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Selective hydrogenation of biomass-derived 5-hydroxymethylfurfural using palladium catalyst supported on mesoporous graphitic carbon nitride^{\Rightarrow}

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ABSTRACT

Selective hydrogenation of biomass-derived 5-hydroxymethylfurfural (HMF) to 2,5-dihydroxymethyltetrahydrofuran (DHMTHF) with 96% selectivity and a complete HMF conversion is obtained over palladium catalyst supported on mesoporous graphitic carbon nitride (Pd/mpg- C_3N_4) under pressured hydrogen atmosphere in aqueous media. The excellent catalytic performance of Pd/mpg- C_3N_4 is attributed to hydrogen bonding-related competitive interactions between reactant HMF and "intermediate" 2,5dihydroxymethylfuran (DHMF) with the support mpg- C_3N_4 , which leads to a deep hydrogenation of DHMF to DHMTHF.

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1 1. Introduction

The production of liquid fuels and organic chemicals from plen-2 3 tiful and renewable biomass is a matter of growing interest to 4 reduce dependence on fossil fuel sources [1-4]. Biomass is one 5 of the most abundant carbon-containing renewable resources on earth for the production of chemicals and fuels [5,6]. A recent 6 review critically discussed nano-scale metal-catalysts for valoriza-7 8 tion of biomass-related cellulose, chitin, lignin and lipids [7]. The platform molecule 5-hydroxymethylfurfural (HMF), a typical rep-9 resentative of the furan family, is viewed as one of the key pre-10 11 cursors for the production of chemicals and liquid transportation fuels [8–10]. It can be converted into 2,5-dihydroxymethylfuran 12 13 (DHMF) and 2,5-dihydroxymethyl-tetrahydrofuran (DHMTHF) with 14 further hydrogenation (Fig. 1) [11,12]. Typically, DHMTHF has been used as a high value added chemical with important applications 15 as a solvent as well as polymer monomer [13,14]. In addition, 16

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DHMTHF can be converted to 1,6-hexanediol which is an important monomer for special applications [11,15–20].

The reaction of HMF to DHMTHF has been studied extensively 19 over various metal catalysts. Previously, Nakagawa and Tomishige 20 investigated selective reduction HMF into DHMTHF by using Ni-21 Pd bimetallic catalysts [11]. Dumesic and co-workers developed 22 monophasic and biphasic reactor systems for selective transforma-23 tion of HMF into DHMTHF over ruthenium, palladium, and plat-24 inum catalysts [12]. Xu and co-workers achieved the conversion 25 of fructose to DHMTHF by a combination of fructose dehydration 26 and HMF hydrogenation [21]. Very recently, the conversion of HMF 27 to DHMTHF was also investigated over palladium immobilized on 28 metal-organic frameworks [22]. 29

Recently, selective hydrogenations of phenol [23-26], nitrophe-30 nol [29], quinolone [30], nitroarenes [31], phenylacetylene [32], 31 benzoic acid [33], styrene [34], and 2-methylfuran [34] were re-32 ported by using mesoporous graphitic carbon nitride (mpg-C₃N₄) 33 supported transition metal nanoparticles owing to the unique 34 properties of mpg-C₃N₄ such as a large surface area and accessi-35 ble crystalline pore walls. Recently, Yan and co-workers reported 36 mesoporous, nitrogen-containing carbon materials from chitin car-37 bonization for heavy-metal (CrVI, HgII, PdII) removal and styrene 38 epoxidation [35]. In addition, the presence of electron-rich nitro-39 gen atoms in the supports can enhance π -binding ability, improve 40 basicity and hydrophilicity, and modify interactions between metal 41 sites, reactant, intermediate, product, and support [23-34,36,37]. 42

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Fig. 1. Molecular interactions in the hydrogenation of HMF over Pd/mpg-C₃N₄.

In this research, mpg-C₃N₄ supported palladium (Pd/mpg-C₃N₄) 43 44 was investigated as bifunctional catalyst for selective hydrogenation of HMF to DHMTHF under pressured hydrogen atmosphere 45 yielding DHMTHF selectivity of 96% with a complete HMF conver-46 sion (Fig. 1). Our results further indicated that the observed excel-47 lent catalytic performance of Pd/mpg-C3N4 is presumably related 48 to hydrogen bonding-related competitive interactions between re-49 actant HMF and "intermediate" DHMF with the support mpg-C₃N₄, 50 51 which leads to a deeper DHMF hydrogenation to DHMTHF (Fig. 1).

52 2. Experimental

53 2.1. Catalyst preparation

54 $mpg-C_3N_4$: mpg-C_3N_4 was prepared according to the literature 55 method [37].

⁵⁶ $Pd/mpg-C_3N_4$: K₂PdCl₄ (63 mg) in H₂O (40 mL) was treated with ⁵⁷ activated mpg-C₃N₄ (500 mg) and the mixture was stirred for 8 h ⁵⁸ at 80 °C. Then NaBH₄ (40 mg) solution was added to this suspen-⁵⁹ sion at 0 °C and stirred for 4 h to synthesize Pd/mpg-C₃N₄. Finally, ⁶⁰ Pd/mpg-C₃N₄ (Pd 4.1 wt% based on ICP–AES) was separated by fil-⁶¹ tration, washed with distilled water and dried at 100 °C overnight ⁶² under vacuum.

63 2.2. Characterization of catalyst

The Brunauer–Emmett–Teller (BET) surface area measurements 64 were performed with N₂ adsorption-desorption isotherms at 77 K 65 (SI-MP-10/PoreMaster 33, Quantachrome), after degassed under 66 67 vacuum at 423 K for 12 h. The specific BET surface areas were evaluated using the method in the p/p_0 range from 0.05 to 0.3. 68 X-ray diffraction (XRD) patterns were obtained with PANalytical 69 70 X'pert Pro multipurpose diffractometer at 40 KV and 40 mA, using 71 Ni-filtered Cu-K α radiation ($\lambda = 0.15418$ nm). High-resolution trans-72 mission electron microscopy (HRTEM) was recorded using a JEM-73 2100HR instrument. Samples for HRTEM analysis were prepared by 74 placing a drop of the suspension sample in ethanol onto carboncoated Cu grids, followed by evaporating the solvent. X-ray photo-75 electron spectroscopy (XPS) data was obtained with Kratos Axis Ul-76 77 tra (DLD) photoelectron spectrometer operated at 15 kV and 5 mA at a pressure of about 5×10^{-9} torr using Al K α as the exciting 78 source. The binding energies were referenced to the C 1s photo-79 electron peak (284.6 eV). Inductively coupled plasma-optical emis-80 81 sion spectroscopy (ICP-OES) analysis was performed with Perkin-Elmer Optima 8000 instrument. 82

83 2.3. Selective hydrogenation of HMF to DHMTHF

The hydrogenation of HMF under H_2 was conducted in a 60 mL stainless steel autoclave reactor. HMF (63 mg, 0.5 mmol), Pd/mpg- C_3N_4 (30 mg, Pd 4.1 wt%) and water (3 mL) were introduced into the reactor, which was sealed, purged with H_2 three times, and pressurized with H_2 (1.0 MPa) at room temperature, and then heated to the desired reaction temperature. The reactor was maintained at the desired temperature for 4 h. After the reaction, the reactor was cooled to room temperature. Products were separated by filtration and water-soluble products were analyzed by HPLC and liquid chromatography-mass spectrometer (LC-MS). 93

2.4. Reusability of the catalyst

After reaction, the catalyst $Pd/mpg-C_3N_4$ was separated from 95 the reaction mixture, and washed with de-ionized water and 96 ethanol, dried at 60 °C over night in a vacuum oven. Then, the recovered catalyst was used for the next cycle under the same conditions. 99

2.5. Analysis of product

HMF and the hydrogenation products were determined by HPLC 101 (Shimadu LC-20AT) equipped with UV and refractive index (RI) de-102 tectors. The analysis was conducted with a Shodex Sugar SH-1011 103 column ($300 \times 8 \text{ mm}$) using HPLC grade H₂SO₄ (0.005 M) water so-104 lution as the eluent and a flow rate of 0.5 mL/min at a column 105 temperature of 50 °C. The conversion of HMF was determined by 106 a UV detector (284 nm); whereas, the concentrations of products 107 such as DHMF, DHMTHF and hexanetriol (HT) were monitored by 108 an RI indicator. 109

3. Results and discussion

3.1. Catalyst characterization

As shown from N₂ adsorption/desorption isotherm (Fig. 2), 112 the Brunauer–Emmett–Teller (BET) surface area of mpg-C₃N₄ and 113 Pd/mpg-C₃N₄ are 145 m²/g and 119 m²/g, respectively. Moreover, 114 the BET surface area of Pd/mpg-C₃N₄ decreases from 119 m²/g for 115 the fresh one to 98 m²/g for the recovered one after five-time recycling, indicating the adsorption of humins formed on the surface 117 of Pd/mpg-C₃N₄ through the reaction [12]. 118

X-ray powder diffraction (XRD) patterns of mpg-C₃N₄ and 119 Pd/mpg-C₃N₄ are compared in Fig. 3. For mpg-C₃N₄, the peak at 120 27.4° was a characteristic peak (002) corresponding to the stack-121 ing of conjugated inter-layers; whereas, the peak at 13.1° was in-122 dexed as (100) showing in-plane ordering of tri-s-triazine units 123 (JCPDS 87-1526) [38-40]. Notably, the diffraction peaks of palla-124 dium species in Pd/mpg- C_3N_4 are unobserved (Fig. 3), which is 125 presumably due to the small nanoparticles size and high disper-126 sion of noble nanoparticles on the support surface. In addition, the 127 XRD patterns of the recovered Pd/mpg-C₃N₄ are almost the same 128 as those of fresh one, indicating no apparent loss of crystallinity 129 for the recovered catalyst (Fig. 3). 130

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