Accepted Manuscript

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PII: S1385-8947(18)30976-8

DOI: https://doi.org/10.1016/j.cej.2018.05.161

Reference: CEJ 19177

To appear in: Chemical Engineering Journal

Received Date: 19 March 2018 Revised Date: 22 May 2018 Accepted Date: 26 May 2018



Please cite this article as: G. Wang, G. Zhao, L. Zhang, Y. Mu, C.B. Park, Lightweight and tough nanocellular PP/PTFE nanocomposite foams with defect-free surfaces obtained using *in situ* nanofibrillation and nanocellular injection molding, *Chemical Engineering Journal* (2018), doi: https://doi.org/10.1016/j.cej.2018.05.161

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ACCEPTED MANUSCRIPT

Lightweight and tough nanocellular PP/PTFE nanocomposite foams with defect-free surfaces obtained using *in situ* nanofibrillation and nanocellular injection molding

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