

# Author's Accepted Manuscript

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PII: S0009-2509(14)00121-3  
DOI: <http://dx.doi.org/10.1016/j.ces.2014.03.010>  
Reference: CES11561

To appear in: *Chemical Engineering Science*

Received date: 11 November 2013  
Revised date: 10 February 2014  
Accepted date: 15 March 2014

Cite this article as: Edward J Close, Jeffrey R Salm, Daniel G Bracewell, Eva Sorensen, A model based approach for identifying robust operating conditions for industrial chromatography with process variability, *Chemical Engineering Science*, <http://dx.doi.org/10.1016/j.ces.2014.03.010>

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# A model based approach for identifying robust operating conditions for industrial chromatography with process variability

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## Abstract

A model based approach has been developed and used to identify robust operating conditions for an industrial hydrophobic interaction chromatography where resin lot variability, combined with feed stream variability, was resulting in serious performance issues during the purification of a multi component therapeutic protein from crude feed material. An equilibrium dispersive model was formulated which successfully predicted the key product critical quality attribute during validation studies. The model was then used to identify operating parameter ranges that assured product quality despite the process variability. Probabilistic design spaces were generated using stochastic simulations that showed the

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