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## Thermal radiation analysis of packed bed by a homogenization method



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#### ABSTRACT

Effective thermal conductivity with radiation is analyzed by the homogenization method. This method can precisely represent the microstructure of a packed bed. In this study, the effects of parameters such as the radiation emissivity, temperature and particle size of the packed bed on the conductivity have been estimated to clarify the mechanism of complex packed structure. For example, heat transfer by radiation does not dominate if the material has voids of less than 1 mm in size. Moreover, by comparing a conventional model and the homogenization method, applicability of their models were shown for estimating the effective thermal conductivity.

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#### 1. Introduction

Packed bed reactors have been used in environmental processes such as reducing harmful exhaust (e.g.  $NO_x$  and  $SO_x$ ) and producing new energy sources (e.g. generating hydrogen from methane). In the case of a catalytic reactor, for example, small particles made from a material such as alumina are tightly packed to achieve a large surface area. However, as the particle size is reduced, the superficial velocity decreases, which prevents efficient operation. Moreover, if the reaction is endothermic and heat must be added, heat transfer will be the most important factor of a bed. Accordingly, heat transfer in the bed must be understood and controlled to enhance performance.

Mass transfer and heat transfer in a bed are highly complex. For example, bed temperatures associated with steam methane reforming typically range from 700 to 1100 °C [1]. Since the reaction is highly endothermic, it is driven by heat conduction from the wall or preheated gas. At higher temperatures, thermal radiation must be considered apart from heat conduction and convection. Although conventional and empirical models have been proposed for considering the various behaviors [2,3], more precise thermal analysis is required to understand heat transfer due to thermal radiation in a bed. The homogenization method, developed using numerical theory, is proposed in the current study for performing thermal analysis of packed beds, and is considered to

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be highly useful from the viewpoint that it evaluates precise changes in microstructure and temperature by employing a three-dimensional finite element method. Owing to these beneficial features, this method has been used for structural analysis [4,5] and heat transfer analysis of composites and fiber [6–10]. In this study, thermal radiation is added to an existing packed bed model [11,12], and the effective thermal conductivity (ETC) is calculated in order to study the characteristic behavior of the packed bed during heat transfer at high temperatures.

#### 2. Model

#### 2.1. Homogenization method

To analyze the packed bed in Fig. 1(a), the simple periodic composite structure in Fig. 1(b) is considered. Each cell of this periodic structure consists of two domains: solid,  $\Omega_s$ , and gas,  $\Omega_g$ , as shown in Fig. 1(c). In what follows, subscripts *s* and *g* denotes the solid and gas components, respectively, and  $\Gamma$  denotes the interface between their two domains.

The periodic domain  $\Omega$  is small compared with the characteristic length *L* at the macroscopic scale:

$$\mathfrak{S} = \frac{l}{L} \ll 1,\tag{1}$$

where  $\varepsilon$  is a scale parameter, and *l* and *L* can be understood as the characteristic sizes of the sample at the microscopic and the macroscopic scales, respectively. In this analysis, *l* is the particle diameter of the packed bed and  $\varepsilon$  ranges from about  $1 \times 10^{-6}$  to  $1 \times 10^{-4}$ .

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#### Nomenclature

Α	finite area [m <sup>2</sup> ]	8
Bi	Biot number [-]	ε
dA	diffuse differential area [m <sup>2</sup> ]	Ģ
F	geometric configuration factor between two surfaces [–]	4
-	volumetric rate of heat generation [W/m <sup>3</sup> ]	1
g		1
h	interfacial thermal conductance [W/(m <sup>2</sup> K)]	1
$h_r$	heat transfer coefficient of radiation among particle	1
	$[W/(m^2 K)]$	C
L	characteristic macroscopic length [m]	۱
1	characteristic microscopic length [m]	$\epsilon$
$q_{\rm rad}$	heat flux of radiation [W/m <sup>2</sup> ]	9
n	unit normal to $\Gamma$	
r	distance between two surfaces [m]	S
Т	dimensional Temperature [K or °C]	e
$\Delta T$	imposed temperature difference [K]	
x	dimensionless macro-scale variable [-]	8
x'		ľ
	dimensional macro-scale variable [m]	Ģ
у	dimensionless microscale variable [-]	S
α	ratio of thermal conductivity [–]	S
χ	particular solution for T [-]	0
δ	identity matrix	1
	-	

The multiscale periodic heat conduction problem under steadystate conditions for the medium described above can hence be mathematically expressed as

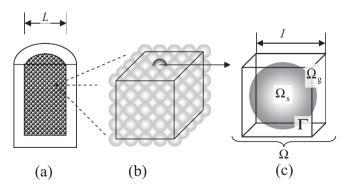
$$-\frac{\partial}{\partial \mathbf{x}_{j}^{*}}\left(\lambda_{s}\frac{\partial T_{s}}{\partial \mathbf{x}_{j}^{*}}\right) = \mathbf{g}_{s} \quad \text{in} \quad \Omega_{s}, \tag{2}$$

$$-\frac{\partial}{\partial x_j^*} \left( \lambda_g \frac{\partial T_g}{\partial x_j^*} \right) = g_g \quad \text{in} \quad \Omega_g, \tag{3}$$

$$-\lambda_s \frac{\partial T_s}{\partial x_j^*} \boldsymbol{n}_j = -\lambda_g \frac{\partial T_g}{\partial x_j^*} \boldsymbol{n}_j \quad \text{on} \quad \Gamma,$$
(4)

$$-\lambda_s \frac{\partial T_s}{\partial x_j^*} \boldsymbol{n}_j = h(T_s - T_g) \quad \text{or} \quad = q_{\text{rad}} \quad (\text{See Eq.}(25)) \quad \text{on} \quad \Gamma, \quad (5)$$

where  $\lambda$ , T and g are the thermal conductivity, temperature field and volumetric rate of heat generation on a microscopic scale, respectively. Furthermore, n is the outward-pointing unit vector locally normal to the boundary  $\Gamma$ , and h is the interfacial thermal conductance. In case of radiation analysis,  $q_{rad}$  is used. Eqs. (2)–(5) are general expressions, and  $g_s$  and  $g_g$  become zero in the case that the bed is packed.



**Fig. 1.** Schematic diagram of homogenization method. (a) Packed bed (b) Periodic structure (c) Unit cell.

	3	scale parameter $(l/L)$ [–]	
	$\varepsilon_r$	emissivity [–]	
	$\phi$	angle between normal and line between two surfaces	
		[-]	
	Γ	common boundary of the two media	
	Λ	dimensionless thermal conductivity [-]	
	λ	dimensional thermal conductivity [W/(mK)]	
	$\sigma$	Stefan–Boltzmann constant [W/(m <sup>2</sup> K <sup>4</sup> )]	
	v	weight function [K]	
	$\theta$	dimensionless temperature [K]	
	$\Omega$	domain	
Subscripts			
	eff		
	g	gas phase	
	р	number of spatial dimension	
	q	number of spatial dimension	
	S	solid phase	
	sur	surroundings	
	0, 1, 2	asymptotic expansion indices in Eqs. (16)–(23)	
	1, 2	Surface in Eqs. (29)-(31)	

By defining the following nondimensionalized quantities,

$$y \equiv \frac{x^*}{l}, \quad \theta \equiv \frac{T}{\Delta T}, \quad \Lambda \equiv \frac{\lambda_g}{\lambda_s},$$
 (6)

in which  $\Delta T$  is the external temperature difference on the macroscopic scale, we can rewrite Eqs. (2)–(5) as

$$-\frac{\partial}{\partial y_j} \left( \frac{\partial \theta_s}{\partial y_j} \right) = 0 \quad \text{in} \quad \Omega_s, \tag{7}$$

$$-\frac{\partial}{\partial y_j} \left( \Lambda \frac{\partial \theta_g}{\partial y_j} \right) = 0 \quad \text{in} \quad \Omega_g, \tag{8}$$

$$-\frac{\partial \theta_s}{\partial y_j} \mathbf{n}_j = -\Lambda \frac{\partial \theta_g}{\partial y_j} \mathbf{n}_j \quad \text{on} \quad \Gamma,$$
(9)

$$-\frac{\partial \theta_s}{\partial y_i} \mathbf{n}_j = \mathrm{Bi}(\theta_s - \theta_g) \quad \text{on} \quad \Gamma.$$
(10)

Here, the dimensionless heat generation numbers and the Biot number of convection and radiation with radiation heat transfer coefficient,  $h_r$  are given by

$$\operatorname{Bi} \equiv \frac{hl}{\lambda_{s}} \quad \operatorname{or} \quad \operatorname{Bi} \equiv \frac{h_{r}l}{\lambda_{s}}.$$
(11)

Multiplying Eqs. (7) and (8) by a weight function v, integrating over  $\Omega$  and applying Green's first identity theorem we obtain

$$\int_{\Omega_s} \frac{\partial v_s}{\partial y_j} \frac{\partial \theta_s}{\partial y_j} dy - \int_{\Gamma} v_s \frac{\partial \theta_s}{\partial y_j} \boldsymbol{n}_j ds = 0, \qquad (12)$$

$$\int_{\Omega_g} \Lambda \frac{\partial v_g}{\partial y_j} \frac{\partial \theta_g}{\partial y_j} dy + \int_{\Gamma} \Lambda v_g \frac{\partial \theta_g}{\partial y_j} \boldsymbol{n}_j ds = 0$$
(13)

and we substitute Eqs. (9) and (10) into Eqs. (12) and (13):

$$\int_{\Omega} \alpha \frac{\partial v}{\partial y_j} \frac{\partial \theta}{\partial y_j} dy - \int_{\Gamma} \operatorname{Bi} v \, \theta \, ds = 0, \tag{14}$$

where  $\alpha = 1$  if  $y \in \Omega_s$  and  $\alpha = \Lambda$  if  $y \in \Omega_g$ .

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