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Review

Graphene-based materials for flexible energy storage devices

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ABSTRACT

The booming developments in portable and wearable electronics promote the design of flexible energy storage systems. Flexible supercapacitors and batteries as promising energy storage devices have attracted tremendous attention. As the key component of both supercapacitors and batteries, electrode materials with excellent flexibility should be considered to match with highly flexible energy storage devices. Owing to large surface area, good thermal and chemical stability, high conductivity and mechanical flexibility, graphene-based materials have been widely employed to serve as promising electrodes of flexible energy storage devices. Considerable efforts have been devoted to the fabrication of flexible graphene-based electrodes through a variety of strategies. Moreover, different configurations of energy storage devices based on these active materials are designed. This review highlights flexible graphene-based two-dimensional film and one-dimensional fiber supercapacitors and various batteries including lithium-ion, lithium-sulfur and other batteries. The challenges and promising perspectives of the graphene-based materials for flexible energy storage devices are also discussed.

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Kena Chen received her B.S. degree in chemistry from Qufu Normal University (2015). She then joined the Key Laboratory of Advanced Energy Materials Chemistry in Nankai University under the supervision of Prof. Zhiqiang Niu. Her research focuses on the design and preparation flexible lithium-sulfur batteries based on graphene.

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43 **1. Introduction**

44 The recent dramatic developments in portable and wearable
 45 electronics have motivated the urgent demand for flexible energy
 46 storage devices [1–6], which must be capable of maintaining their
 47 electrochemical stability under different deformations (bending,
 48 twisting, folding, stretching, etc.) [7–12]. Up to now, tremendous
 49 progress has been achieved in designing a variety of flexible
 50 energy storage systems, such as lithium-ion batteries (LIBs) and
 51 supercapacitors (SCs) [7,13–15]. LIBs have been regarded as one of
 52 the most promising candidates for energy storage devices due to
 53 their high energy density [16–18]. Since SCs possess high power
 54 density and stable cycling life compared with LIBs, they have
 55 also sparked considerable interest for scientific research [19–21].
 56 Electrode materials, generally as the crucial components of flexible
 57 energy storage devices, should endow themselves with outstanding
 58 conductivity, good mechanical properties as well as high electro-
 59 chemical stabilities. However, the fabrication of conventional SC
 60 and LIB electrodes was usually a slurry-casting process, which
 61 involves mixing the active materials with conductive additives and
 62 polymer binders and then casting the slurry on the metallic cur-
 63 rent collector. In this case, active materials are easily delaminated
 64 from current collectors, leading to the degradation of electrode
 65 performance. Moreover, it is difficult to recover to their original
 66 states when they suffer from repetitive deformations. Therefore,
 67 the rational design of mechanically flexible electrode materials
 68 together with desired structures plays a pivotal role in developing
 69 high-performance flexible energy storage devices.

70 Graphene, a two-dimensional (2D) monolayer of carbon atoms
 71 with packed honeycomb lattices, displays abundant fascinating
 72 properties, such as large surface area, good thermal and chemical
 73 stability, high conductivity, and mechanical flexibility [22,23].
 74 Meanwhile, the unique features of graphene and its derivatives,
 75 such as graphene oxide (GO) and reduced graphene oxide (RGO)
 76 (Fig. 1), make it possible to serve as the building blocks to further
 77 construct macroscopic self-supporting graphene materials, which
 78 are promising candidates of the electrodes for flexible SCs and LIBs.
 79 Recently, although a great deal of efforts have been devoted to fab-
 80 ricating graphene-based electrode materials and designing flexible
 81 SCs and LIBs based on them [7,25,26], it is noted that the reviews
 82 about the design of flexible graphene-based materials into flexible
 83 energy storage devices with different configurations are still rare.

84 In this review, we will summarize the recent research achieve-
 85 ments on the rational design of flexible graphene-based electrodes
 86 and the corresponding configurations of flexible energy storage de-
 87 vices, including SCs and batteries. In particular, flexible graphene-
 88 based 2D film and one-dimensional (1D) fiber SCs are highlighted.

89 Similarly, flexible LIB and other battery devices beyond LIBs, such
 90 as lithium-sulfur (Li-S), lithium-O₂ (Li-O₂) and sodium-ion batter-
 91 ies (SIBs) on the basis of graphene-based films and fibers are also
 92 introduced and discussed. Finally, we discuss the challenges and
 93 promising perspectives of the graphene-based materials for flexi-
 94 ble energy storage devices.

95 **2. Flexible energy storage devices**

96 SCs, also regarded as electrochemical capacitors, are mainly
 97 divided into two categories based on the energy storage mech-
 98 anism: electrical double layer capacitors (EDLCs) and pseudo-
 99 supercapacitors [13,27]. The capacitance of an EDLC is mainly
 100 derived from the charge separation and accumulation at the elec-
 101 trode/electrolyte interface (Fig. 2(a)) [28]. Consequently, both the
 102 accessible surface features and pore size distribution of electrode
 103 materials would influence the capacity of an EDLC. Owing to the
 104 easy accessibility, simple processing, and high chemical stability,
 105 carbon materials including activated carbon, carbon nanotubes
 106 (CNTs) and graphene are usually extensively employed as elec-
 107 trode materials of EDLCs [29–31]. The physical process during
 108 charging/discharging endows EDLCs with high power density.
 109 However, the energy density of EDLCs is usually low due to the
 110 limited specific surface area of electrode materials in the pro-
 111 cess of electrochemical contact with electrolyte [32]. Differently,
 112 pseudo-capacitive active materials, such as conducting polymers
 113 and transition metal oxides, generate pseudo-capacitance from the
 114 reversible Faradaic reactions, resulting in relatively high energy
 115 density. Nevertheless, their low conductivity leads to low power
 116 density. Therefore, the incorporation of pseudo-capacitive mate-
 117 rials into carbon architectures is desired to improve the overall
 118 performance of the SC electrodes.

119 Compared with SCs, LIBs generally possess higher energy
 120 density [7,35]. A conventional LIB often uses carbon material and
 121 lithium-metal oxide as anode and cathode, respectively, in which
 122 lithium ions reversibly extract and insert between two electrodes
 123 along with the removal and addition of electrons (Fig. 2(b)). With
 124 an analogous reaction mechanism to LIBs, sodium-ion batteries
 125 (SIBs) are receiving considerable attention and have been regarded
 126 as one of the most prospective alternatives for energy storage due
 127 to the low cost and abundant resources of sodium [36]. However,
 128 the energy density for both batteries is far from the requirements
 129 of mobile electronic devices despite that the energy density
 130 of insertion-type LIBs has reached nearly to their theoretical
 131 value. Compared to the cathodes of LIBs or SIBs with a single-
 132 ion-intercalation reaction mechanism, whose capacities are less
 133 than 250 mAh g⁻¹ [37], S and O₂ based on multi-ion conversion

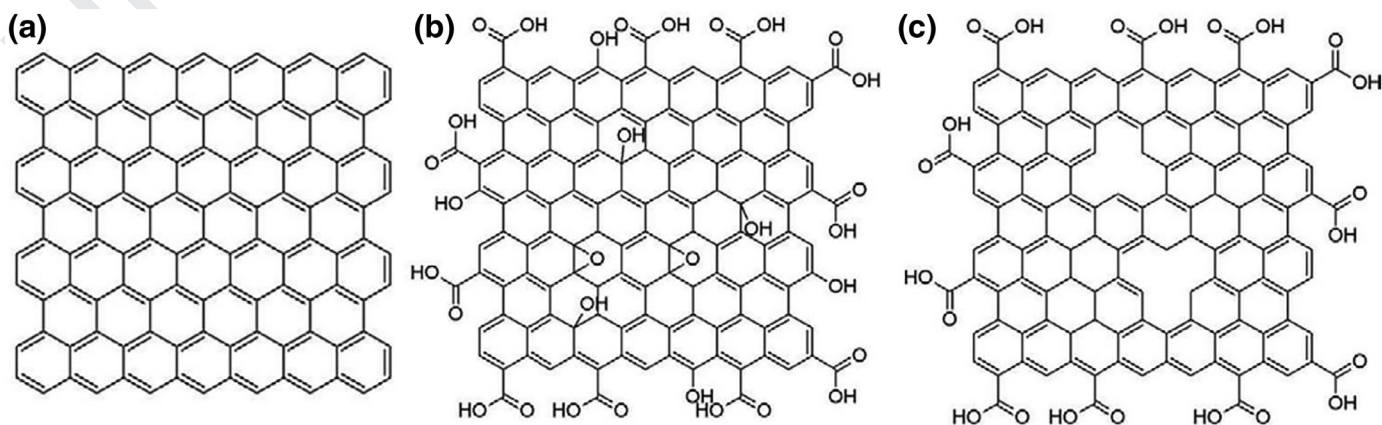


Fig. 1. Structural models of (a) graphene, (b) graphene oxide (GO) and (c) reduced graphene oxide (RGO) [24].

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