

Accepted Manuscript

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Dan Zhao, Juan Wang, Xiu-Li Wang, Yu-Zhong Wang

PII: S1385-8947(18)30460-1

DOI: <https://doi.org/10.1016/j.cej.2018.03.102>

Reference: CEJ 18709

To appear in: *Chemical Engineering Journal*

Received Date: 14 November 2017

Revised Date: 14 March 2018

Accepted Date: 20 March 2018



Please cite this article as: D. Zhao, J. Wang, X-L. Wang, Y-Z. Wang, Highly thermostable and durably flame-retardant unsaturated polyester modified by a novel polymeric flame retardant containing Schiff base and spirocyclic structures, *Chemical Engineering Journal* (2018), doi: <https://doi.org/10.1016/j.cej.2018.03.102>

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Highly thermostable and durably flame-retardant unsaturated polyester modified by a novel polymeric flame retardant containing Schiff base and spirocyclic structures

Dan Zhao, Juan Wang, Xiu-Li Wang^{*}, Yu-Zhong Wang^{*}

Center for Degradable and Flame-Retardant Polymeric Materials, College of Chemistry, State Key Laboratory of Polymer Materials Engineering, National Engineering Laboratory of Eco-Friendly Polymeric Materials (Sichuan), Sichuan University, Chengdu 610064, China

E-mail addresses: xiuliwang1@163.com (X.-L. Wang), yzwang@scu.edu.cn (Y.-Z. Wang).

Fax: +86-28-85410755; Tel: +86-28-85410755

ABSTRACT

To expand the use of unsaturated polyester (UP), its flame retardation, thermostability, and glass transition temperature (T_g) must be improved. To achieve this purpose, a novel organophosphorus polymeric flame retardant, poly(hydroxyphenyl imino methyl phenol spirocyclic pentaerythritol diphosphonate) (PPISP), containing both Schiff base and spirocyclic diphosphate structures, has been designed and synthesized. When PPISP is incorporated into the UP matrix, the cured UP thermoset containing 20 wt% PPISP exhibits a much higher initial decomposition temperature ($T_{5\%}$) and T_g than pure UP. Simultaneously, the thermoset composite possesses a limiting oxygen index (LOI) value of 28.2% and achieves a UL-94 V-0 rating as well as sharply decreases the peak heat release rate by 60%. These results demonstrate that PPISP dramatically enhances the flame retardancy of UP. Additionally, the flame-retardant UP (FRUP) exhibits outstanding durable flame-retardance and water resistance. The catalytic charring effect

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