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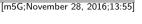


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# Polyaniline-based electrocatalysts through emulsion polymerization: Electrochemical and electrocatalytic performances

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#### ABSTRACT

One of the major challenges associated with fuel cells is the design of highly efficient electrocatalysts to reduce the high overpotential of the oxygen reduction reaction (ORR). Here we report Polyaniline (PANI) based micro/nanomaterials with or without transition metals, prepared by the emulsion polymerization and subsequent heat treatment. PANI microspheres with the diameter of about 0.7 µm have been prepared in basic (NH<sub>3</sub> solution) condition, using two different types of surfactant (CTAB, SDS) as the stabilizer, ammonium persulphate (APS) as oxidant with aniline/surfactants molar ratio at 1/1 under the hydrothermal treatment. PANI manorods, Fe–PANI, and Fe–Co–PANI have been synthesized in acidic (HCl) medium with aniline/surfactants molar ratio at 1/2 and polymerization carried out without stirring for 24 h. Products mainly Fe–Co–PANI has shown high current density with increasing sweep rate and excellent specific capacitance 1753 F/g at the scan rate of 1 mV/s. Additionally, it has shown high thermal stability by thermogravimetric analysis (TGA). Fe–PANI has been investigated for excellent performance toward ORR with four electron selectivity in the basic electrolyte. The PANI-based catalysts from emulsion polymerization demonstrate that the method is valuable for making non-precious metal heterogeneous electrocatalysts for ORR or energy storage and conversion technology.

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## 1 1. Introduction

Proton exchange membrane fuel cells (PEMFCs) are a kind of 2 3 promising devices with high efficiency energy conversion technology suitable for mobile and stationary applications. Two of the ma-4 5 jor issues still needing to be addressed for large-scale adoption are the cost and durability. The major contributing factor to these is-6 sues is the electrocatalyst needed for the cathodic oxygen reduc-7 tion reaction (ORR). Pt has been shown to be the best monometal-8 9 lic catalyst material for ORR with high activity and relatively good stability in the acidic environment of the PEMFC. However, there is 10 still a need for a more active, more stable, and less expensive cath-11 ode electrocatalysts in alkaline electrolyte to meet the demanding 12 cost and lifetime requirements, especially for automotive propul-13 14 sion power [1–3].

Non-precious metal (NPM) catalysts eliminate Pt-based electro catalysts completely to reduce costs, and have recently shown dra matic ORR activity improvements. This advancement is achieved

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*E-mail addresses:* rensz@dlut.edu.cn (S. Ren), haoce@dlut.edu.cn (C. Hao). <sup>1</sup> Fax: +86 411 84986492. or without transition metals, and by synthesizing the low cost electronically conductive polymers modified with non-precious metal [4–7]. Among the many approaches to prepare the NPM catalysts being explored, pyrolysis of cobalt- and iron-containing heteroatom polymer precursors (for example, porphyrins) has been the dominant route towards NPM catalysts [8-10]. The Dodelet group's impregnation and pyrolysis process combining Fe precursors and a nitrogen precursor has led to the largest beginning-oflife activity increases. However, there are still issues to be address for further advancement. One is that the nature of the active site in these NPM catalysts is still debated, as is the question of whether Fe is associated with the active site or with the means of creating such a site. The other key issues for NPM catalysts are mass transport losses and stability [11]. A polyaniline derived FeCo-C catalyst with relatively high durability (700 h) at 0.4 V in a H<sub>2</sub>-air fuel cell and a peak power density of 0.55 W/cm<sup>2</sup> at 0.38 V under pressurized pure oxygen have been reported [12]. But NPM catalyst durability is worse at higher potentials and for automotive purposes, because performances at less than 0.6 V are largely irrelevant. Therefore, stability of electrocatalysts need to been improved before commercialization of the fuel cell technology.

by carbon material and nitrogen doped carbon materials with

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Shehnaz et al./Journal of Energy Chemistry xxx (2016) xxx-xxx

40 Nanostructured electronically conductive polymers have gained 41 attention in recent years. Due to its enormous properties in sensors, field emission, light emitting diodes and capacitors, it became 42 43 one of most studied research topic in literatures [13,14]. Choosing nitrogen containing compound having aromatic carbon rings, 44 PANI is the best candidate for nanostructured conductive polymer, 45 having excellent electrochemical and ORR activity dependent on 46 its morphology [15]. PANI applications are based on its vast mor-47 48 phology such as nanorods, nanotubes, nanofibers, nanowires and nanospheres, dependent on its synthetic method [16]. Cheng et 49 50 al. have explained control synthesis of PANI nanofibers and nan-51 otubes and described its applications in lithium rechargeable bat-52 teries [17]. Mutyala et al. have demonstrated the synthesis and 53 electrochemical activity of nitrogen doped PANI toward ascorbic acid electro-oxidation [18]. Feng et al. have described the synthesis 54 of Nitrogen-doped carbon nanotubes/polyaniline composites, used 55 56 as electrode materials for biosensors and showed its high catalytic activity for oxidation of dopamine in a neutral environment [19]. 57 Zhou et al. have synthesized PANI nanofibers with high electrical 58 conductivity from CTAB-SDBS mixed surfactant [20]. Bagdanovic et 59 al. have prepared Au-PANI nanocomposite with high conductiv-60 ity (1.19 S/cm) and excellent electrocatalytic activity toward elec-61 62 trochemical  $O_2$  reduction through interfacial polymerization [21]. Silva et al. have prepared polyaniline-microspheres through elec-63 trochemical synthesis in the presence of iron sufate and citric acid 64 and described that iron oxide in polymeric matrix decreased the 65 thermal properties of the materials [22]. While describing the syn-66 67 thetic route for synthesis of PANI nanostructure, chemical and electrochemical polymerization of monomer with aid of either soft 68 template or hard template method has been used. Qiu et al. have 69 70 synthesized highly ordered polyaniline-nanorods by oxidative poly-71 merization in presence of sucrose stearate surfactant acting as a 72 soft template and acetone as solvent, demonstrated that concentration of sucrose stearate exhibited a strong influence on nanorods 73 diameter [23]. Soft template method includes emulsion [24,25], 74 micro-emulsion [26,27], diffusion polymerization [28], and interfa-75 76 cial polymerization which can be regarded as an efficient method 77 for preparing PANI nanostructure [29].

Emulsion polymerization is the most common process for pro-78 duction of dispersed polymers, also called latexes [30]. This pro-79 cess requires the use of amphiphilic molecule or surfactant that 80 81 have great importance in production and application of dispersed polymers. Surfactants play an important role in nucleation of la-82 83 tex particle, emulsification of monomer droplets and/or preformed 84 polymer, stabilization of polymer particles during polymerization 85 and self-life of products. Surfactant-assisted polymerization of ani-86 line provides improved colloidal solubility, conductivity, stability, processibility, and supramolecular structure of conducting poly-87 mer. Mixed surfactant (cationic, anionic) concentration and re-88 action medium (acidic, basic) are two important factors for the 89 formation of well controlled morphology of polyaniline. Spheri-90 91 cal morphology dominates in low surfactant concentration (in ba-92 sic media) while high surfactant concentration (in acidic media) 93 leads to nanorods formation. When concentration of surfactant is 94 low in an aqueous solution, the surfactants are located as separate molecules in air/water interface. This reduces the surface ten-95 96 sion since it is larger for water than for hydrocarbons. Increasing the surfactant concentration in solution further reduces the surface 97 98 energy until a critical value. At this point, the critical micelle concentration (CMC) is reached and aggregates of surfactant (micelle) 99 are formed which leads to formation of nanorods like morphology 100 [31]. 101

PANI-metal has been investigated due to its excellent applications both for electrochemical as well as for electrocatalytic activity but its synthesis is one of crucial step due to its insolubility in any solvent. Our main motivations are (i) to develop suitable environmental friendly synthetic route for synthesis of PANI-metal (metal must be non-precious=Fe, Co); (ii) synthesis of PANI-based materials of different morphologies with excellent electrochemical and electrocatalytical activities.

Here in, we reported the morphology control synthesis of PANI 110 and PANI-metal electrocatalysts in the presence of mixed surfac-111 tant, metal salt under acidic and basic media (nanorods and mi-112 crospheres), determined their enhanced electrochemical proper-113 ties and ORR activity for PEMFC. Our results demonstrate that the 114 Fe-Co-PANI exhibits high capacitive performance of 1753 F/g at 115 scan rate 1 mV/s as compared to Fe-PANI, PANI microspheres and 116 nanorods. Furthermore, Fe–Co–PANI presents a good cycling stabil-117 ity with 89% of capacity retention after 1000 cycles, much higher 118 than PANI microspheres (60%). 119

# 2. Experimental

#### 2.1. Chemical reagents

The ammonia solution (25%), ethanol (AR), HCl (30%), aniline, 122 ammonium persulphate (APS), iron nitrate hexahydrate  $Fe(NO_3)_2$  123 ·  $6H_2O$ , cobalt nitrate hexahydrate  $Co(NO_3)_2$  ·  $6H_2O$ , Ferric chloride FeCl<sub>3</sub>, Sodium dodecyl sulphate (SDS) and cetyltrimethyl ammonium bromide (CTAB) were gained from Damo Reagent, Tianjin, 126 China. Water used in the whole experiment was doubly distilled. 127

## 2.2. Synthesis of PANI microspheres

In a typical procedure 0.5 mL aniline was added in 10 mL of 129 0.008 M ammonia solution. 5 mL of 0.005 M CTAB and 5 mL of 130 0.0042 M SDS were added into the above solution under continuous stirring and sonicated about 15 min. 5 mL of 0.007 M APS dissolved into above reaction mixture, transferred into autoclaves and put under thermal treatment at about 85 °C for 5 h in oven. 134

## 2.3. Synthesis of PANI nanorods

5 mL of 0.0084 M SDS and 5 mL of 0.01 M CTAB were added into 35 mL aqueous solution of 0.027 M HCl. 0.5 mL aniline was added after 10 min at room temperature under continuous stirring. Put into sonication for about 15 min. 10 mL of 0.02 M APS was added into above solution and left the solution for 3 h polymerization. 140

#### 2.4. Synthesis of Fe–PANI nanorods

The same procedure as described for polyaniline nanorods just the same procedure as described for polyaniline nanorods just the solution under stirring added 15 mL of 0.016 M and  $Fe(NO_3)_2$ . 10 mL of 0.02 M APS was added after 1 h stirring and put the reaction mixture without stirring for 24 h. the same set of the set of the

# 2.5. Synthesis of Fe-Co-PANI nanorods

All procedure is the same as polyaniline nanorods, just changed 147 after aniline addition and sonication under stirring, added 10 mL 148 of  $0.061 \text{ M Co}(\text{NO}_3)_2$ . 10 mL of  $0.0053 \text{ M FeCl}_3$  and 10 mL of 0.02 M 149 APS were added after half an hour. Put reaction 24 h without stirring. 151

All PANI samples were washed with water and ethanol several 152 times, dried at 60 °C for 8 h. 0.1 g powder of all as synthesized 153 samples was put under nitrogen atmosphere at heat treatment of about 500 °C to produce polyaniline-based electrocatalysts. 155

## 2.6. Characterization

The morphology and structure of as-prepared PANI (microspheres, nanorods) and PANI-metal (Fe, Fe–Co) were investigated by means of scanning electron microscopy (SEM), and Fourier transform infrared spectroscopy (FT-IR). SEM images were taken using a QUANTA 450 (FEI, America), which was together with Energy Dispersive Spectroscopy (EDS) to observe the chemical composition of samples. N<sub>2</sub> adsorption–desorption measurements were

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