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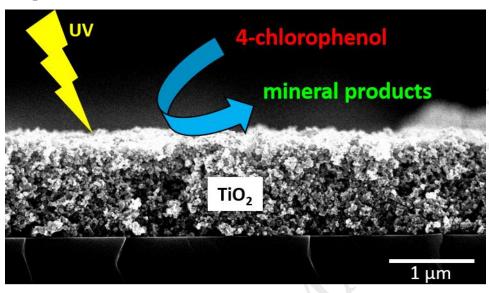
### ACCEPTED MANUSCRIPT

# Photocatalytic Performance of Porous TiO<sub>2</sub> Layers Prepared by Quantitative Electrophoretic Deposition from Organic Solvents

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#### **Graphical abstract**



#### **Highlights**

- Quantitative electrophoretic deposition of titania particles without any additives.
- High efficacy of layers in the photocatalytic degradation of 4-chlorophenol.
- Almost 100% mineralization of 4-chlorophenol on the most active layers.
- Mechanism of the photocatalytic degradation depends on the structure of titania.

#### **ABSTRACT**

Highly-crystalline TiO<sub>2</sub> nanoparticles coated on a suitable substrate make excellent photocatalysts for environmental applications. While electrophoretic deposition is frequently used to prepare such layers on a conductive support, this method often requires the presence of an additive to suppress nanoparticle agglomeration and increase particle surface charge. However, the presence of an additive can lead to contamination that negatively affects layer properties. To overcome this drawback, we developed an optimized electrophoretic method for the preparation of porous TiO<sub>2</sub> layers, whose photocatalytic performance in the degradation of a toxic compound was analyzed. Our method enabled TiO<sub>2</sub> layers (anatase, rutile and their mixture) to be quantitatively deposited on rigid substrates (stainless steel, FTO-glass and silicon wafers) without sintering and without the use of a dispersive additive. The photocatalytic

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