## Accepted Manuscript

Selective Protein Quantification for Preparative Chromatography using Variable Pathlength UV/Vis Spectroscopy and Partial Least Squares Regression

Nina Brestich, Matthias Rüdt, Daniel Büchler, Jürgen Hubbuch

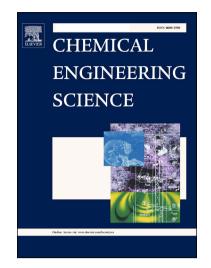
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## **ACCEPTED MANUSCRIPT**

- Selective Protein Quantification for Preparative
- <sup>2</sup> Chromatography using Variable Pathlength UV/Vis
- Spectroscopy and Partial Least Squares Regression
- Nina Brestich<sup>a,1</sup>, Matthias Rdt<sup>a,1</sup>, Daniel Bchler<sup>a</sup>, Jrgen Hubbuch<sup>a,\*</sup>
- <sup>a</sup>Institute of Engineering in Life Sciences, Section IV: Biomolecular Separation
- Engineering, Karlsruhe Institute of Technology, Engler-Bunte Ring 3, 76131 Karlsruhe,
  - Germany

#### Abstract

- In preparative protein chromatography, broad dynamic ranges of protein con-
- $_{10}$  centrations as well as co-elution of product and impurities are common. Despite
- $_{\rm 11}$   $\,$  being the standard in biopharmaceutical production, monitoring of preparative
- 12 chromatography is generally limited to surrogate signals, e.g. UV absorbance
- $_{13}$  at  $280\,\mathrm{nm}$ . To address this problem, variable pathlength (VP) spectroscopy in
- conjunction with Partial Least Squares regression (PLS) was used to monitor
- preparative chromatography. While VP spectroscopy enabled the acquisition of
- absorbance data for a broad concentration range, PLS modelling allowed for the
- differentiation between the protein species. The approach was first implemented
- for monitoring the separation of lysozyme from cytochrome c at an overall load-
- ing density of 92 g/l. The same method was then applied to the polishing step
- $_{20}$  of a monoclonal antibody (mAb) at  $40\,\mathrm{g/l}$  loading density. For PLS model pre-
- 21 diction of the mAb monomer and the high molecular weight variants (HMWs),
- $_{\rm 22}$   $\,$  the root mean square error (RMSE) was  $1.07\,{\rm g/l}$  and  $0.42\,{\rm g/l}$  respectively. To
- 23 demonstrate the usability of the approach for in-line control, pooling decisions
- 24 for both separation problems were subsequently taken based on the computed
- concentrations or thereof derived purities. In summary, VP spectroscopy in con-
- The state of the s
- junction with PLS modelling is a promising option for in-line monitoring and control of future chromatography steps at large scale.
- 28 Keywords: Preparative Chromatography, Process Analytical Technology,
- <sup>29</sup> Partial Least Squares Regression, In-Line Monitoring, Variable Pathlength
- 30 Spectroscopy, Selective Protein Quantification

<sup>\*</sup>Corresponding author. Tel.: +49 721 608 42557; fax: +49 721 608 46240

Email address: juergen.hubbuch@kit.edu (Jrgen Hubbuch)

<sup>&</sup>lt;sup>1</sup>Contributed equally

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