEBV were created by seeding endothelial cells in the lumen of the scaffolds and perfusing the construct for 1 week in a bioreactor. The mechanical and biological properties of these vessels at various stages of production were characterized.

105 2. Materials & methods

106 2.1. Dermal fibroblasts and endothelial cells isolation and culture

 All protocols were approved by the institutional committee for the protection of human subjects (Comité d'Éthique de la Recherche du Centre Hospitalier Universitaire de Québec). Human dermal fibroblasts were obtained from an adult specimen after reductive breast surgery of a healthy subject as described pre- viously [\[14\].](#page--1-0) Cells were grown in Dulbecco's Modified Eagle Medium (DMEM, Invitrogen, Burlington, ON, Canada) containing 10% fetal calf serum (FCS) (Hyclone, Logan, UT, USA) and antibiotics 115 (100 U/ml penicillin and 25 mg/ml gentamicin) under 8% $CO₂$ at 116 37 \degree C and media were changed 3 times a week. Endothelial cells were obtained from human umbilical veins as described elsewhere [\[22\]](#page--1-0). Cells were expanded using Endothelial Basal Medium-2 sup- plemented with the EGM-2 MV kit (Lonza, Mississauga, ON, 120 Canada).

121 2.2. Production of tissue-engineered vessels

122 Fibroblasts (passage seven) were cultured in 500 cm² plates (Corning Life Sciences, Tewksbury, MA, USA) in DMEM supple- mented with 10% FCS to which ascorbic acid was added at a con-125 centration of 50 μ g/ml to promote the assembly of the ECM, leading to the production of tissue sheets comprised of cells and ECM. After 3 weeks in culture, tissue sheets were carefully cut with a scalpel to 120 mm in length and 80 mm in width and rolled around 4.7 mm diameter mandrels for a total of 7 rolls. In order to allow the cohesion of the layers, the tissues were cultured for 4 weeks in DMEM supplemented with 1/4 Ham's F12 nutrient mix-ture (Invitrogen) and 10% FCS.

133 2.3. Tissue decellularization

 Engineered vessels were decellularized through hypo-osmotic shock by immersion in deionized water. The scaffolds were rinsed 2 times on the first day of decellularization, then two more times 137 throughout 1 week during which they were kept at 4° C in deion- ized water. Scaffolds that were not used immediately were pre-139 served at 4° C in deionized water.

2.4. Endothelial cells seeding and bioreactor conditioning 140

The scaffolds were cannulated within a perfusion bioreactor 141 chamber (Lumegen, Instron TGT, Norwood, MA, USA). Confluent 142 endothelial cells were trypsinized, counted, and seeded in the scaf- 143 fold lumen by injecting a 4 ml cell suspension (0.75 million cells 144 per ml of EGM-2) through the lumen. Alternatively, controls were 145 filled with EGM-2 without suspended cells. The bioreactor cham- 146 bers were rotated at 1 rpm for 4 h at 37 \degree C to allow cell adhesion 147 to the inner wall of the scaffolds. 148

The chambers were mounted on the bioreactor, which held up 149 to 6 parallel chambers. The culture medium used inside the vessels 150 under perfusion was 50% (1/2) EGM-2, 12.5% (1/8) Ham's F12 151 nutrients, and 37.5% (3/8) DMEM. The tissues were perfused at a 152 rate of 40 ml/min using a peristaltic pump with a 6-roller head. 153 The following Hagen–Poiseuille equation was used to calculate 154 the shear stress: $\tau = 4\eta Q/\pi r^3$, where τ is the shear stress in 155 dynes/cm², η is the viscosity in Poise (P = 1 g cm⁻¹ s⁻¹), Q is the 156 flow in ml/s and r is the radius of the vessel in cm. Given a viscosity 157 of 0.001 P for DMEM with 10% FBS [\[23\]](#page--1-0), the calculated shear stress 158 was 0.65 dynes/ cm^2 . The hydrostatic pressure, controlled by a 159 restriction valve, was kept between 25 and 40 mmHg and monitor 160 using a pressure gauge linked to a computer ([Fig. 1](#page--1-0)B3). The pres-
161 sure was adjusted frequently during the initial 4 h of operation 162 and once the following morning after which no adjustment of 163 the restriction valve was necessary for the remainder of the week. 164 To avoid any disturbance during the bioreactor conditioning week, 165 no medium change was performed and 1 L of medium was used to 166 fill the tubing and the reservoir. After 1 week under perfusion, the 167 samples were removed from the bioreactor for analysis. 168

2.5. Mechanical testing 169

2.5.1. Burst pressure, compliance and thickness and this series 170

The burst strength was measured in accordance with the ANSI/ 171 AAMI/ISO 7198:1998/2001 standard which is used for the testing 172 of synthetic vascular prostheses $[24]$ and as described previously 173 [\[25\]](#page--1-0). Briefly, 5-cm long vessels were cannulated in a custom-made 174 chamber and pre-stressed with a longitudinal load of 30 g. Pre- 175 conditioning was then performed by varying the pressure inside 176 the vessel from 80 to 120 mmHg for 15 cycles at an average rate 177 of 0.5 Hz. The hydrostatic pressure was then raised at an average 178 rate of 150 mmHg/s until failure. The internal diameter of the ves-
179 sel was calculated by continuously recording the external diameter 180 using an optical micrometer (LS-7600, Keyence, Itasca, IL, USA) and 181 using the equation $R_{ipx} = \sqrt{R_{epx}^2 - (R_{im} + t_m)^2 + R_{im}^2}$, where R_{epx} is 182 the measured external radius at pressure x , R_{im} is the internal 183 radius on the mandrel and t_m is the wall thickness measured on 184 the mandrel. The compliance was calculated between 80 and 185 120 mmHg or 50 and 200 mmHg and was expressed as a percent- 186 age of internal diameter variation per 100 mmHg. 187

To measure the thickness, a high-precision optical micrometer 188 (LS-7600, Keyence) was used to measure the external vessel and 189 external mandrel diameters. Measurements were taken at six dif- 190 ferent locations for every sample. The average wall thickness of 191 each vessel was then calculated by subtracting the average man- 192 drel external diameter from the external vessel diameter and 193 dividing the result by two. 194

2.5.2. Suture retention strength 195

Suture strength was measured in conformity with the ANSI/ 196 AAMI/ISO 7198 standard (article 8.8.4.1). A 15 mm-long segment 197 was cannulated except for the last 2 mm. Three 5-0 prolene 198 sutures, separated by 120 degrees, were inserted 2 mm from the 199 end of the vessels through one wall to form a half loop. The sutures 200

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