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Liquid phase synthesis of dendritic nickel carbide alloy with high conductivity for advanced energy storage

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ABSTRACT

Alloy materials have attracted increasing attentions because they possess superior electrical conductivity which can contribute to excellent electrochemical performance. Herein a dendritic Ni₃C alloy material has been prepared by the pyrolysis of nickel acetylacetonate employing oleylamine as a reductant and 1-octadecene or octadecane as the solvent. The current-voltage curves indicating that the electrical conductivity of Ni₃C is higher than that of nickel oxide. Electrochemical testing indicates that a high specific capacity of 390 C/g is found in alkaline electrolyte at 0.5 A/g, and deliver excellent rate characteristic as well as cycle life. The excellent electrochemical performance may be attributed to its high electrical conductivity and dendritic nanostructure that can promote diffusion of electrolyte ions. In addition, the AC//Ni₃C asymmetric supercapacitor has been assembled at a cell voltages between 0 and 1.6 V, achieving a maximum energy density of 37 Wh/kg (at a power density of 0.3995 kW/kg), and this manifests that the Ni₃C alloy is a promising electrode material for electrochemical energy storage.

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1. Introduction 1

2 It is a trend that electrochemically active electrode materials play an important role for high-performance supercapacitors. 3 Therefore, numerous efforts from researchers have been made 4 to develop the electrode materials that can possess low prices, 5 less pollution and prominent energy storage capacity. Nickel ox-6 ide (NiO), as a common electrode material, has been treated as 7 one of the most promising electrode materials for electrochemical 8 capacitor applications on account of its superior theoretical spe-9 cific capacitance [1], low cost, and outstanding thermal and chem-10 ical stability [2-4]. Nevertheless, the intrinsic high electrical re-11 sistances of nickel oxides restrict their charge-discharge rate in 12 a higher current density which is adverse for high-power energy 13 storage applications. Based on this consideration, many researchers 14 15 have fabricated a mass of composite materials by adding the high-16 conductivity carbon-based materials, such as three-dimensional carbon nanotube networks supported nickel oxide [5], carbon nan-17 otubes/NiO nanocomposites [6], microtubular carbonized kapok 18 fiber/NiO composites [7]. Although these composites can improve 19 20 the electrical conductivity to some extent, the effect is still un-21 satisfactory. Most commercial supercapacitors utilize carbon-based materials, owing to their large specific areas, high electrical con-22

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http://dx.doi.org/10.1016/j.jechem.2017.03.019 2095-4956/© 2017 Published by Elsevier B.V. and Science Press. ductivity and low costs. But the specific capacitances of carbonbased supercapacitors are restricted by their less electrochemically active nature [8]. Therefore, it is a challenge to exploit new electrode materials with both high electrical conductivity and specific capacitances.

For recent years, transition metal carbides, are often referred to as "interstitial alloys" [9], which are prepared by integrating carbon atoms into the interstitial sites of their parent metals [10]. They have been considered as interesting active materials for electrodes owing to their high melting point, high electrical conductivity and chemical stability as well [9,11]. Among them, nickel carbides, as a sort of promising electrode material, hold a mass of 34 metallic bonds between Ni and C elements. The Ni combined by 35 metallic bonds could provide free electrons and greatly improving 36 electrical conductivity [12,13]. The high electrical conductivity can result fast electron transfer for high-rate operation, leading to better rate capability. However, so far, there are almost no reports on applications in supercapacitors.

On the basis of mentioned above, a dendritic Ni₃C alloy material was synthesized via a liquid phase synthesis method. The obtained Ni₃C exhibits higher electrical conductivity than nickel oxides, and can achieve a high specific capacity, excellent rate capability and long cycle life. Furthermore, an asymmetric supercapaci-45 tor device based on Ni₃C as positive electrode and activated carbon 46 (AC) as negative electrode was fabricated and displayed excellent 47 cycling stability, upper energy and power density. It demonstrated 48

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that such an alloy material would be a potentially promising in
energy storage system applications. Our study also provides a new
thinking to explore other alloy material for electrochemical energy
storage.

53 2. Experimental

54 2.1. Synthesis of the Ni₃C particles

Ni₃C particles were synthesized through the following process: 55 56 0.5 g acetylacetonate hydrate (Ni(acac)₂·*x*H₂O, 98%, TCI America), 57 5 mL of oleylamine (97% primary amine, Acros) and either 5 mL 58 of 1-octadecene (ODE, 90%, Sigma-Aldrich) or 3.98 g of octadecane 59 (ODA, 99%, Sigma-Aldrich) were mixed in a three-necked roundbottomed flask. The mixture was degassed before backfilling with 60 nitrogen and then heated to 270/250 $^\circ C$ for 5/8 h. The product was 61 purified using ethanol to flocculate, followed by redispersion in 62 hexanes. So after cooling to room temperature, the product was 63 centrifuged firstly with ethanol several times and centrifuged sub-64 sequently with normal hexane several times. Then the sample was 65 dried at 80 °C for 12 h in vacuum oven [14]. 66

67 2.2. Working electrode preparation

Electrode was prepared by coating electrode slurries (80 wt%) 68 active material, 7.5 wt% carbon black, 7.5 wt% conducting graphite 69 70 and 5 wt% of polytetrafluoroethylene with a few drops of ethanol) 71 on open-cell nickel foam, pressed at 10 MPa, and then dried at 60 °C for 12 h. Each electrode contained 4 mg of the electro-active 72 73 material and had a geometric surface area of 1 cm². Electrical conductivity of samples is inspected by current-voltage (I-V) test; the 74 75 working electrodes were prepared as follows: the sample (200 mg) 76 was crushed into wafer in the mould; wafers held uniform diame-77 ter (\sim 1 cm) and thickness (\sim 2 mm); then put the wafer in the mid-78 dle of two stainless steel sheets, and tested in the electrochemical 79 working station.

80 2.3. Structure characterization and electrochemical measurements

Crystallite structures were determined by X-ray diffraction 81 (XRD; D/MAX 2400, Rigaku, Japan). The microstructures were char-82 acterized with scanning electron microscopy (SEM, JEOL, JSM-83 6701F, Japan) and transmission electron microscope (TEM, JEOL, 84 JEM-2010, Japan) equipped with Selected Area Electron Diffrac-85 tion (SAED). The pore properties, including the BET surface area 86 and pore size distribution were investigated volumetrically by 87 ASAP 2020 nitrogen adsorption/desorption experiments. The chem-88 89 ical state of the products was investigated by X-ray photoelectron spectroscopy (XPS, ESCALAB 250, Thermo VG). The electro-90 chemical properties of samples, including cyclic voltammetry (CV), 91 galvanostatic charging and discharging (GCD) tests, electrochem-92 93 ical impedance spectrum (EIS) and cyclic stable were evaluated 94 by a Chen-hua CHI 760D electrochemical workstation in a threeelectrode cell in the 6 M KOH aqueous electrolyte, in which plat-95 inum foil and saturated calomel electrodes were used as the 96 97 counter and reference electrodes, respectively. The specific ca-98 pacity values of a single electrode were calculated as follows: $C_{\rm m} = (I \times \Delta t)/(\Delta V \times m)$, where $C_{\rm m}$ (C/g) is the charge capacity, I (A) 99 is the discharge current, m (g) is the active material mass, Δt (s) 100 101 is the discharge time.

102 *2.4.* Preparation of the asymmetric supercapacitor and the relevant calculations

The ASC was assembled using Ni₃C as the positive electrode $(m_+ = 4.0 \text{ mg})$ and activated carbon as the negative electrode

 $(m_{-} = 4.13 \text{ mg})$ in 6 M KOH. The mass loading for the positive and 106 negative electrodes was optimized according to equation: 107

$$\frac{m_+}{m_-} = \frac{C_- \times \Delta V_-}{C_+ \times \Delta V_+} \tag{1}$$

And, the energy density *E* was calculated from the following 108 equation: 109

$$E = \frac{1}{2}C_{\rm m} \cdot \Delta V^2 \tag{2}$$

The power density *P* which was determined from the constant 110 current charge/discharge cycles is as follows: 111

$$P = \frac{E}{\Delta t} \tag{3}$$

Here, *E* (Wh/kg) is the energy density, *P* (W/kg) is the power 112 density. 113 The coulombic efficiency (η) is determined as following equa-114

tion: 114

$$\eta = \frac{q_{\rm d}}{q_{\rm c}} \times 100\% \tag{4}$$

where q_d and q_c are discharge and charge specific capacity, respectively.

3. Results and discussion 118

3.1. Characterization of Ni₃C particles

The XRD patterns of Ni₃C samples with different synthesis 120 conditions are presented in Fig. 1(a). It is found that the loca-121 tion of all diffraction peaks is consistent except for discrepant 122 crystallinity, indicating that the uniform phase is synthesized 123 at different reaction temperatures and times. Fig. 1(b) shows 124 the XRD pattern of representative sample with 270 °C 8 h. The 125 product possesses some legible diffraction peaks, which can be 126 well indexed as (110), (006), (113), (116), (300), (119), (306), 127 (223), (0012), and (226) planes of rhombohedral Ni₃C (PDF 128 #06-0697). SEM images indicate that the as-synthesized Ni₃C 129 material consists of loosened particles structure (Fig. 1c). There 130 are plentiful channels between particles, which facilitate access of 131 electrolyte and avoid volume expansion in the process of Faradaic 132 reaction. The average size of Ni₃C sample by Zetasizer Nano 133 3600 is 268.5 nm, which is larger than that of SEM results. It is 134 because that the SEM test aims at observing the single particle 135 by naked eye. When tests the precise average size of the sample 136 by Zetasizer Nano 3600, sample is dissolved in water and tested. 137 If the dispersibility of samples in water is bad, the average size 138 is larger than that of SEM test results certainly. And there are 139 many factors to decide the tested results by Zetasizer Nano 3600, 140 such as temperature, concentration, dispersibility, the extent of 141 the particles aggregates. The TEM images of Ni₃C (Fig. 1d and e) 142 display the appearance of approximate dendritic structure with 143 abundant gaps. The dendritic structure of Ni₃C can improve the 144 specific surface area of material, which is benefit of improving 145 the specific capacity of electrode material. The lattice fringes 146 shown in Fig. 1(f) can be indexed to the (113) crystal planes of 147 the rhombohedral phase, which further confirms the formation 148 of crystalline Ni₃C. The blurry diffraction rings in SAED pattern 149 indicate the polycrystalline nature of the Ni₃C particles (Fig. 1g). 150 151

To further ascertain the chemical bonding states of every element in Ni₃C, the sample is confirmed by XPS test. The typical 153 Ni 2p, Ni 3p, O1s, C1s, Ni Auger signals are observed in the full 154 spectrum (Fig. S1), which manifests that these elements exist in 155 tested sample. The O element is derived from surface adsorption 156 when the sample is exposed to the air. Results reveal that the sample consists of Ni and C elements on the surface, which is in line 158

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