



Contents lists available at ScienceDirect

## International Communications in Heat and Mass Transfer

journal homepage: [www.elsevier.com/locate/ichmt](http://www.elsevier.com/locate/ichmt)

# Experimental investigation of the propylene glycol-treated graphene nanoplatelets for the enhancement of closed conduit turbulent convective heat transfer☆

Q1 K.H. Solangi<sup>a,\*</sup>, Ahmad Amiri<sup>a</sup>, M.R. Luhur<sup>b</sup>, Soheila Ali Akbari Ghavimi<sup>c</sup>, Mohd Nashrul Mohd Zubir<sup>a</sup>,  
 Q2 S.N. Kazi<sup>a,\*</sup>, A. Badarudin<sup>a</sup>

<sup>a</sup> Department of Mechanical Engineering, Faculty of Engineering, University of Malaya, 50603 Kuala Lumpur, Malaysia

<sup>b</sup> Department of Mechanical Engineering, Faculty of Engineering, Quaid-e-Awam University of Engineering Science and Technology Nawabshah, Sindh, Pakistan

<sup>c</sup> Department of Chemical Engineering, Faculty of Engineering, University of Missouri-, Columbia, United States

## ARTICLE INFO

Available online xxx

## Keywords:

Graphene nanoplatelets  
 Friction factor  
 Pumping power  
 Heat transfer coefficient  
 Propylene glycol

## ABSTRACT

This research investigated the heat transfer characteristics of propylene glycol-treated graphene nanoplatelet-based water (PGGNP-Water) nanofluid. To reach a stable colloid in liquid media, miscible PG was decorated. The PGGNP-Water with specific surface area of 750 m<sup>2</sup>/g used under closed conduit turbulent convective heat transfer inside a circular copper tube was subjected to constant wall heat fluxes 23,870 W/m<sup>2</sup> and 18,565 W/m<sup>2</sup>. The experiments were conducted for a Reynolds number range of 3900–11,700. The impact of the dispersed nanoparticles concentration on thermal properties, convective heat transfer coefficient, Nusselt number, Friction factor, performance index, pumping power and efficiency of loop are investigated. An enhancement in thermal conductivity of PGGNP was observed in between 20% and 32% compared to base fluid. It was found that the PGGNP-Water has a maximum of 119% higher heat transfer coefficient compared to base fluid at 0.1 wt.%. The performance index and pumping power showed the positive effect. The results indicated that both Nusselt number and friction factor of the nanofluid increase with increasing particle volume concentration and Reynolds number. It appears that PGGNP-Water nanofluids can function as working fluids in heat transfer applications and provide good alternatives to conventional working fluids in the thermal fluid systems.

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## 1. Introduction

The critical demand for highly efficient thermal transport solution has become a major challenge for industries particularly in the monarchy of energy and power supply [1–3]. This lies from the fact that many physical processes in industries involve transportation of heat between different energy conversion devices in order to harness its useful energy for fulfilling the technological demand [4–9]. At the core of heat transport system, specific priority has been given to address the limitation on the medium employed to complete the energy conversion process. Usually, water has been used as heat carrier especially in oil and gas refinery plants, nuclear and coal based electrical power plants and centralized cooling and heating systems [1,10–13].

The reason being that water is plentiful, inexpensive and readily available in its processed form without requiring additional chemical synthesis prior to its usage. The purification and post treatment processes are relatively straight forward and do not require special protocols for

handling and disposing it back to the catchment areas [12,14–16]. However it was also recognized that this material suffers from several drawbacks, particularly on the aspect of its heat transfer properties. Assessment on its thermophysical properties revealed inherently low thermal conductivity that contributed to the major obstacle in attaining high level of heat exchange. Theoretically a thermal conductivity which is generally understood as the level of heat conducting rate of the material should be ideally high to promote heat transfer between heat source and heat sink [17–19]. Low thermal conductivity of water implies increase in thermal resistance by which the heat exchange medium would act as insulator, compromising efficient heat conduction process [20]. This inhibition has prompted the researchers to explore innovative approaches such as modification of heat exchanger surface and configurations, resizing of heat exchanger unit as well as adjusting operating flow conditions as ways to boost the heat transfer efficiency [4,21,22].

In 1995 Choi and Eastman [23] have successfully demonstrated the addition of controlled amount of sub-micron size, high thermal conductivity ceramic based material in aqueous solution that produced a significant improvement to the overall thermal conductivity of the colloidal system relative to the host solution. They coined the formation of stable suspension of these minute particles in heat transfer liquid as 'Nanofluid'. These findings have elucidated promising implication to the theoretical understanding on heat conduction mechanism of

☆ Communicated by W.J. Minkowycz.

\* Corresponding authors.

E-mail addresses: [solangi.quest@gmail.com](mailto:solangi.quest@gmail.com) (K.H. Solangi), [salimnewaz@um.edu.my](mailto:salimnewaz@um.edu.my) (S.N. Kazi).

Nomenclature	
T1.1	
T1.2	$C_p$ Specific heat, J/g K
T1.3	$D$ Diameter, m
T1.4	$h$ Heat transfer coefficient, W/m <sup>2</sup> K
T1.5	$K$ Thermal conductivity, W/m K
T1.6	$L$ Tube length, m
T1.7	$\dot{m}$ Mass flow rate, kg/s
T1.8	$Nu$ Nusselt number
T1.9	$Pr$ Prandtl number
T1.10	$q$ Heat flux, W/m <sup>2</sup>
T1.11	$Q$ Heat transfer rate, W
T1.12	$Re$ Reynolds number
T1.13	$T$ Temperature, °C
T1.14	$U$ Velocity, m/s
T1.15	$A$ Cross-section of the tube (m <sup>2</sup> )
T1.16	$f$ Friction factor
T1.17	$n$ Number of tube passes
T1.18	$G$ Mass velocity [(kg/m <sup>2</sup> s)]
T1.20	$W$ Pumping power
Greek symbols	
T1.21	
T1.22	$\rho$ Density, kg/m <sup>3</sup>
T1.23	$\mu$ Viscosity, Pa·s
T1.24	$\varepsilon$ Performance index
T1.25	$\Delta p$ Pressure drop (Pa)
T1.26	$\eta$ Efficiency of loop
Subscripts	
T1.28	
T1.29	bf Base fluid
T1.30	nf Nanofluid
T1.31	p Particles
T1.32	w Tube Wall
T1.33	in Inlet
T1.34	out Outlet
T1.35	b Bulk fluid
T1.36	ID Inner diameter
T1.37	Tb Bulk temperature
T1.38	OD Outer diameter

nanotube, graphene oxide and graphene nanoplatelets (GNPs) to make 99 nanofluids were reported in the literature [8,20]. New research specifies 100 that graphene nanofluids could provide higher thermal conductivity en- 101 hancement in comparison to other tested nanofluids [20]. Graphene is 102 an allotrope of carbon atoms which has drawn attention of researchers 103 recently due to its superior properties, such as high elastic modulus, 104 good electrical conductivity, good thermal conductivity, and self- 105 lubricating behavior [45–47]. Baby and Sundara [48] synthesized and 106 prepared copper oxide decorated graphene hybrid (CuO-HEG) 107 nanofluid and obtained 28% enhancement in thermal conductivity for 108 0.05% volume concentration of functionalized graphene without any 109 surfactant. In their work, GNP-nanocomposite powder was synthesized 110 by chemical reaction process. GNP was functionalized by acid treatment 111 method and further decorated with silver. After that GNP-Ag/water hy- 112 brid nanofluids were made by dispersing the nanocomposite material in 113 distilled water. Jha and Ramaprabhu [49] investigated the influence of 114 well-dispersed copper nanoparticles-loaded multi-walled carbon nano- 115 tubes (Cu-MWCNTs) in deionized water (DI-water) and Cu-MWCNTs in 116 EG on the thermal conductivity and reported a marked enhancement at 117 a very low volume fraction, which was attributed to the homogeneous 118 dispersion of Cu-MWCNTs in the base fluids and formation of hydro- 119 philic MWCNTs. In a similar study, the thermal conductivity and heat 120 transfer enhancements of MWCNT-based water nanofluids were inves- 121 tigated and a noticeable enhancement was reported that was attributed 122 to the thinning of the thermal boundary layer by MWCNTs and reducing 123 the thermal resistance [50,51]. However, among various carbon-based 124 nanostructures, graphene-family nanomaterials (GFNs) appear to have 125 over or more potential due to their attractive thermal, electrical and me- 126 chanical properties [52–55]. Indeed, GFN has found many applications 127 including its use as a high performance coolant. A number of theoretical 128 and experimental studies showed that GFN has a rather high thermal 129 conductivity [8,56], indicating its superb potential as an effective for 130 applications in thermal equipment such as thermosyphone and car 131 radiators [52,53]. Recently, large-scale production of GNP via ball mill- 132 ing method provided the opportunity for their use in many industrial 133 applications. Amiri et al. [57] prepared the ethylene glycol-treated 134 GNP by introducing the mass production method. They synthesized 135 the car radiator coolant in the presence of neutral media, where car 136 engine can work at lower temperature via a high performance unit. 137 The ratio of convective to conductive heat transfer was unique. They 138 introduced new economical product with high performance index. 139

The GNP is a 2D material that has attracted much of interest due to 140 its excellent mechanical, electrical and thermal properties; the thermal 141 conductivity of GNP is reported to be as high as 3000–5000 W/m-K 142 [2,15]. Further, the heat transfer properties of GNP are expected to be 143 much different from zero dimensional nanoparticles and one dimen- 144 sional carbon materials. GNP is an excellent thermal conductor, so a 145 GNP nanofluid is expected to display a significant thermal conductivity 146 enhancement. In addition, synthesizing graphene nanoparticles is rela- 147 tively easy and cost effective. A small variation of properties of graphene 148 has been reported due to different methods used to manufacture one 149 layer or multi-layer graphene such as, exfoliation of graphene oxide 150 layer, deposition with chemical vapor and mechanical cleavage. Exper- 151 imental investigation has revealed that the thermal conductivity and 152 heat transfer properties of one layer graphene are higher than CNT. 153 Two-dimensional honey comb lattice graphene with more than 10 154 layers called graphene nanoplatelets (GNPs). Dispersion of graphene 155 with good stability is one of the big issues that must be solved. So by 156 using functionalization method (acid treat and amino function), proper 157 ultrasonic and solvent it could be able to prepare stable dispersed 158 graphene based nanofluids [8]. Much research has been reported on 159 the thermophysical properties of GNP nanofluids, but little has been 160 performed on the convective heat transfer characteristics of GNP 161 nanofluids. Additional studies and investigations on convective heat 162 transfer are required to apply nanofluids in heat transfer systems 163 [45,58–62]. 164

76 colloidal system as well as its role on penetrating the persisting bound- 77 aries on heat transfer subjects [24,25]. This pivotal research has inspired 78 the long time ambition for achieving much compact but high efficiency 79 heat exchanger unit that would match the rapid increase in processing 80 capacity of integrated circuit technology for instance. Since then, a 81 booming of research efforts has seen exponential growth on the number 82 of nanofluid related publications [26–28]. The researches were classified 83 into three main subjects: (1) addressing the role of quantum mechanics 84 on describing the nanofluid property enhancement [4,18,29–32], (2) ex- 85 ploring different materials along with other mechanistic effects such as 86 concentration, particle morphological structure, state of suspension sta- 87 bility and external excitation on tailoring the thermal conductivity of 88 nanofluids [1,33,34] and (3) unraveling the role of nanofluid in enhanc- 89 ing the heat transfer performance in boiling and convection physical 90 processes [4,35–39]. Studies have shown that nanofluid demonstrate 91 novel characteristics previously not found in base fluid alone namely 92 strong temperature dependent thermal conductivity, substantial enhan- 93 cement of thermal conductivity at very low particle loading, anom- 94 alous increase in critical heat flux in pool boiling and prominent 95 increase in heat transfer coefficient at low concentration and beyond 96 the increase on thermal conductivity alone [16,40–44].

97 Recently, significant investigations on the use of carbon-based 98 nanomaterials such as, single-wall carbon nanotube, multi-wall carbon

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