Contents lists available at ScienceDirect



Journal of Molecular Catalysis A: Chemical

journal homepage: www.elsevier.com/locate/molcata



# Partial oxidation of methane over modified Keggin-type polyoxotungstates



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#### ARTICLE INFO

Article history: Received 20 March 2013 Received in revised form 5 August 2013 Accepted 6 August 2013 Available online 22 August 2013

Keywords: Methane Methanol Formaldehyde Oxygenates Partial oxidation Polyoxometalates

#### ABSTRACT

Partial oxidation of methane by molecular oxygen and nitrous oxide was studied in the presence of catalytic amounts of the Keggin-type heteropolyoxometalates of general formula  $[PW_{11}MO_{39}]^{(7-n)-}$  with M = Co(II), Ni(II), and Fe(III). The catalysts were prepared by refilling the vacant site of the lacunary precursor  $K_7PW_{11}O_{39}$  by the metal additives and characterized by <sup>31</sup>P NMR, UV-vis and IR spectra, XRD, TGA/DTA and cyclic voltammetry. The oxidation reaction was performed at atmospheric pressure at 873 or 923 K. Reaction products observed were methanol, formaldehyde, carbon oxides and water. Most prominent results are the following: (i) selectivity to oxygenates as high as 48% (conversion 5%) was obtained; (ii) cobalt and iron doped polyoxometalates were the most active and selective catalysts; (iii)  $N_2O$  was more reactive and selective than  $O_2$ . The activity rise was correlated with the increase of the oxidant character of the cluster metal. Kinetic study and catalyst behaviour suggested that reaction paths were different for nitrous oxide and molecular oxygen. For  $N_2O$ , methane would be oxidized by  $MO_2$ centres to methoxy species, precursors of both methanol and formaldehyde. For  $O_2$ , methane activation rather involves hydrogen abstraction by the lattice oxygen on M = O centres to form metal-methyl species, the key-intermediates in the oxidation processes.

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#### 1. Introduction

Catalytic oxidation of methane for the production of methanol or formaldehyde has received much attention in the recent decades [1–6]. Methanol is a key-intermediate in bulk and fine chemistry whereas methane constitutes one of the most abundant natural carbon resources [7–12]. Drawbacks for methane are its undesirable greenhouse gas properties and wastage. Also, in order to solve the twin problems of depletion of fossil fuels and global warming, catalytic oxidation of methane has been widely investigated by using homogeneous [13–16] and heterogeneous [17–21] catalysts under a variety of conditions. Oxidation of methane with biological enzymes has also been explored [22–25].

Many heterogeneous catalysts have been investigated for direct selective oxidation of methane to get high selectivity in C<sub>1</sub>-oxygenates [26–28]. However, the yield of C<sub>1</sub>-oxygenates still remains low, and CO and CO<sub>2</sub> are major products. Also there is a great need to develop better catalysts.

The main types of metal catalysts active for methane oxidation to C<sub>1</sub>-oxygenates have a degree of oxidation exceeding 3+. They include Pd, Mn, Co, Fe, V, Mo and Ga. Silica-supported V<sub>2</sub>O<sub>5</sub> and MoO<sub>3</sub> were found to be among the most active and selective catalysts for partial oxidation of methane to formaldehyde [29–32] by using either N<sub>2</sub>O [29,30] or molecular oxygen [31,32] as oxidants. The former is more active at low temperatures and the latter at high temperatures [33,34]. Silica-supported Fe<sub>2</sub>O<sub>3</sub> is also claimed as a good catalyst for mild oxidation of methane [28,32–34].

The mechanism for partial oxidation of methane to methanol or formaldehyde over metal oxide catalysts have been investigated by many researchers [35-37]. However, despite extensive experimental [38-42] and theoretical [43-48] studies, the chemical processes involved is not entirely understood and still gives rise to controversy. Some studies suggest that methane is directly oxidized to formaldehyde and methanol, and then to CO and CO<sub>2</sub> through consecutive reactions [36,37,46,47]. Others propose the existence of parallel-consecutive scheme [48,49]. Methane oxidation on PdO is believed to follow a redox mechanism of Mars-van Krevelen type [50,51].

Transition-metal-substituted molybdophosphoric heteropolyanions ( $PMo_{12-x}M_xO_{40}$ , M=Co, Zr) are reported to be

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active catalysts in the partial oxidation of methane [52–54]. However, these studies are relatively scarce. Therefore, in this work,  $CsPWo_{12-x}M_xO_{40}$  (M=Fe, Co, Ni) solids were evaluated as catalysts in the reaction of partial oxidation of methane to methanol and formaldehyde, using molecular oxygen and nitrous oxide as oxidants. The catalysts were characterized by X-ray diffraction (XRD), <sup>183</sup>W nuclear magnetic resonance (NMR), ultra violet–visible (UV–vis) and infra-red (IR) spectroscopy, thermal gravimetry analysis (TGA)/differential thermal analaysis (DTA) and cyclic voltammetry. Reaction paths to methanol and formaldehyde formation are suggested based on the polyoxometallates reactivity and characteristics.

#### 2. Experimental

#### 2.1. Preparation of catalysts

The acidic potassium salt of  $[PW_{11}O_{39}]^{7-}$  (abbreviated  $PW_{11}$ ), was prepared according to the literature method [54,55]. The lacunary heteropolycompounds modified with transition metal ions  $[PW_{11}O_{39}M]^{(7-n)-}$ ,  $[M=Ni^{2+}, Co^{2+}, or Fe^{3+}, n = oxidation state of M]$  (denoted  $PW_{11}M$ ), were obtained by addition of the metal nitrate according [56–58]. For the modified salts, an aqueous solution of the potassium salt  $K_7PW_{11}.xH_2O$  was treated with an aqueous solution of  $M(NO_3)_n$  under reflux.  $PW_{11}M$  samples were precipitated with caesium chloride. They were filtrated, washed with an ethanol/H<sub>2</sub>O (1/1) mixture and dried at 353 K.

 $K_7[PW_{11}O_{39}]$  (PW<sub>11</sub>). Elemental analysis: calc. (found) for  $K_7[PW_{11}O_{39}]$  (%): K, 7 (9.13); P, 1 (1.034); W, 68.2 (67.51).

 $Cs_4[PW_{11}O_{39}Fe]$  (PW<sub>11</sub>Fe). Elemental analysis: calc. (found) for  $Cs_4[PW_{11}O_{39}Fe]$  (%): Cs, 3.90 (4.12); Fe, 1.01 (1.62); P, 0.97 (0.94); W, 57.2 (58.70).

Cs<sub>5</sub>[PW<sub>11</sub>O<sub>39</sub>Co] (PW<sub>11</sub>Co). Elemental analysis: calc. (found) for Cs<sub>5</sub>[PW<sub>11</sub>O<sub>39</sub>Co] (%): Cs, 4.92 (5.22);Co, 1.57 (1.64); P, 0.86 (0.87).

 $Cs_5[PW_{11}O_{39}Ni]$  (PW<sub>11</sub>Ni). Elemental analysis: calc. (found) for  $Cs_5[PW_{11}O_{39}Ni]$  (%): Cs, 4.95 (6.02);Ni, 1.67 (1.64); P, 0.87 (0.86); W, 53.2 (56.47).

#### 2.2. Characterization

UV–vis spectra were recorded at 298 K on a UV–vis scanning spectrophotometer (Shimadzu UV-2100PC). A 2.5 mM reaction solution in acetonitrile of each catalyst was sampled, and the solution was diluted with 400 ml acetonitrile (0.5 mM). The absorption spectra were recorded with a Bio-rad FTS 60A spectrometer (spectral range =  $4000-300 \text{ cm}^{-1}$ ) using the KBr pellet technique. Powder XRD data were obtained with a XR Fischer diffractometer using Cu K $\alpha$  radiation in the range  $2\theta = 5-65^{\circ}$ . Thermogravimetric analyses were performed with a Setaram LabSys 2000 instrument. The measurements were done in nitrogen using a platinum crucible. The heating rate was 5 °C/min and the sample mass was 50 mg.

#### 2.3. Catalytic reaction

The reaction was conducted in a continuous fixed bed reactor at atmospheric pressure with a  $CH_4/O_2$  or  $CH_4/N_2O$  mixture (molar ratio 2.5/1) at a flow rate of 2l/h. The catalyst was pretreated in a flow of nitrogen at the reaction temperatures of 873 and 923 K with a flow rate of 1l/h. After the pretreatment the gaseous reactants entered the reactor via three mass flow controllers. The products were analyzed by a gas chromatograph (Shimadzu 14B) equipped with thermal conductivity (TCD) and flame ionization (FID) detectors. Carbon monoxide, dioxide and water were analyzed on a Porapak Q column and the oxygenate products on Carbosphere column. The experimental data were recorded after 8 h of reaction.



Fig. 1. IR spectra of heteropolytung states: (a)  $\mathsf{PW}_{11}$  , (b)  $\mathsf{PW}_{11}\mathsf{Ni}$  , (c)  $\mathsf{PW}_{11}\mathsf{Co}$  , and (d)  $\mathsf{PW}_{11}\mathsf{Fe}$ .

#### 3. Results and discussion

#### 3.1. Characterization of catalysts

The infrared spectra of polyoxometalates (Fig. 1) show strong absorption bands in the range 1100–700 cm<sup>-1</sup> region, assigned to W=O and W-O-W stretching vibrations, typical of the transition metal modified lacunary heteropolycompounds [59]. The  $v_{as}(P-O)$  mode, observed in the 1110–1040 cm<sup>-1</sup> region, is the most informative band in the spectra of the tungstophosphates. The vibration of the P–O bonds of the central PO<sub>4</sub> tetrahedron gives rise to only one band, at 1080 cm<sup>-1</sup>, in the spectrum of the parent Keggin anion,  $[PW_{12}O_{40}]^{3-}$  [60]. This band is split into two components  $(1085-1040 \text{ cm}^{-1})$  in the spectra of the lacunary PW<sub>11</sub> and of many PW<sub>11</sub>M anions, due to the symmetry lowering of the PO<sub>4</sub> tetrahedron [61]. For the  $PW_{11}Co$  anions, the value of the  $\nu PO_4$ splitting ( $\Delta v = 17 \text{ cm}^{-1}$ ),  $\Delta v$  is lower than that of  $[PW_{11}O_{39}]^{7-1}$  $(\Delta v = 45 \text{ cm}^{-1})$  (Table 1). For PW<sub>11</sub>Fe and PW<sub>11</sub>Ni filling the hole of the octahedral lacuna by the Ni or Fe cation restores the symmetry of the central tetrahedron, owing to the interaction between Ni or Fe and the available oxygen of the central  $PO_4$  group (Oa).

In the Keggin structure, intense absorption bands at 200 and 260 nm are caused by charge-transfer of the terminal oxygen and bridge-oxygen to metal atoms, respectively (Fig. 2). For  $PW_{11}$  and



Fig. 2. UV spectra of heteropolytung states: (a)  $PW_{11}$ , (b)  $PW_{11}Ni,$  (c)  $PW_{11}Co,$  and (d)  $PW_{11}Fe.$ 

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