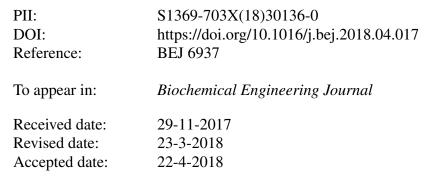
### Accepted Manuscript

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## ACCEPTED MANUSCRIPT

## Impact of Allogeneic Stem Cell Manufacturing Decisions on Cost of Goods, Process Robustness and Reimbursement

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#### Highlights

- Planar technologies are cheaper than microcarriers in STRs for demands  $\leq$  1B cells/year
- Microcarriers in STRs are cheaper than planar technologies for demands  $\geq$  10B cells/year
- MSC products with high annual demands face economic and operational challenges
- Cell culture optimization can address the economic challenges
- DSP optimization is required to address operational challenges

#### Abstract

This article presents a framework to evaluate holistically the operational and economic performance of different manufacturing platforms for the expansion of allogeneic mesenchymal stromal cells (MSCs) across different commercialisation scenarios. The tool comprised models for whole Download English Version:

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