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### ACCEPTED MANUSCRIPT

# Selective synthesis of dimethyl ether on eco-friendly K10 montmorillonite clay

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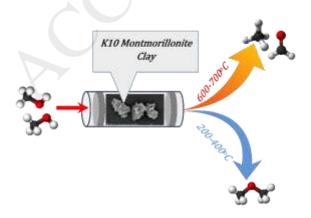
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#### **Graphical abstract**



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