



# Thermal radiation analysis of packed bed by a homogenization method



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## ABSTRACT

Effective thermal conductivity with radiation is analyzed by the homogenization method. This method can precisely represent the microstructure of a packed bed. In this study, the effects of parameters such as the radiation emissivity, temperature and particle size of the packed bed on the conductivity have been estimated to clarify the mechanism of complex packed structure. For example, heat transfer by radiation does not dominate if the material has voids of less than 1 mm in size. Moreover, by comparing a conventional model and the homogenization method, applicability of their models were shown for estimating the effective thermal conductivity.

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## 1. Introduction

Packed bed reactors have been used in environmental processes such as reducing harmful exhaust (e.g. NO<sub>x</sub> and SO<sub>x</sub>) and producing new energy sources (e.g. generating hydrogen from methane). In the case of a catalytic reactor, for example, small particles made from a material such as alumina are tightly packed to achieve a large surface area. However, as the particle size is reduced, the superficial velocity decreases, which prevents efficient operation. Moreover, if the reaction is endothermic and heat must be added, heat transfer will be the most important factor of a bed. Accordingly, heat transfer in the bed must be understood and controlled to enhance performance.

Mass transfer and heat transfer in a bed are highly complex. For example, bed temperatures associated with steam methane reforming typically range from 700 to 1100 °C [1]. Since the reaction is highly endothermic, it is driven by heat conduction from the wall or preheated gas. At higher temperatures, thermal radiation must be considered apart from heat conduction and convection. Although conventional and empirical models have been proposed for considering the various behaviors [2,3], more precise thermal analysis is required to understand heat transfer due to thermal radiation in a bed. The homogenization method, developed using numerical theory, is proposed in the current study for performing thermal analysis of packed beds, and is considered to

be highly useful from the viewpoint that it evaluates precise changes in microstructure and temperature by employing a three-dimensional finite element method. Owing to these beneficial features, this method has been used for structural analysis [4,5] and heat transfer analysis of composites and fiber [6–10]. In this study, thermal radiation is added to an existing packed bed model [11,12], and the effective thermal conductivity (ETC) is calculated in order to study the characteristic behavior of the packed bed during heat transfer at high temperatures.

## 2. Model

### 2.1. Homogenization method

To analyze the packed bed in Fig. 1(a), the simple periodic composite structure in Fig. 1(b) is considered. Each cell of this periodic structure consists of two domains: solid,  $\Omega_s$ , and gas,  $\Omega_g$ , as shown in Fig. 1(c). In what follows, subscripts *s* and *g* denotes the solid and gas components, respectively, and  $\Gamma$  denotes the interface between their two domains.

The periodic domain  $\Omega$  is small compared with the characteristic length  $L$  at the macroscopic scale:

$$\varepsilon = \frac{l}{L} \ll 1, \quad (1)$$

where  $\varepsilon$  is a scale parameter, and  $l$  and  $L$  can be understood as the characteristic sizes of the sample at the microscopic and the macroscopic scales, respectively. In this analysis,  $l$  is the particle diameter of the packed bed and  $\varepsilon$  ranges from about  $1 \times 10^{-6}$  to  $1 \times 10^{-4}$ .

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