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#### ACCEPTED MANUSCRIPT

# Development of edible film from *Acanthophora spicifera*: Structural, rheological and functional properties

Running title: Seaweed hydrocolloid potential food application

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#### **Abstract**

The sulfated polysaccharide was obtained from Acanthophora spicifera studied for potential function as an edible film in food application. The chemical characterization of sulfated polysaccharide showed 88.26 % total carbohydrate, 14.8% ash with no protein. Hydrogen, nitrogen and sulfur content were 38.08%, 7.04%, 8.04% and 0.28%, respectively. GC-MS analysis showed the presence of monosaccharide fractions like galactose (60.2%), 3,6anhydrogalactosyl residue (21.8%) and xylose (5.8%). The molecular weight of sulfated polysaccharide was 47 kDa against dextran sulfate 50 kDa. The H-NMR spectra confirms β-Dgalactose linkages at  $\delta$ =4.69, 4.46, 4.27, 4.02 ppm and singlet peak at 2.32 ppm corresponds with xylose group. Two different proportions of edible films were developed from sulfated polysaccharide using 20% and 30% glycerol. FT-IR spectra show the presence of ester sulfate and glucuronic acid group in the developed edible films. The two formulated films possess endothermic peaks at 114.78°C -129.94°C under differential scanning calorimetry. The thickness of the films was varied between 0.102-0.124mm with opaque characteristics. The water vapor permeability (WVP) of films was ranging from 8.82 to 11.92×10<sup>-8</sup>gm<sup>-1</sup>S<sup>-1</sup> Pa<sup>-1</sup> with higher tensile strength (32.78-47.56TS) and low percent elongation at break (8.98-10.24%E). The film samples showed stronger antibacterial activity against *L.monocytogenes*(46.77-72.98 mm<sup>2</sup>) than

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