Journal of Energy Chemistry xxx (2016) xxx-xxx



Contents lists available at ScienceDirect

Journal of Energy Chemistry

journal homepage: www.elsevier.com/locate/jechem



http://www.journals.elsevier.com/ journal-of-energy-chemistry.

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ARTICLE INFO

Article history: Received 28 July 2016 Revised 13 September 2016 Accepted 14 September 2016 Available online xxx

Keywords: Au/Cu₂O nanocomposites Galvanic replacement reaction Liquid-solid interfacial reaction Crystal plane effect Aerobic oxidation of benzyl alcohol

ABSTRACT

Au nanostructures were prepared on uniform Cu₂O octahedra and rhombic dodecahedra via the galvanic replacement reaction between HAuCl₄ and Cu₂O. The compositions and structures were studied by Scanning Electron Microscope (SEM), Transmission Electron Microscope (TEM), High-Resolution Transmission Electron Microscope (HRTEM), X-Ray Diffraction (XRD), X-Ray Absorption Spectroscopy (XAS), X-ray Photoelectron Spectroscopy (XPS) and in-situ DRIFTS spectroscopy of CO adsorption. Different from the formation of Au-Cu alloys on Cu₂O cubes by the galvanic replacement reaction (ChemNanoMat 2 (2016) 861-865), metallic Au particles and positively-charged Au clusters form on Cu₂O octahedra and rhombic dodecahedra at very small Au loadings and only metallic Au particles form at large Au loadings. Metallic Au particles on Cu₂O octahedra and rhombic dodecahedra are more active in catalyzing the liquid phase aerobic oxidation reaction of benzyl alcohol than positively-charged Au clusters. These results demonstrate an obvious morphology effect of Cu₂O nanocrystals on the liquid-solid interfacial reactions and prove oxide morphology as an effective strategy to tune the surface reactivity and catalytic performance.

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1. Introduction

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Metal alloys generally exhibit advantageous properties compared to their monometallic counterparts [1] and thus great effects have been devoted in the synthesis of catalytic metal alloys. Conventional methods mostly involve complex procedures or harsh preparation conditions [2–6], and galvanic replacement reactions employing metal nanoparticles have recently emerged as a relative mild method to fabricate metal alloy nanoparticles [7–9]. Different from the metallic bond, the ionic bond will get much weakened in water with a large dielectric constant and thus galvanic replacement reactions employing metal oxide particles should occur more facilely than those employing metal particles. On the basis of such considerations, we successfully developed a very mild method to fabricate Au–Cu alloys on Cu₂O cubes via the galvanic

http://dx.doi.org/10.1016/j.jechem.2016.09.012

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replacement reaction between HAuCl₄ and Cu₂O at ambient temperature in which the formed Au–Cu alloy nanoparticles exhibited high catalytic activity in liquid phase aerobic oxidation reaction of benzyl alcohol [10].

Rich morphologies of uniform Cu₂O nanocrystals, including uniform cubes [11,12], octahedra [13,14] and rhombic dodecahedra [15], were successfully synthesized. Employing various Cu₂O nanocrystals as models, we have demonstrated strong crystal plane effect of Cu₂O nanocrystals on their surface reactivity [16-20] and catalytic performance [21-23], and then generalized a concept of crystal plane-controlled surface reactivity and catalytic performance of oxide catalysts [24,25]. The galvanic replacement reaction between HAuCl₄ and Cu₂O involves surface reactions on Cu₂O surface and the morphology of Cu₂O particles and exposed crystal planes should be expected to affect the galvanic replacement reaction and the resulting nanostructures. In this paper we studied the galvanic replacement reactions between HAuCl₄ and uniform Cu₂O octahedra and rhombic dodecahedra, whose results were compared with the previous results of the galvanic replacement reaction between HAuCl₄ and uniform Cu₂O cubes [10]. The morphology/crystal plane of Cu2O nanocrystals were observed to strongly affect the galvanic replacement reaction and subsequently the structures and catalytic performances of resulting Au nanostructures.

Please cite this article as: Z. Zhang et al., Morphology-dependent structures and catalytic performances of Au nanostructures on Cu₂O nanocrystals synthesized by galvanic replacement reaction, Journal of Energy Chemistry (2016), http://dx.doi.org/10.1016/j.jechem.2016.09.012

^{*} This work was supported by the National Basic Research Program of China (2013CB933104), the National Natural Science Foundation of China (21525313, 21173204, 21373192, U1332113), MOE Fundamental Research Funds for the Central Universities (WK2060030017) and Collaborative Innovation Center of Suzhou Nano

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9 **2. Experimental**

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40 2.1. Sample preparation

All chemicals were purchased from Sinopharm Chemical Reagent Co., Ltd. and used without further purification.

2.1.1. Surfactant-free Cu₂O nanocrystals

Cu₂O octahedra were synthesized with the procedure reported by Zhang et al. [14]. Typically, NaOH aqueous solution (2.0 mol/L; 10 mL) was added dropwise into CuCl₂ aqueous solution (0.01 mol/L; 100 mL) containing 4.44 g PVP ($M_W = 30,000$) at 55 °C. After stirring for 0.5 h, ascorbic acid solution (0.6 mol/L; 10 mL) was added dropwise into the solution. The resulting solution was stirred at 55 °C for 3 h. The resulting precipitate was collected by centrifugation and decantation and was then washed with distilled water and absolute ethanol and finally dried under vacuum at room temperature for 12 h (denoted as o-Cu₂O-PVP). The synthesis of Cu₂O rhombic dodecahedra followed the procedure reported by Liang et al. [15]. Typically, CuSO₄ (1 mmol) was dissolved in water (40 mL) to form a clear solution, into which OA (4 mL) and absolute ethanol (20 mL) were added successively with vigorous stirring. When the mixture was heated to 100 °C, an aqueous solution of NaOH (10 mL; 8 mmol) was added. After 5 min, an aqueous solution (30 mL) containing D-(+)-glucose (3.42 g) was added under constant stirring. The mixture reacted for another 60 min and a brick-red color gradually appeared. The resulting precipitate was collected by centrifugation and decanting, then washed with distilled water and absolute ethanol, and finally dried in vacuum at room temperature for 12 h (denoted as D-Cu₂O-OA). A controlled oxidation process carried out under an atmosphere consisting of 4% O₂ and 8% C₃H₆ balanced with N₂ was developed to remove the capping ligands on o-Cu₂O-PVP and D-Cu₂O-OA according to our previous literatures [22,23,26]. Typically, Cu₂O nanocrystals (200 mg) were placed in a U-shaped quartz microreactor and purged in the stream of $C_3H_6+O_2+N_2$ gas mixture $(C_3H_6:O_2:N_2=2:1:22$, flow rate: 50 mL/min) at room temperature for 30 min, and then heated to the desirable temperature (o-Cu₂O-PVP: 200 °C; D-Cu₂O-OA: 215 °C) at a rate of 5 °C/min and kept for 30 min, then the stream was switched to pure Ar (flow rate: 30 mL/min) in which the sample was cooled down to room temperature. The acquired octahedral and dodecahedral Cu2O nanocrystals were denoted as o-Cu2O and D-Cu2O, respectively.

2.1.2. Au/Cu₂O nanocomposites

Au/Cu₂O nanocomposites were synthesized with our reported procedure [10]. Typically, $50 \, \text{mg}$ o-Cu₂O or D-Cu₂O nanocrystals were placed in a 250 mL conical flask containing 40 mL absolute ethanol and 4.2 mL water. The mixture was adequately dispersed under ultrasonication for 10 min and then magnetically stirred at room temperature. Then $5.8 \, \text{mL}$ HAuCl₄ aqueous solution of calculated concentrations was added dropwise to the above mixture. After an additional reaction for $30 \, \text{min}$, the solid product was collected by rinse centrifugation cycles with water and absolute ethanol and then dried in vacuum for $12 \, \text{h}$ at room temperature. The acquired $\text{Au/Cu}_2\text{O}$ nanocomposites were denoted as $\text{Au/o-Cu}_2\text{O-}x$ and $\text{Au/d-Cu}_2\text{O-}x$ (x is the calculated $\text{Au:Cu}_2\text{O}$ weight ratios).

2.2. Structural characterization

Composite compositions were analyzed on an Optima 7300 DV inductively coupled plasma atomic emission spectrometer (ICP-AES). Power X-ray diffraction (XRD) patterns were acquired on a Philips X'Pert PROS diffractometer using a nickel-filtered Cu

 $K\alpha$ (wavelength: 0.15418 nm) radiation source with the operation voltage and operation current being 40 kV and 50 mA, respectively. X-ray photoelectron spectroscopy (XPS) were performed on an ESCALAB 250 high performance electron spectrometer using monochromatized Al K α ($h\nu = 1486.7 \text{ eV}$) as the excitation source. The likely charging of samples was corrected by setting the binding energy of the adventitious carbon (C 1s) to 284.8 eV. Scanning electron microscope (SEM) images were obtained on a JEOL JSM-6700 field emission scanning electron microscope. Transmission electron microscopy (TEM) and high-resolution transmission electron microscopy (HRTEM) images were obtained on a JEM-2100F high resolution transmission electron microscope. In-situ DRIFTS measurements were performed on a Nicolet 6700 FT-IR spectrometer equipped with an in situ low-temperature DRIFTS reaction cell (Harrick Scientific Products, Inc.) in which the sample temperature could be controlled between 120 K and 773 K. 20 mg catalyst was loaded on the sample stage of the reaction cell and then the reaction cell was evacuated and the sample was cooled to 173 K whose DRIFTS spectrum was taken as the background spectrum. Then CO (1% CO/Ar) was introduced into the reaction cell by a leak valve to 300 Pa and the DRIFTS spectrum was recorded after CO adsorption reached the steady state at a resolution of 4 cm⁻¹ with over 256 scans using a MCT/A detector. X-ray absorption spectra (XAS) were collected in the fluorescence mode at BL14W1 beamline of Shanghai Synchrotron Radiation Facility (SSRF), China.

2.3. Catalytic performance evaluation

Catalytic performances of Au/Cu₂O nanocomposites in liquid phase aerobic oxidation of benzyl alcohol (BA) were evaluated in a stainless steel autoclave with a nominal volume of 50 mL. Typically, 0.5 mL BA, 20 mL deionized water and 50 mg as-synthesized Au/Cu₂O nanocomposites were mixed with 5 mL Na₂CO₃-NaHCO₃ buffer solution (pH = 9). Prior to the catalytic reaction, the autoclave was purged with pure O₂ for five times. The O₂ pressure was kept at 3 atm during the reaction and the reaction proceeded at 100 °C with a stirring rate of 1200 rpm. The reaction was terminated after 2 h and then the system was cooled down to room temperature. The reaction products were extracted with ethylacetate and then analyzed by a FID-equipped GC. Cu₂O octahedra and rhombic dodecahedra were found to slightly react with BA to produce benzaldehyde (BD) but the reaction ceased within 2 h, thus this amount of BA reacting with Cu2O octahedra and rhombic dodecahedra was deducted to calculate the BA conversion catalyzed by Au/o-Cu₂O and Au/d-Cu₂O nanocomposites.

3. Results and discussion

Our previous results showed that supported AuCu₃ and AuCu alloy particles were selectively formed respectively in Au/c-Cu₂Ox ($x \le 0.1\%$) and Au/c-Cu₂O-x (0.75% $\le x \le 1\%$) during the galvanic replacement reaction between HAuCl₄ and uniform Cu₂O cubes [10]. Thus in the present study, we prepared Au/(o or d)-Cu₂Ox nanocomposites with $x \le 1\%$. The actual Au loadings of various as-synthesized Au/(o or d)-Cu₂O-x nanocomposites were measured by ICP-AES. The results (Table 1) are close to the corresponding calculated values, indicating the complete reduction of HAuCl₄ by o-Cu₂O and D-Cu₂O nanocrystals via the galvanic replacement reaction $(6H^+(aq) + 2AuCl_4^-(aq) + 3Cu_2O(s) = 6Cu^2 + (aq) + 8Cl^-(aq) +$ $2Au(s) + 3H_2O(1)$). These results, together with our previous results on Cu₂O cubes [10], demonstrate that the galvanic replacement reaction between various Cu₂O nanocrystals and HAuCl₄ can adequately proceed in an ethanol-water mixture solution at ambient temperature.

As-Synthesized $Au/o-Cu_2O$ and $Au/d-Cu_2O$ nanocomposites were used as catalysts for the liquid phase aerobic oxidation of

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