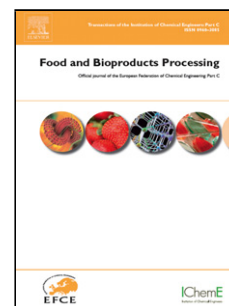


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**Energy efficient improvements in hot air drying by controlling relative humidity
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Running title: Step-down control strategy of RH drying method is energy-efficient for thicker samples

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