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## ABSTRACT

A new lignin depolymerization approach for improving the yield of aromatic monomers (YAM) by enzymolysis pretreatment was investigated, in which lignin was pretreated with laccase followed by oxidative depolymerization of lignin. It was found that lignin depolymeirzation was enhanced significantly by enzymolysis. The oxidative depolymerization contributed to 21.37% of YAM after the enzymolysis pretreatment, whereas the conventional oxidative depolymerization only gave 14.10% of YAM. The addition of ethanol in enzymatic pretreatment process improved the efficiency of enzymolysis, which effectively improved the solubility of pretreated lignin and depolymerization degree (DD) of lignin. The enzymolysis pretreatment increased the content of syringyl (S) style aromatic monomers, which hindered the recondensation among polymerized products. As lignin has low solubility in acidic aqueous solution, ethanol was added into enzymolysis system to improve the efficiency. However, the enzymolysis of lignin should be carried out for a limited time to prevent the inactivation of laccase.

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### 1 1. Introduction

Lignocellulosic biomass composed of cellulose, hemicellulose 2 3 and lignin is the most abundant renewable resource. With the fast consumption of fossil resource, it is very important to pro-4 duce advanced carbon neutral liquid biofuels and chemicals us-5 ing renewable lignocellulose [1-4]. As lignin is the only renew-6 able compound containing aromatics, increasing concerns are fo-7 8 cused on the depolymerization of lignin by hydrolysis [5], oxidation [6-9], liquefaction [10,11], supercritical alcoholysis [12], hy-9 drogenolysis [8,13], pyrolysis [14,15] etc. for the efficient prepara-10 tion of aromatic monomers from lignin. However, the yield of aro-11 matic monomers (YAM) is still low because lignin has complicated 12 structure highly random linked with C-C and C-O bonds by sy-13 ringyl (S), guaiacyl (G) and p-hydroxyphenyl (H) subunits [16,17]. 14 Oxidative depolymerization is one of the most common methods 15 to depolymerize lignin for obtaining aromatic monomers with a 16 17 higher depolymerization degree (DD) of lignin. Fe and Cu were 18 widely used as the catalyst for oxidative depolymerization of lignin [18]. Santos et al. [19] used  $CuSO_4$  as the catalyst to depolymer-19 ize lignin in the O<sub>2</sub>/NaOH system and got the highest 16.1% of sy-20 ringaldehyde and 4.5% of valillic aldehyde. However, oxidation of 21

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http://dx.doi.org/10.1016/j.jechem.2017.04.018 2095-4956/© 2017 Published by Elsevier B.V. and Science Press. lignin easily produces highly reactive free radicals, which results22in the recondensation among the depolymerized lignin fragment23molecules, and hence decreases the YAM [20]. Therefore, it is still24a great challenge to develop an efficient approach to preventing25the recondensation of depolymerized lignin fragments.26

In order to improve depolymerization efficiency of lignin, a 27 novel and effective two-step technology was proposed, in which 28 the depolymerization of oxidized lignin under mild conditions in 29 aqueous formic acid resulted in more than 60 wt% yield of low 30 molecular mass aromatics [21]. For hindering condensation among 31 depolymerized products, the combination of base-catalyzed lignin 32 hydrolysis with addition of boric acid protecting agent was used 33 to shift the product distribution to lower molecular weight com-34 pounds and increase product yields beyond 85% [22]. A highly ac-35 tive and selective nickel-based catalyst was used in birch wood 36 lignin conversion into monomeric phenols, in which 97% of selec-37 tivity and 50% of monomeric phenols were obtained [23]. However, 38 native lignin is relatively easier to depolyemrize than alkali lignin. 39

Biotechnology was also used in the depolyerization of lignin. 40 Laccase was widely used in the selective delignification [24], but it 41 has a relatively low efficiency for lignin depolymerization [25] be-42 cause recalcitrant barriers exited in real lignin would have im-43 peded the enzymolysis. Many of the chemical and physical pre-44 treatments, such as autohydrolysis, dilute acid, organosolv, alkaline 45 green liquor, ionic liquid and steam explosion, have been stud-46 ied to improve the enzymolysis efficiency [26]. However, there is 47 little available reference on enzymolysis as the pretreatments for 48

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Fig. 1. Brief scheme of the product-treating process.

chemical depolymerization of lignin. Considering mild and environmentally friendly method of enzymolysis pretreatment of
lignin, it may be a promising approach in the depolymerization of
lignin.

In the present work, a two-step approach for depolymerization 53 54 of lignin combining laccase pretreatment with hydrothermal oxidation was explored to increase the YAM. The effects of laccase activ-55 ity, enzymolysis time, and medium on the YAM were investigated. 56 Moreover, the mechanism of oxidative depolymerization of lignin 57 improved by enzymolysis pretreatment was proposed by analyzing 58 59 the distribution of the identified aromatics in depolymerized prod-60 ucts.

#### 61 2. Experimental

#### 62 2.1. Materials

Alkali lignin was purchased from Sigma-Aldrich (St. Louis, USA) 63 from industrial black liquor with  $\beta$ -O-4 linkage of being 17-64 28/100 C<sub>9</sub> units by 2D NMR analysis. DENYKEM PAP-5 laccase was 65 66 purchased from Denykem Biological Technology Co. Ltd (Shanghai, China) with enzyme activity of 6.55 U/g. Alkali lignin after en-67 zymolysis pretreatment (ALEP) was obtained by repetitively rins-68 ing the enzymolysis mixtures with deionized water until no pro-69 70 tein detected in rinsing water and drying overnight at 50 °C. Other 71 chemicals were purchased from Aladdin Chemisty Co. Ltd. (China) 72 without further purification.

## 73 2.2. Depolymerization of lignin

74 0.30 g of lignin, 10 ml of ethanol, 10 ml of sodium acetate/acetic 75 acid buffer (pH = 5.0) and appropriate amount of laccase were added into a 100 ml of conical flask. Then, the flask was placed 76 on HZQ-X160 Constant Temperature Oscillation Incubator (Suzhou 77 Experiment Equipment Co. Ltd., China) for incubation at 50 °C with 78 79 a stirring speed of 200 rpm for 2 h. After the enzymolysis pretreatment, the reaction mixture was transferred to a stainless steel au-80 toclave (Beijing Century SenLong Experimental Apparetus Co., Ltd., 81 82 China), and then subjected to a optimized hydrothermal oxidative depolymerization at 150 °C for 2 h by adding 2.4 g of NaOH, 83 0.080 g of CuO and 2 ml of  $H_2O_2$  [6]. The post-treatment process 84 was shown in Fig. 1. For comparison, a hydrothermal oxidative de-85 polymerization under the same conditions except without laccase 86 pretreatment was also carried out, in which 14.10% of YAM was 87 obtained and 81.83% of DD was reached. 88

## 2.3. Analysis of depolymerized products and pretreated lignin

The depolymerized products were identified by gas 90 chromatography-mass spectrometry (GC-MS, GCMS-QP2010, 91 Shimadzu Co., Japan) equipped with an electron impact ion source 92 (ionization energy at 70 eV). The capillary column was DB-5 93 column ( $30 \text{ m} \times 0.32 \text{ mm} \times 0.25 \text{ mm}$ ). The column temperature 94 was programmed to keep at 50 °C for 2 min, ramp to 280 °C at 95 10 °C/min, and then hold at 280 °C for 5 min. Helium was used 96 as a carrier gas at 0.6 ml/min. The injector temperature and ion 97 source were set to 260 and 200 °C, respectively. The aromatic 98 monomers were identified by comparing their mass spectra with 99 those in a computer library (NIST) followed by comparing their 100 retention time with those of standard compounds. 101

The DD and the YAM were calculated by the following equations, respectively. 103

$$DD(\%) = [(W_L - W_S) / W_L] \times 100\%$$
(1)

$$YAM(\%) = (W_{A/}W_{L}) \times 100\%$$
(2) 104

where  $W_L$ ,  $W_S$  and  $W_A$  were the weight of the initial added lignin, 105 solid residues and aromatic monomers, respectively. 106

NMR analyzed was carried out on a Bruker Avance III 600 MHz 107 instrument (Bruker Co., Germany) equipped with a cryogenically 108 cooled 5 mm TCI gradient probe with inverse geometry, where 109 100 mg of lignin and ALEP were dissolved in 0.5 ml dimethyl 110 sulphoxide-d<sub>6</sub> (DMSO-d<sub>6</sub>), respectively. Heteronuclear single quan-111 tum coherence (HSQC) spectra were recorded using a standard 112 Bruker pulse sequence 'hsqcedetgpsisp2.3' with a 90 pulse, 250 ms 113 acquisition time, 3 s pulse delay, <sup>1</sup>J<sub>C-H</sub> of 145 Hz, 16 scans and 114 the acquisition of 8192 data points (for <sup>1</sup>H) and 256 increments 115 (for <sup>13</sup>C). The pulse widths of <sup>1</sup>H and <sup>13</sup>C were p1 = 6.9 us and 116 p3 = 12.9 us, respectively. The spectral widths of <sup>1</sup>H and <sup>13</sup>C were 117 20 ppm and 240.00 ppm, respectively (16,025.6 and 48,275 Hz). 118 HSQC correlation peaks were assigned by comparing with the lit-119 erature [1,27-29] and the percentages of the G, S, and H were ob-120 tained via analyzing the integrals of the peaks, which were per-121 formed using the MestReNova v10.0.0 software default processing 122 template. 123

#### 3. Results and discussion

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## 3.1. Effect of enzymolysis pretreatment on the YAM

As oxidative depolymerization of lignin gave a relatively low 126 YAM, enzymolysis pretreatment with laccase was introduced into oxidative depolymerization of lignin. The effect of enzymolysis pretreatment time on the YAM and DD is presented in Fig. 2. 129

It was found from Fig. 2 that conventially oxidative depoly-130 merization of lignin gave a 14.10% of YAM, whereas enzymolysis 131 pretreatment with laccase for 2 h before oxidative depolymeriza-132 tion contributed to an as high as 20.36% of YAM. However, when 133 the enzymolysis pretreatment time prolonged to 4 h, the YAM de-134 creased to 16.80%, and then almost kept a constant when enzy-135 molysis pretreatment time exceeded 4 h. This was because Laccase 136 could remain active for several hours in the solvent containing or-137 ganics [30], and then the laccase activity decreased. Fig. 2 also pre-138 sented that enzymolysis pretreatment for 2 h together with ox-139 idative depolymerization contributed to a 92.83% of DD, which is 140 greater than 81.83% of DD from conventionally oxidative depoly-141 merizaiton. This meant that enzymolysis pretreatment effectively 142 promoted the depolymerization of lignin, and hence improved the 143 YAM. 144

It was worth noting that both DD and YAM were decreased 145 after enzymolysis pretreatment for 2 h. However, the extent of 146 decrease for YAM was greater than that for DD, which indicated 147

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