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Preparation of Highly Active MCM-41 Supported  $Ni_2P$  Catalysts and Its Dibenzothiophene HDS Performance

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## **ACCEPTED MANUSCRIPT**

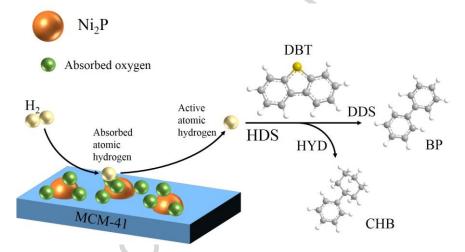
### Catalysis, Kinetics and Reaction Engineering

# Preparation of Highly Active MCM-41 Supported Ni<sub>2</sub>P Catalysts and Its Dibenzothiophene HDS Performance<sup>†</sup>

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#### **Graphic abstract**



Abstract Highly active MCM-41 supported nickel phosphide catalysts for hydrodesulfurization (HDS) were synthesized by two different phosphorus sources, in which the surface of Ni<sub>2</sub>P catalysts were modified by air instead of being passivated by O<sub>2</sub>/N<sub>2</sub> mixture. In addition, the catalysts need not activated with flowing H<sub>2</sub> (30 mL·min<sup>-1</sup>) at 500°C for 2 h prior to reaction as traditional methods. X-ray diffraction (XRD), X-ray photoelectron spectroscopy (XPS), N<sub>2</sub>-adsorption specific surface area measurements and CO chemisorption were used to \$\frac{1}{2}\$Supported by the National Natural Science Foundation of China (21276048), the Project of Education Department of Heilongjiang Province, China (12541060) and the Graduate Innovation Project of Northeast Petroleum University, China (YJSCX2016-019NEPU).

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