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Author: M.Yu. Smirnova O.V. Kikhtyanin M.Yu. Smirnov A.V. Kalinkin A.I. Titkov A.B. Ayupov D.Yu. Ermakov

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## ACCEPTED MANUSCRIPT

# Effect of calcination temperature on the properties of Pt/SAPO-31 catalyst in one-stage transformation of sunflower oil to green diesel.

M.Yu. Smirnova<sup>a,b,\*</sup>, O.V. Kikhtyanin<sup>c</sup>, M.Yu. Smirnov<sup>a</sup>, A.V. Kalinkin<sup>a</sup>, A.I. Titkov<sup>d</sup>, A.B. Ayupov<sup>a</sup>, D.Yu. Ermakov<sup>a</sup>

Lavrentieva str., 5, Novosibirsk, 630090, Russia

E-mail of O.V. Kikhtyanin: <u>oleg.kichtanin@vuanch.cz</u>

E-mail of M.Yu. Smirnov: <a href="mailrow@mail.ru"><u>smirnov@mail.ru</u></a>

E-mail of A.V. Kalinkin: avkalinkin@mail.ru

E-mail of A.I. Titkov: <u>a.titkov@solid.nsc.ru</u>

E-mail of A.B. Ayupov: <a href="mailto:artem@catalysis.ru">artem@catalysis.ru</a>

E-mail of D.Yu. Ermakov: erm@catalysis.ru

#### **Abstract**

A series of bifunctional 1%Pt/SAPO-31 catalysts were prepared by the impregnation of SAPO material with H<sub>2</sub>PtCl<sub>6</sub> solution followed by calcination at temperatures ranging from 250 to 650°C. Their performance in the one-stage sunflower oil transformation was studied. The high iso-alkanes yield was obtained only over samples calcined at 450-550°C. The decrease in calcination temperature as well as its increase results in a significantly lower iso-alkanes amount in the final product. The properties of the metal component in 1%Pt/SAPO-31 catalysts was characterized by XPS, TPR, SEM, TEM, H<sub>2</sub> chemisorption and studied in benzene hydrogenation. The acidic properties were evaluated by FTIR of adsorbed pyridine and tested in the hydroconversion of n-decane and 2,2,4-trimethylpentane (TMP). Despite the same chemical composition of 1%Pt/SAPO-31 catalysts, the variation of calcination temperature leads to observable change in Pt dispersion and surface acidity of SAPO material.

Keywords: hydroconversion, sunflower oil, green diesel, Pt/SAPO-31, Pt dispersion, acidity, isomerization, n-decane

<sup>&</sup>lt;sup>a</sup> Boreskov Institute of Catalysis, Siberian Branch of the Russian Academy of Sciences,

<sup>&</sup>lt;sup>b</sup> Novosibirsk State University, Pirogova str., 2, Novosibirsk, 630090, Russia

<sup>&</sup>lt;sup>c</sup> Research Institute of Inorganic Chemistry, RENTECH-UniCRE, Chempark Litvinov, Zaluz\*i, Litvinov 436 70, Czech Republic

<sup>&</sup>lt;sup>d</sup> Institute of Solid State Chemistry and Mechanochemistry, Siberian Branch of the Russian Academy of Sciences, Kutateladze 18, Novosibirsk, 630128, Russia

<sup>\*</sup> Corresponding author. E-mail: <a href="mailto:smirnova@catalysis.ru">smirnova@catalysis.ru</a>; tel. (+7-383) 3309827; fax. (+7-383) 3309827

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