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ACCEPTED MANUSCRIPT

Recovery of hydroxycinnamic acids from renewable resources by adsorption on zeolites

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Highlights

- Adsorption of hydroxycinnamic acids is quantified onto zeolites (FAU- and *BEA-type structure) and polymer resin (Amberlite XAD16-type structure).

- Zeolites have higher adsorption capacities than those of polymer resin.

- Zeolites can be regenerated and reused in the extraction.

- Zeolites can be used to concentrate plant extracts.

Keywords

Ferulic acid, p-coumaric acid, cinnamic acid, adsorption, renewable resources, zeolite

Abstract

The aim of the study is to examine the adsorption capacity of hydroxycinnamic compounds (ferulic acid, *p*-coumaric acid, cinnamic acid) on zeolite adsorbents (FAU- and *BEA-type structure) *versus* Amberlite resin XAD16. The pH and contact time effects on adsorption were evaluated. The adsorption capacity was dependent on pH and higher at pH less than pKa₁. The kinetic adsorption is faster onto FAU and *BEA zeolites than onto XAD16 resin. Maximum adsorption capacities were calculated for the target compounds for pH=3.5 by using the Langmuir isotherm model. They reached higher values for zeolites than for XAD16 and are respectively of 139, 122 and 109 mg g⁻¹ for ferulic, *p*-coumaric and cinnamic acids. Values around 30 mg g⁻¹ were observed for XAD16. Desorption ratios are close to 100 % for *BEA zeolite and XAD16 resin in the presence of ethanol 96 %. The use of regenerated zeolites

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