## Accepted Manuscript

Elucidating the Mechanism of Fast Cycling NOx Storage and Reduction Using  $C_3H_6$  and  $H_2$  as Reductants

Allen Wei-Lun Ting, Michael P. Harold, Vemuri Balakotaiah

PII: S0009-2509(18)30318-X

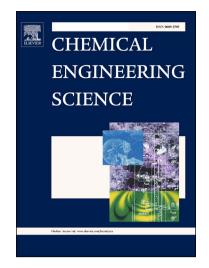
DOI: https://doi.org/10.1016/j.ces.2018.05.021

Reference: CES 14230

To appear in: Chemical Engineering Science

Received Date: 18 December 2017

Revised Date: 7 May 2018 Accepted Date: 12 May 2018



Please cite this article as: A. Wei-Lun Ting, M.P. Harold, V. Balakotaiah, Elucidating the Mechanism of Fast Cycling NOx Storage and Reduction Using C<sub>3</sub>H<sub>6</sub> and H<sub>2</sub> as Reductants, *Chemical Engineering Science* (2018), doi: https://doi.org/10.1016/j.ces.2018.05.021

This is a PDF file of an unedited manuscript that has been accepted for publication. As a service to our customers we are providing this early version of the manuscript. The manuscript will undergo copyediting, typesetting, and review of the resulting proof before it is published in its final form. Please note that during the production process errors may be discovered which could affect the content, and all legal disclaimers that apply to the journal pertain.

### **ACCEPTED MANUSCRIPT**

# Elucidating the Mechanism of Fast Cycling NOx Storage and Reduction Using $C_3H_6$ and $H_2$ as Reductants

Allen Wei-Lun Ting, Michael P. Harold\*, Vemuri Balakotaiah

Department of Chemical & Biomolecular Engineering, University of Houston, Houston, TX 77204, USA

\* Corresponding author: mharold@uh.edu

#### **Abstract**

A focused experimental study describes fast cycling NOx storage and reduction (NSR) with H<sub>2</sub> and  $C_3H_6$  as reductants on a Pt/BaO/CeO<sub>2</sub>/Al<sub>2</sub>O<sub>3</sub> lean NOx trap (LNT) catalyst for emission control of lean burn vehicles. The results provide insight and deeper understanding of the impact of cycle frequency on the LNT performance and underlying NSR mechanism, with particular focus on whether a new NOx reduction pathway emerges when hydrocarbon reductant is used. Differentiation is made between two NOx conversion enhancement mechanisms — the conventional NSR mechanism with improved NOx storage utilization and a hydrocarbonintermediate mechanism. A comparison of cycle-average NOx conversion using H<sub>2</sub> and C<sub>3</sub>H<sub>6</sub> as reductants at the same lean/rich stoichiometry level provides revealing information. Both aerobic + anhydrous and anaerobic + anhydrous propylene-containing feeds enable an estimate of the contribution of H<sub>2</sub>-generating water-gas shift and propylene steam reforming. The observed NOx conversion enhancement of up to 45% (absolute) with 10x faster cycling is independent of reductant type and is attributed to improved NOx storage utilization. Exothermic heat effects with temperature rise as high as 275 °C and significant temperature spatial gradients are encountered with H<sub>2</sub> during slow cycling, which makes H<sub>2</sub> an unexpectedly less effective reductant than C<sub>3</sub>H<sub>6</sub>. The hydrocarbon-intermediate pathway is shown to be responsible for a smaller fraction of the NOx conversion enhancement encountered during fast cycling.

Keywords: Propylene; NOx Reduction; NOx Storage; Lean NOx trap; Platinum

#### Download English Version:

# https://daneshyari.com/en/article/6588351

Download Persian Version:

https://daneshyari.com/article/6588351

<u>Daneshyari.com</u>